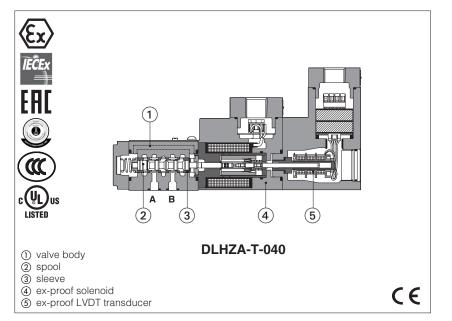


## Ex-proof servoproportional directional valves sleeve execution

direct, with LVDT transducer and zero spool overlap - ATEX, IECEx, EAC, PESO, CCC or cULus



#### **DLHZA-T, DLKZA-T**

Ex-proof servoproportional directional valves, direct, sleeve execution, with LVDT position transducer and zero spool overlap for best performances in any position closed loop control.

They are equipped with ex-proof proportional solenoids and LVDT transducer certified for safe operations in hazardous environments with potentially explosive atmosphere.

#### Certifications:

- Multicertification ATEX, IECEx, EAC, PESO, CCC for gas group II 2G and dust category II 2D
- Multicertification ATEX, IECEx for gas group I M2 (mining)
- cULus North American certification for gas group C&D

The flameproof enclosure of solenoid and transducer, prevents the propagation of accidental internal sparks or fire to the external environment.

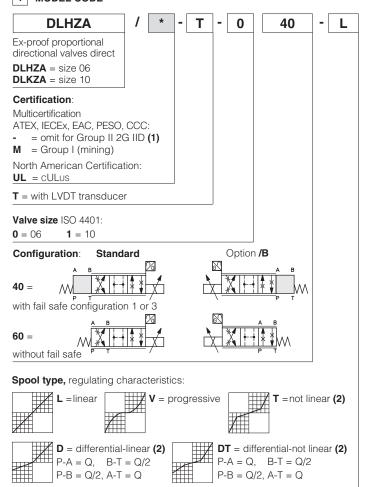
The solenoids are also designed to limit the surface temperature within the classified limits.

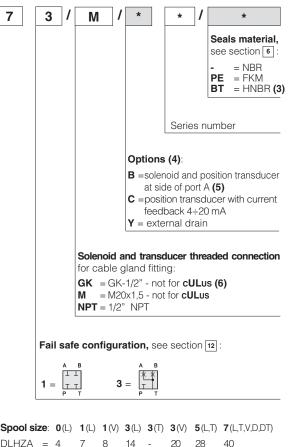
#### DLHZA: DLKZA:

Size: **06** - ISO 4401 Max flow: 50 I/min Max pressure: **350 bar** 

Size: **10** - ISO 4401 Max flow: 100 I/min Max pressure: 315 bar

## 1 MODEL CODE





(1) The valves with Multicertification for Group II are also certified for Indian market according to PESO (Petroleum and Explosives Safety Organization)

- (2) Only for configuration 40
- (3) Not for multicertification M group I (mining) (5) In standard configuration the solenoid and position transducer are at side of port B
- (4) Possible combined options: /BC, /BY, /CY, /BCY

60 60

(6) Approved only for the Italian market

Nominal flow (I/min) at Δp 70bar P-T

DIKZA = -

## 2 ELECTRONIC DRIVERS

Electronic drivers are factory set with max current limitation for ex-proof valves.

Please include in the driver order also the complete code of the connected ex-proof proportional valve.

Drivers model	E-BM-TEB-* /A	E-BM-TES-* /A	Z-BM-TEZ-* /A		
Туре	digital	digital	digital		
Format	DIN-rail panel				
Data sheet	GS230	GS240	GS330		

## **3 GENERAL CHARACTERISTICS**

Assembly position	Any position					
Subplate surface finishing to ISO 4401	Acceptable roughness index, Ra ≤0,8 recommended Ra 0,4 - flatness ratio 0,01/100					
MTTFd valves according to EN ISO 13849	150 years, see technical table P007					
Ambient temperature range	<b>Standard</b> = $-20^{\circ}$ C $\div$ +70°C <b>/PE</b> option = $-20^{\circ}$ C $\div$ +70°C <b>/BT</b> option = $-40^{\circ}$ C $\div$ +60°C					
Storage temperature range	<b>Standard</b> = $-20^{\circ}$ C $\div +80^{\circ}$ C <b>/PE</b> option = $-20^{\circ}$ C $\div +80^{\circ}$ C <b>/BT</b> option = $-40^{\circ}$ C $\div +70^{\circ}$ C					
Surface protection	Zinc coating with black passivation					
Corrosion resistance	Salt spray test (EN ISO9227) > 200h					
Compliance	Explosion proof protection, see section 7 -Flame proof enclosure "Ex d" -Dust ignition protection by enclosure "Ex t"					
	RoHs Directive 2011/65/EU as last update by 2015/863/EU REACH Regulation (EC) n°1907/2006					

## 4 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model			DLHZA						DLKZA											
Pressure limits	s [bar]				<b>T</b> = 2		s <b>P, A, B</b> 0 with ext			ain /Y)	)			<b>T</b> =		orts <b>P</b> (250 v				in /Y)
Spool type		L0	L1	V1	L3	٧3	L5   T	5	L7	<b>T7</b>	V7	D7	DT7	L3	Т3	L7	<b>T7</b>	<b>V7</b>	D7	DT7
Max flow [I/m	in]																			
	at $\Delta p = 30$ bar	2,5	4,5	8	9	13	18			26		26-	-13	4	0		60		60÷	-33
∆p P-T	at $\Delta p = 70$ bar	4	7	12	14	20	28			40		40-	-20	60 100			100	÷50		
	max permissible flow	5	9	16	18	26	32			50		50-	-28	7	0		100		100	÷50
Δp max P-T	[bar]	120	120	120	120	120	100			100		10	00	9	0		70		7	0
Leakage [cm <sup>3</sup> /	/min] at P = 100 bar (1)	<100	<200	<100	<300	<150	<500  <20	00	<900	<200	<200	<700	<200	<1000	<400	<1500	<400	<400	<1200	<400
Response time (2) [ms]			≤ 13						≤ 20											
Hysteresis	[% of max regulation]	≤ 0,1						≤ 0,1												
Repeatibility	[% of max regulation]		± 0,1						± 0,1											
Thermal drift							zero po	int	displa	ceme	ent < 1	l% at	ΔT = 4	40°C						

Note: above performance data refer to valves coupled with Atos electronic drivers, see section 2

(1) Referred to spool in neutral position and 50°C oil temperature (2) 0-100% step signal

## 5 ELECTRICAL CHARACTERISTICS

Max. power	35W
Insulation class	H (180°) Due to the occuring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account
Protection degree with relevant cable gland	Multicertification: IP66/67 to DIN EN60529 UL: raintight enclosure, UL approved
Duty factor	Continuous rating (ED=100%)
Voltage code	standard
Coil resistance R at 20°C	3,2 Ω
Max. solenoid current	2,5 A

## 6 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Seals, recommended fluid	l temperature	NBR seals (standard) = $-20^{\circ}$ C $\div$ +60°C, with HFC hydraulic fluids = $-20^{\circ}$ C $\div$ +50°C FKM seals (/PE option) = $-20^{\circ}$ C $\div$ +80°C HNBR seals (/BT option) = $-40^{\circ}$ C $\div$ +60°C, with HFC hydraulic fluids = $-40^{\circ}$ C $\div$ +50°C						
Recommended viscosity		20 ÷ 100 mm²/s - max allowed range 15 ÷ 380 mm²/s						
Max fluid	normal operation	ISO4406 class 18/16/13 NAS1	see also filter section at					
contamination level	longer life	ISO4406 class 16/14/11 NAS1	638 class 5	www.atos.com or KTF catalog				
Hydraulic fluid		Suitable seals type	Classification	Ref. Standard				
Mineral oils		NBR, FKM, HNBR HL, HLP, HLPD, HVLP, HVL		DIN 51524				
Flame resistant without water		FKM HFDU, HFDR		ISO 12922				
Flame resistant with water (1)		NBR, HNBR						

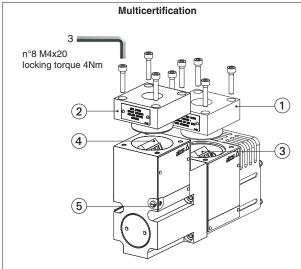
extstyle o The ignition temperature of the hydraulic fluid must be 50°C higher than the max solenoid surface temperature

## 7 CERTIFICATION DATA

Valve type	DLHZA	, DLKZA	DLHZA <b>/M</b> , DLKZA <b>/M</b>	DLHZA <b>/UL</b> , DLKZA <b>/UL</b>		
Certifications	Multicertifica	ation Group II	Multicertification Group I	North A	merican	
	ATEX, IECEx, E	AC, PESO, CCC	ATEX, IECEx	cULus		
Solenoid certified code	OZA-T		OZAM-T	OZA	-T/EC	
Type examination certificate (1)	PESO: P46821	CES 10.0010x A <b>X</b> 38.B.00425/21 2/2	ATEX: CESI 03 ATEX 057x IECEx: IECEx CES 12.0007x	20170324 - E366100		
Method of protection	CCC: 2020322307003240  • ATEX EX II 2G EX db IIC T4/T3 Gb EX II 2D EX tb IIIC T135°C/T200°C Db  • IECEX EX db IIC T4/T3 Gb EX tb IIIC T135°C/T200°C Db  • EAC 1EX d IIC T4/T3 Gb X EX tb IIIC T135°C/T200°C Db X  • PESO EX db IIC T4/T3 Gb • CCC EX d IIC T4/T3 Gb EX tD A21 IP66/IP67 T135°C/T200°C		ATEX Ex I M2 Ex db I Mb  IECEx Ex db I Mb	UL 1203     Class I, Div.I, Groups C & E     Class I, Zone I, Groups IIA		
Temperature class	T4	Т3	-	T4	Т3	
Surface temperature	≤ 135 °C	≤ 200 °C	≤ 150 °C	≤ 135 °C	≤ 200 °C	
Ambient temperature (2)	-40 ÷ +40 °C	-40 ÷ +70 °C	-20 ÷ +60 °C	-40 ÷ +55 °C	-40 ÷ +70 °C	
Applicable standards	EN 60079-0 EN 60079-1 EN 60079-31		IEC 60079-0 IEC 60079-1 IEC 60079-31	UL 1203 and UL429, CSA 22.2 n°30 CSA 22.2 n°139		
Cable entrance: threaded connection	GK = GI	K-1/2" $M = M2$	20x1,5 <b>NPT</b> = 1/2" NPT	1/2"	NPT	

- (1) The type examination certificates can be downloaded from www.atos.com
- (2) The solenoids Group II and cULus are certified for minimum ambient temperature -40°C In case the complete valve must withstand with minimum ambient temperature of -40°C, select /BT in the model code
- 🗥 WARNING: service work performed on the valve by the end users or not qualified personnel invalidates the certification

#### 8 EX PROOF SOLENOIDS AND LVDT TRANSDUCER WIRING



- ① solenoid cover with threaded connection for cable gland fitting
- 2) transducer cover with threaded connection for cable gland fitting
- (3) solenoid terminal board for cables wiring
- 4) transducer terminal board for cables wiring
- (5) screw terminal for additional equipotential grounding

### Solenoid wiring

= Coil = GND 3 = Coil

PCB 3 poles terminal board suitable for wires cross sections up to 2,5 mm<sup>2</sup> (max AWG14)

#### Position transducer wiring



- 1 = Output signal
- 2 = Supply -15 V3 = Supply +15 V

**4** = GND

PCB 4 poles terminal board suitable for wires cross sections up to 2,5 mm<sup>2</sup> (max AWG14)

# cULus certification 3 n°8 M4x20 locking torque 4Nm (2) (4)

- ① solenoid cover with threaded connection for cable gland fitting
- 2) transducer cover with threaded connection for cable gland fitting
- (3) solenoid terminal board for cables wiring
- 4 transducer terminal board for cables wiring

## Solenoid wiring

1



## Pay attention to respect the polarity

PCB 3 poles terminal board suggested cable section up to 1,5 mm<sup>2</sup> (max AWG16), see section 9 note 1

alternative GND screw terminal connected to solenoid housing

#### Position transducer wiring



- = Output signal
- 2 = Supply -15 V
- 3 = Supply + 15 V
- 4 = GND

PCB 4 poles terminal board suggested cable section up to 1,5 mm² (max AWG16), see section 9 note 1

#### 9 CABLE SPECIFICATION AND TEMPERATURE - Power supply and grounding cables have to comply with following characteristics:

#### Multicertification Group I and Group II

**Power supply:** section of coil connection wires = 2,5 mm<sup>2</sup>

**Grounding:** section of internal ground wire = 2,5 mm<sup>2</sup> section of external ground wire = 4 mm<sup>2</sup>

#### cULus certification:

- Suitable for use in Class I Division 1, Gas Groups C
- Armored Marine Shipboard Cable which meets UL 1309
- Tinned Stranded Copper Conductors
- Bronze braided armor
- · Overall impervious sheath over the armor

Any Listed (UBVZ/ UBVZ7) Marine Shipboard Cable rated 300 V min, 15A min. 3C 2,5 mm² (14 AWG) having a suitable service temperature range of at least -25°C to +110°C ("/BT" Models require a temperature range from -40°C to +110°C)

Note 1: For Class I wiring the 3C 1,5 mm<sup>2</sup> AWG 16 cable size is admitted only if a fuse lower than 10 A is connected to the load side of the solenoid wiring.

#### 9.1 Cable temperature

The cable must be suitable for the working temperature as specified in the "safety instructions" delivered with the first supply of the products.

#### Multicertification

D/I	ax ambient temperature [°C]	Tempera	ture class	Max surface te	mperature [°C]	Min. cable temperature [°C]		
IVI	ax ambient temperature [ C]	Goup I	Goup II	Goup I	Goup II	Goup I	Goup II	
	40 °C	-	T4	150 °C	135 °C	-	90 °C	
	60 °C	-	-	150 °C	-	110 °C	-	
	70 °C	N.A.	T3	N.A.	200 °C	N.A.	120 °C	

#### cULus certification

Max ambient temperature [°C]	Temperature class	Max surface temperature [°C]	Min. cable temperature		
55 °C	T4	135 °C	100 °C		
70 °C	T3	200 °C	100 °C		

#### 10 CABLE GLANDS - only Multicertification

Cable glands with threaded connections GK-1/2", 1/2"NPT or M20x1,5 for standard or armoured cables have to be ordered separately, see tech. table **KX800** 

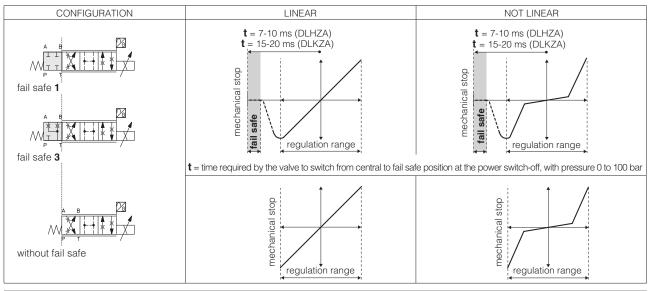
Note: a Loctite sealant type 545, should be used on the cable gland entry threads

#### 11 OPTIONS

- **B** = Solenoid and position transducer at side of port A of the main stage
- C = Position transducer with current feedback 4÷20 mA, suggested in case of long distance between the electronic driver and the proportional valve
- Y = External drain, to be selected if the pressure at T port is higher than the max allowed limits

## 11.1 Possible combined options: /BC, /BY, /CY, /BCY

## 12 FAIL SAFE POSITION



Fail safe connections		$P \rightarrow A$	$P \rightarrow B$	$\textbf{A} \rightarrow \textbf{T}$	$B \to T$
Leakage [cm³/min]	Fail safe 1	50	70	70	50
at P = 100 bar (1)	Fail safe 3	50	70	=	=
Flow [I/min] (2) DLHZA	Fail safe 3	-	-	15÷30	10÷20
Flow [I/min] <b>(2)</b> DLKZA	i all sale 5	-	-	40÷60	25÷40

## 13 DIAGRAMS - based on mineral oil ISO VG 46 at 50 °C

### 13.1 Regulation diagrams

1 = Linear spools L

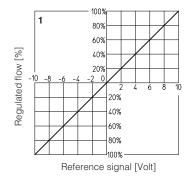
2 = Differential - linear spool D7

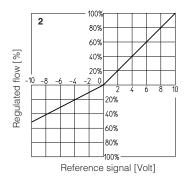
3 = Differential non linear spool DT7

4 = Non linear spool, T5 (only for DLHZA)

5 = Non linear spool, T3 (only for DLKZA) and T7

6 = Progressive spool V

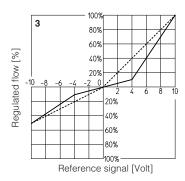


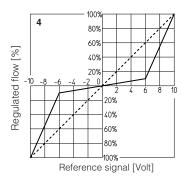


T3, T5 and T7 spool types are specific for fine low flow control in the range from 0 to 60% (T5) and 0 to 40% (T3 and T7) of max spool stroke.

The non linear characteristics of the spool is compensated by the electronic driver, so the final valve regulation is resulting linear respect the reference signal (dotted line).

DT7 has the same characteristic of T7 but it is specific for applications with cylinders with area ratio 1:2





#### Note:

Hydraulic configuration vs. reference signal:

Standard:

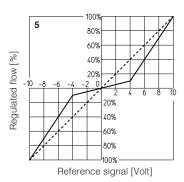
Reference signal  $0 \div +10 \text{ V}$  $12 \div 20 \text{ mA}$   $P \rightarrow A/B \rightarrow T$ 

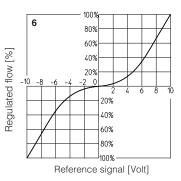
Reference signal  $\begin{array}{cc} 0 \div -10 \text{ V} \\ 12 \div 4 \text{ mA} \end{array} \} P \rightarrow B \text{ / } A \rightarrow T$ 

option /B:

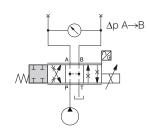
Reference signal  $0 \div +10 \text{ V}$  $12 \div 20 \text{ mA}$   $P \rightarrow B / A \rightarrow T$ 

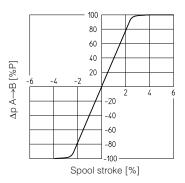
Reference signal  $\begin{array}{c} 0 \div -10 \text{ V} \\ 12 \div 4 \text{ mA} \end{array} \} P \rightarrow A / B \rightarrow T$ 





## 13.2 Pressure gain





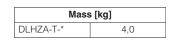
## 14 FASTENING BOLTS AND SEALS

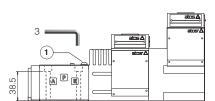
	DLHZA	DLKZA
	Fastening bolts: 4 socket head screws M5x50 class 12.9 Tightening torque = 8 Nm	Fastening bolts: 4 socket head screws M6x40 class 12.9 Tightening torque = 15 Nm
0	Seals: 4 OR 108; Diameter of ports A, B, P, T: Ø 7,5 mm (max) 1 OR 2025 Diameter of port Y: Ø = 3,2 mm (only for /Y option)	Seals: 5 OR 2050; Diameter of ports A, B, P, T: Ø 11,2 mm (max) 1 OR 108 Diameter of port Y: Ø = 5 mm (only for /Y option)

## **DLHZA**

ISO 4401: 2005 (see table P005) Mounting surface: 4401-03-02-0-05

(for /Y surface: 4401-03-03-0-05 without port X)





236.5

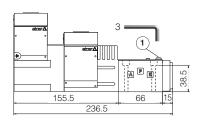
155.5

DLHZA-T-\*



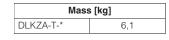
#### DLHZA-T-\*/B

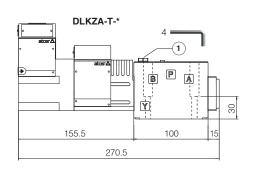
66

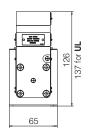


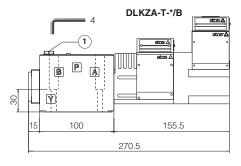
## **DLKZA**

ISO 4401: 2005 (see table P005) Mounting surface: 4401-05-04-0-05 (for /Y surface: 4401-05-05-0-05 without port X)









(1) = Air bleed off

## 16 RELATED DOCUMENTATION

X010 Basics for electrohydraulics in hazardous environments

X020 Summary of Atos ex-proof components certified to ATEX, IECEX, EAC, CCC, PESO

X030 Summary of Atos ex-proof components certified to cULus

FX900 Operating and manintenance information for ex-proof proportional valves

KX800 Cable glands for ex-proof valves

P005 Mounting surfaces for electrohydraulic valves