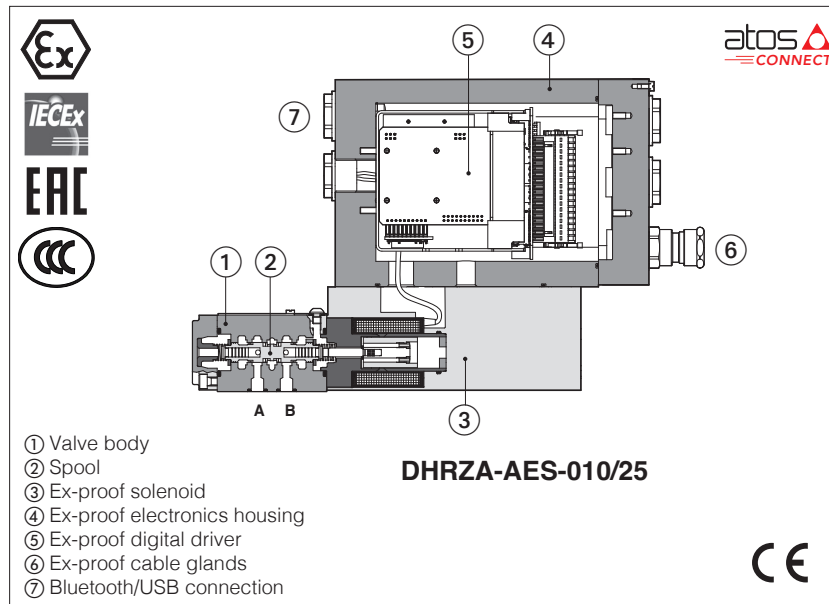


Ex-proof digital proportional reducing valves

direct, with on-board driver and without transducer - **ATEX, IECEx, EAC, CCC**



DHRZA-AES

Ex-proof digital proportional pressure reducing valves, direct, without transducer, for pressure reduction in low flow systems or piloting lines.

They are equipped with ex-proof on-board digital driver and proportional solenoid certified for safe operations in hazardous environments with potentially explosive atmospheres.

- Multicertification **ATEX, IECEx, EAC, CCC** for gas group **II 2G** and dust category **II 2D**

The flameproof enclosure of on-board digital driver and solenoid prevents the propagation of accidental internal sparks or fire to the external environment.

The driver and solenoid are also designed to limit the surface temperature within the classified limits.

Size: **06** - ISO 4401

Max flow: **24 l/min**

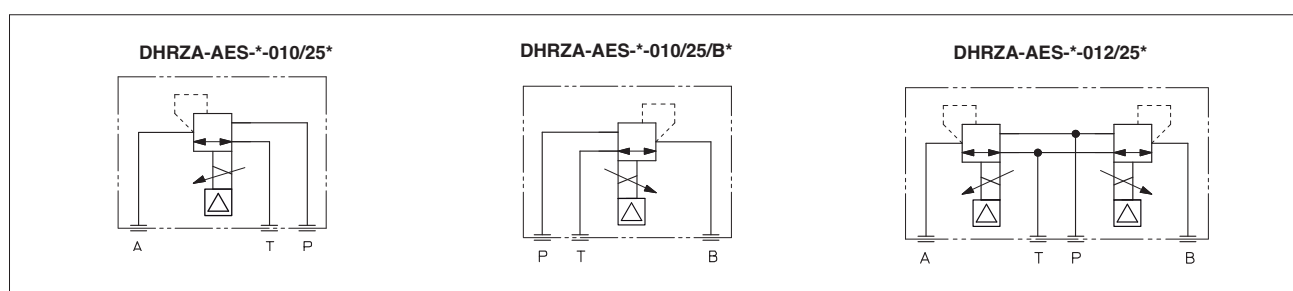
Max pressure: **25 bar**

1 MODEL CODE

DHRZA	- AES	- NP	- 010	/ 25	- M	/ *	*	/	*
Ex-proof proportional pressure reducing valves, direct DHRZA = size 06									
AES = on-board driver, without transducer									
Fieldbus interface , see section 5: NP = Not Present BC = CANopen BP = PROFIBUS DP EH = EtherCAT									
010 = reduced port A 012 = reduced ports A and B									
25 = reduced pressure range 3÷25 bar									
Hydraulic options (1): B = flow reduced on port B (solenoid on side A)									
Electronic options (1): I = current reference input 4 ÷ 20 mA									
Cable entrance threaded connection: M = M20x1,5									
Seals material , see section 9: - = NBR PE = FKM BT = NBR low temp.									
Series number									

(1) Possible combined options: /BI

2 CONFIGURAZIONI E IDROLOGICI (rappresentazione secondo ISO 1219-1)



3 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FX900** and in the user manuals included in the E-SW-SETUP programming software.

4 VALVE SETTINGS AND PROGRAMMING TOOLS - see tech. table **GS500**



WARNING: the below operation must be performed in a safety area!

4.1 Atos CONNECT mobile App

Free downloadable App for smartphones and tablets which allows quick access to valve main functional parameters and basic diagnostic information via Bluetooth, thus avoiding physical cable connection and significantly reducing commissioning time.

Atos CONNECT supports Atos digital valve drivers equipped with E-A-BTH adapter or with built-in Bluetooth. It does not support valves with p/Q control or axis controls.



4.2 E-SW-SETUP PC software

Free downloadable software for PC allows to set all valve functional parameters and to access complete diagnostic information of digital valve drivers via Bluetooth/USB service port.

Atos E-SW-SETUP PC software supports all Atos digital valve drivers and it is available at www.atos.com in MyAtos area.

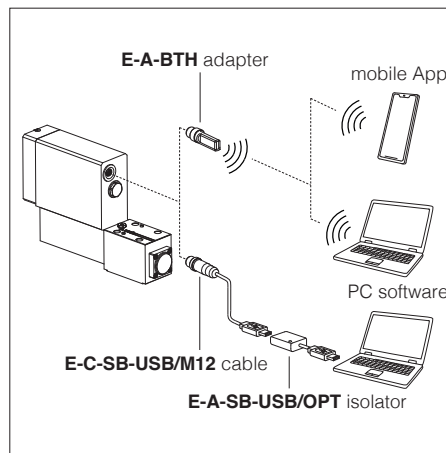


WARNING: drivers USB port is not isolated! For E-C-SB-USB/M12 cable, the use of E-A-SB-USB/OPT isolator adapter is highly recommended for PC protection



WARNING: for the list of countries where the Bluetooth adapter has been approved, see tech. table **GS500**

Bluetooth or USB connection



5 FIELDBUS - see tech. table **GS510**

Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These executions allow to operate the valves through fieldbus or analog signals available on the terminal board.

6 GENERAL CHARACTERISTICS

Assembly position	Any position		
Subplate surface finishing to ISO 4401	Acceptable roughness index, $R_a \leq 0,8$ recommended $R_a 0,4$ - flatness ratio 0,01/100		
MTTFd values according to EN ISO 13849	150 years, for further details see technical table P007		
Ambient temperature range	Standard = $-20^{\circ}\text{C} \div +60^{\circ}\text{C}$	/PE option = $-20^{\circ}\text{C} \div +60^{\circ}\text{C}$	/BT option = $-40^{\circ}\text{C} \div +60^{\circ}\text{C}$
Storage temperature range	Standard = $-20^{\circ}\text{C} \div +70^{\circ}\text{C}$	/PE option = $-20^{\circ}\text{C} \div +70^{\circ}\text{C}$	/BT option = $-40^{\circ}\text{C} \div +70^{\circ}\text{C}$
Surface protection	Zinc coating with black passivation		
Corrosion resistance	Salt spray test (ISO 9227) > 200 h		
Vibration resistance	See technical table GX004		
Compliance	Explosion proof protection, see section 12		
	-Flame proof enclosure "Ex d"		
	-Dust ignition protection by enclosure "Ex t"		
	RoHs Directive 2011/65/EU as last update by 2015/863/EU REACH Regulation (EC) n°1907/2006		

7 HYDRAULIC CHARACTERISTICS

Max regulated pressure ($Q=1$ l/min) [bar]	25
Min. regulated pressure ($Q=1$ l/min) [bar]	3
Max. pressure at port P [bar]	315
Max. pressure at port T [bar]	210
Max. flow [l/min]	24
Response time 0-100% step signal (depending on installation) [ms]	≤ 45
Hysteresis [% of the max pressure]	$\leq 1,5$
Linearity [% of the max pressure]	≤ 3
Repeatability [% of the max pressure]	≤ 2


8 ELECTRICAL CHARACTERISTICS

Power supplies	Nominal : +24 VDC Rectified and filtered : VRMS = 20 ÷ 32 VMAX (ripple max 10 % VPP)			
Max power consumption	35 W			
Analog input signals	Voltage: range ±10 VDC (24 VMAX tolerant) Current: range ±20 mA		Input impedance: Ri > 50 kΩ Input impedance: Ri = 500 Ω	
Insulation class	H (180°) Due to the occurring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account			
Monitor outputs	Voltage: maximum range ± 5 Vdc @ max 5 mA			
Enable input	Range: 0 ÷ 9 Vdc (OFF state), 15 ÷ 24 Vdc (ON state), 9 ÷ 15 Vdc (not accepted); Input impedance: Ri > 87kΩ			
Fault output	Output range: 0 ÷ 24 VDC (ON state ≡ VL+ [logic power supply] ; OFF state ≡ 0 V) @ max 50 mA; external negative voltage not allowed (e.g. due to inductive loads)			
Alarms	Solenoid not connected/short circuit, cable break with current reference signal, over/under temperature, current control monitoring, power supplies level			
Protection degree to DIN EN60529	IP66 / IP67 with relevant cable gland			
Duty factor	Continuous rating (ED=100%)			
Tropicalization	Tropical coating on electronics PCB			
Additional characteristics	Short circuit protection of solenoid current supply; current control by P.I.D. with rapid solenoid switching; protection against reverse polarity of power supply			
Electromagnetic compatibility (EMC)	According to Directive 2014/30/UE (Immunity: EN 61000-6-2; Emission: EN 61000-6-3)			
Communication interface	USB Atos ASCII coding	CANopen EN50325-4 + DS408	PROFIBUS DP EN50170-2/IEC61158	EtherCAT EC 61158
Communication physical layer	not insulated USB 2.0 + USB OTG	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX

Note: a maximum time of 500 ms (depending on communication type) has to be considered between the driver energizing with the 24 Vdc power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero

9 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C NBR low temp. seals (/BT option) = -40°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C		
Recommended viscosity	20 ÷ 100 mm²/s - max allowed range 15 ÷ 380 mm²/s		
Max fluid contamination level	normal operation longer life	ISO4406 class 18/16/13 NAS1638 class 7 ISO4406 class 16/14/11 NAS1638 class 5	see also filter section at www.atos.com or KTF catalog
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard
Mineral oils	NBR, FKM, NBR low temp.	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water (1)	NBR, NBR low temp.	HFC	

 The ignition temperature of the hydraulic fluid must be 50°C higher than the max solenoid surface temperature

(1) Performance limitations in case of flame resistant fluids with water:
-max operating pressure = 210 bar
-max fluid temperature = 50°C

10 CERTIFICATION DATA

Valve type	DHRZA				
Certifications	Multicertification Group II ATEX IECEx EAC CCC				
Solenoid	Single solenoid			Double solenoid	
Solenoid certified code	OZA-AES			OZA-AES, OZA-A	
Type examination certificate (1)	<ul style="list-style-type: none">• ATEX: TUV IT 18 ATEX 068 X• IECEx: IECEx TPS 19.0004X• EAC:RU C - IT.AX38.B.00425/21• CCC: 2024322307006321			<ul style="list-style-type: none">• ATEX: TUV IT 18 ATEX 068 X• IECEx: IECEx TPS 19.0004X• EAC:RU C - IT.AX38.B.00425/21• CCC: 2024322307006321• ATEX: CESI 02 ATEX 014• IECEx: IECEx CES 10.0010x• EAC:RU C - IT.AX38.B.00425/21• CCC: 2024322307005903	
Method of protection	<ul style="list-style-type: none">• ATEX: Ex II 2G Ex db IIC T6/T5/T4 Gb; Ex II 2D Ex tb IIIC T85°C/T100°C/T135°C Db• IECEx, CCC: Ex db IIC T6/T5/T4 Gb; Ex tb IIIC T85°C/T100°C/T135°C Db• EAC: 1Ex d IIC T6/T5/T4 Gb X; Ex tb IIIC T85°C/T100°C/T135°C Db X			<ul style="list-style-type: none">• ATEX: Ex II 2G Ex db IIC T4/T3 Gb; Ex II 2D Ex tb IIIC T135°C/T200°C Db• IECEx, CCC: Ex db IIC T4/T3 Gb; Ex tb IIIC T135°C/T200°C Db• EAC: 1Ex d IIC T4/T3 Gb X; Ex tb IIIC T135°C/T200°C Db X	
Temperature class	T6	T5	T4	T4	T3
Surface temperature	≤ 85 °C	≤ 100 °C	≤ 135 °C	≤ 135 °C	≤ 200 °C
Ambient temperature (2)	-40 ÷ +40 °C	-40 ÷ +55 °C	-40 ÷ +70 °C	-40 ÷ +40 °C	-40 ÷ +70 °C
Applicable Standards	EN 60079-0 IEC 60079-0		EN 60079-1 IEC 60079-31		EN 60079-31 IEC 60079-1
Cable entrance: threaded connection	M = M20x1.5				

(1) The type examination certificates can be downloaded from www.atos.com

(2) The driver and solenoids are certified for minimum ambient temperature -40°C. In case the complete valve must withstand with minimum ambient temperature -40°C, select **/BT** in the model code.

 **WARNING: service work performed on the valve by the end users or not qualified personnel invalidates the certification.**

11 CABLE SPECIFICATION AND TEMPERATURE - Power supply and grounding cables have to comply with following characteristics:

Power supply and signals: section of wire = 1,0 mm²

Grounding: section of external ground wire = 4 mm²

11.1 Cable temperature

The cable must be suitable for the working temperature as specified in the "safety instructions" delivered with the first supply of the products.

Max ambient temperature [°C]	Temperature class	Max surface temperature [°C]	Min. cable temperature [°C]
40 °C	T6	85 °C	80 °C
55 °C	T5	100 °C	90 °C
70 °C	T4	135 °C	110 °C

12 CABLE GLANDS

Cable glands with threaded connections M20x1,5 for standard or armoured cables have to be ordered separately, see tech table **KX800**

Note: a Loctite sealant type 545, should be used on the cable gland entry threads

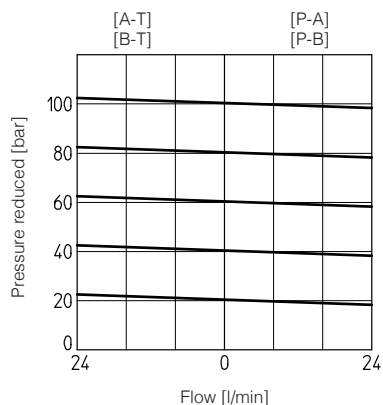
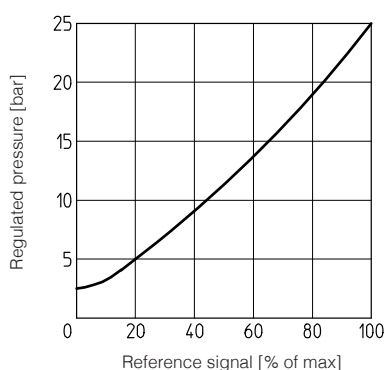
13 HYDRAULIC OPTIONS

B = Solenoid, integral electronics and position transducer at side of port A of the main stage. For hydraulic configuration vs reference signal, see 15.1

14 ELECTRONIC OPTIONS

I = It provides 4 ÷ 20 mA current reference signal, instead of the standard ± 10 V_{dc}. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ± 10 V_{dc} or ± 20 mA. It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

15 DIAGRAMS based on mineral oil ISO VG 46 at 50°C




16 POWER SUPPLY AND SIGNALS SPECIFICATIONS

Generic electrical output signals of the valve (e.g. fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, ISO 4413).

16.1 Power supply (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers.

 A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

16.2 Power supply for driver's logic and communication (VL+ and VL0)

The power supply for driver's logic and communication must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers.

The separate power supply for driver's logic on pin 3 and 4, allow to remove solenoid power supply from pin 1 and 2 maintaining active the diagnostics, USB and fieldbus communications.

 A safety fuse is required in series to each driver's logic and communication power supply: 500 mA fast fuse.

16.3 Flow reference input signal (INPUT+)

The driver controls in closed loop the valve spool position proportionally to the external reference input signal.

Reference input signal is factory preset according to selected valve code, defaults are ± 10 VDC for standard and $4 \div 20$ mA for I/I option.

Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ± 10 VDC or ± 20 mA.

Drivers with fieldbus interface can be software set to receive reference signal directly from the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range $0 \div 24$ VDC.

16.4 Monitor output signal (MONITOR)

The driver generates an analog output signal (MONITOR) proportional to the actual coil current of the valve; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference).

Monitor output signal is factory preset according to selected valve code, default settings is ± 5 VDC ($1V = 1A$).

Output signal can be reconfigured via software, within a maximum range of ± 5 VDC.

16.5 Enable input signal (ENABLE)

To enable the driver, supply a 24 VDC on pin 6: Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition **does not comply** with norms IEC 61508 and ISO 13849.

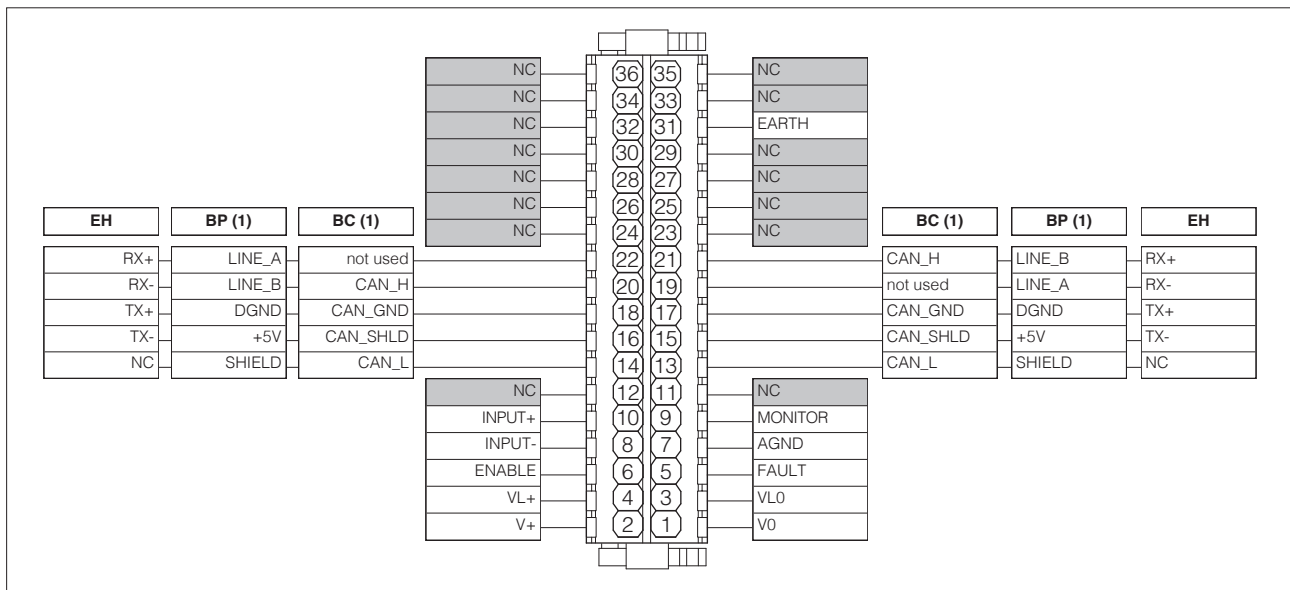
Enable input signal can be used as generic digital input by software selection.

16.6 Fault output signal (FAULT)

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for $4 \div 20$ mA input, spool position transducer cable broken, etc.). Fault presence corresponds to 0 VDC, normal working corresponds to 24 VDC.

Fault status is not affected by the Enable input signal. Fault output signal can be used as digital output by software selection.

17 TERMINAL BOARD OVERVIEW



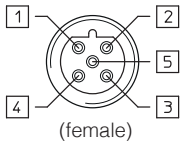
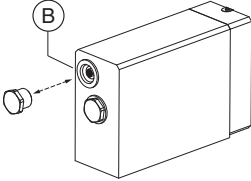
(1) For BC and BP executions the fieldbus connections have an internal pass-through connection

18 ELECTRONIC CONNECTIONS

18.1 Main connections signals

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES
A	1	V0	Power supply 0 Vdc	Gnd - power supply
	2	V+	Power supply 24 Vdc	Input - power supply
	3	VL0	Power supply 0 Vdc for driver's logic and communication	Gnd - power supply
	4	VL+	Power supply 24 Vdc for driver's logic and communication	Input - power supply
	5	FAULT	Fault (0 Vdc) or normal working (24 Vdc), referred to VL0	Output - on/off signal
	6	ENABLE	Enable (24 Vdc) or disable (0 Vdc) the driver, referred to VL0	Input - on/off signal
	7	AGND	Analog ground	Gnd - analog signal
	8	INPUT-	Negative reference input signal for INPUT+	Input - analog signal
	9	MONITOR	Monitor output signal: ± 5 Vdc maximum range, referred to AGND Default is: ± 5 Vdc	Output - analog signal Software selectable
	10	INPUT+	Reference input signal: ± 10 Vdc / ± 20 mA maximum range Defaults are: ± 10 Vdc for standard and $4 \div 20$ mA for /I option	Input - analog signal Software selectable
	31	EARTH	Internally connected to driver housing	

18.2 USB connector - M12 - 5 pin always present

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	Driver view	
B	1	+5V_USB	Power supply		
	2	ID	Identification		
	3	GND_USB	Signal zero data line		
	4	D-	Data line -		
	5	D+	Data line +		

18.3 BC fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C1	14	CAN_L	Bus line (low)	C2	13	CAN_L	Bus line (low)
	16	CAN_SHLD	Shield		15	CAN_SHLD	Shield
	18	CAN_GND	Signal zero data line		17	CAN_GND	Signal zero data line
	20	CAN_H	Bus line (high)		19	not used	Pass-through connection (1)
	22	not used	Pass-through connection (1)		21	CAN_H	Bus line (high)

(1) Pin 19 and 22 can be fed with external +5V supply of CAN interface

18.4 BP fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C1	14	SHIELD		C2	13	SHIELD	
	16	+5V	Power supply		15	+5V	Power supply
	18	DGND	Data line and termination signal zero		17	DGND	Data line and termination signal zero
	20	LINE_B	Bus line (low)		19	LINE_A	Bus line (high)
	22	LINE_A	Bus line (high)		21	LINE_B	Bus line (low)

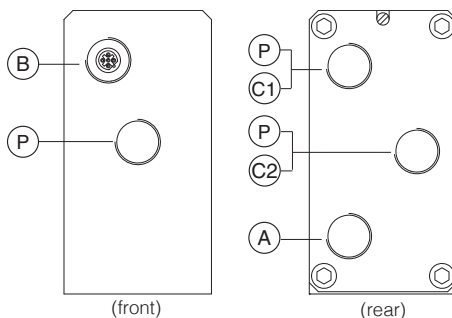
18.5 EH fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C1 (input)	14	NC	do not connect	C2 (output)	13	NC	do not connect
	16	TX-	Transmitter		15	TX-	Transmitter
	18	TX+	Transmitter		17	TX+	Transmitter
	20	RX-	Receiver		19	RX-	Receiver
	22	RX+	Receiver		21	RX+	Receiver

CABLE ENTRANCE OVERVIEW

Cables entrance description:

- (A) main connections
- (B) USB connector always present (factory plugged)
- (C1) fieldbus interface (input)
- (C2) fieldbus interface (output)
- (P) threaded plug

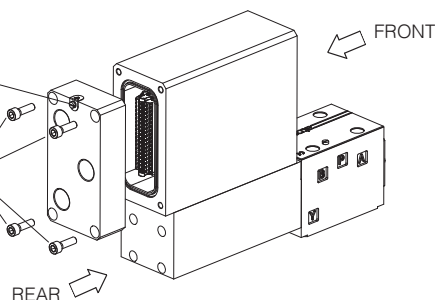


TERMINAL BOARD AND FIELDBUS TERMINATOR

Remove the 4 screws of driver's rear cover to access terminal board and fieldbus terminator

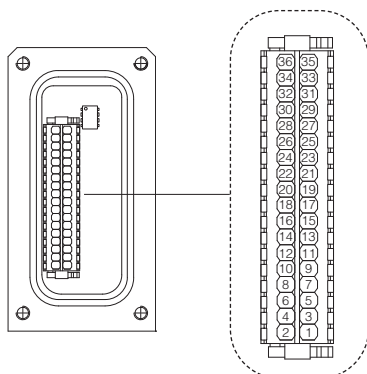
Screw terminal for additional equipotential grounding

5 n°4 M6
Tightening torque **15 Nm**

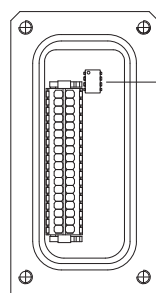


WARNING: the above operation must be performed in a safety area

Terminal board - see section 17



Fieldbus terminator only for BC and BP executions (1)



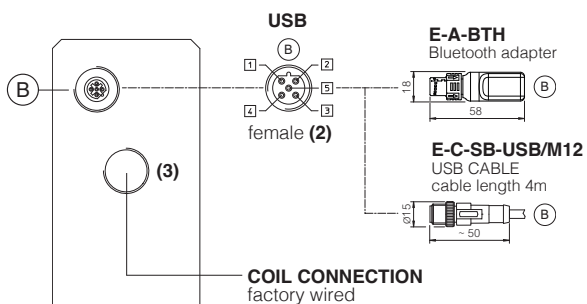
BC - CANopen setting:

Switch	Termination enabled
1	OFF
2	OFF
3	OFF
4	ON

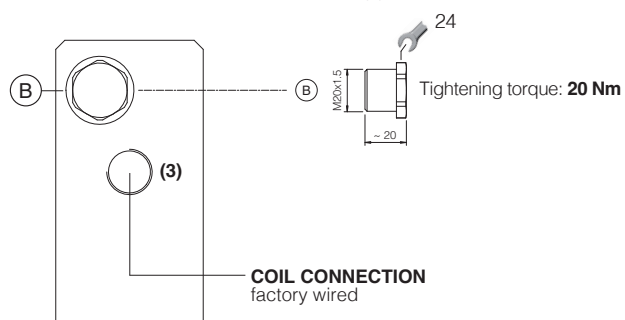
BP - PROFIBUS DP setting:

Switch	Termination enabled
1	ON
2	ON
3	ON
4	OFF

BLUETOOTH ADAPTER AND USB CONNECTOR



METALLIC PROTECTION CAP - supplied with the valves

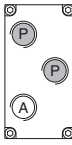
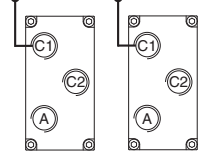
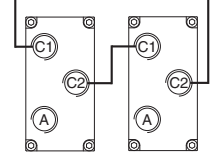


(1) Drivers with BC and BP fieldbus interface are delivered by default 'Not Terminated'. All switches are set OFF

(2) Pin layout always referred to driver's view

(3) For 010 version do not remove the metallic protection cap

19.1 Cable glands and threaded plug - see tech table KX800

Communication interfaces	To be ordered separately				Cable entrance overview	Notes
	Cable gland quantity	Cable gland entrance	Threaded plug quantity	Threaded plug entrance		
NP	1	A	none	none		Cable entrance P are factory plugged Cable entrance A is open for costumers
BC, BP, EH "via stub" connection	2	C1 A	1	C2		Cable entrance A, C1, C2 are open for costumers
BC, BP, EH "daisy chain" connection	3	C1 C2 A	none	none		Cable entrance A, C1, C2 are open for costumers

20 FASTENING BOLTS AND SEALS

	Fastening bolts: 4 socket head screws M5x50 class 12.9 Tightening torque = 8 Nm		Seals: 4 OR 108; Diameter of ports P, A, B, T: Ø 7,5 mm (max) 1 OR 2025 Diameter of port Y: Ø = 3,2 mm (only for /Y option)
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21 INSTALLATION DIMENSIONS FOR DHRZA [mm]

ISO 4401: 2005

(see table P005)

Mounting surface:

4401-03-02-0-05

Mass [kg]	
DHRZA-A-010	8,2
DHRZA-A-012	9,9

- ① = Screw for air bleeding: at the first valve commissioning the air eventually trapped inside the solenoid must be bled-off though the screw
- ② = Space required for connection cable and for Bluetooth adapter or USB connector removal
- ③ = The dimensions of cable glands must be considered (see tech table **KX800**)

22 RELATED DOCUMENTATION

X010 Basics for electrohydraulics in hazardous environments	GS510 Fieldbus
X020 Summary of Atos ex-proof components certified to ATEX, IECEx, EAC, PESO, CCC	KX800 Cable glands for ex-proof valves
FX900 Operating and maintenance information for ex-proof proportional valves	P005 Mounting surfaces for electrohydraulic valves
GS500 Programming tools	E-MAN-RA-AES AES user manual