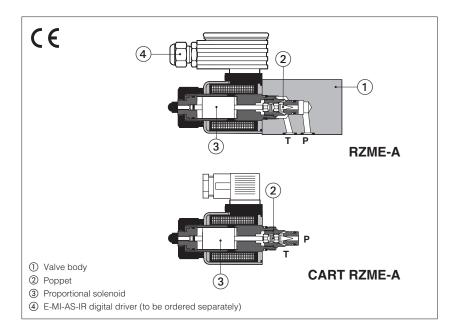


Proportional relief valves

direct, without transducer



RZME-A, CART RZME-A

Poppet type, direct, proportional pressure relief valves for open loop pressure controls.

They operate in association with off-board driver, which supply the proportional valves with proper current to align the valve regulation to the reference signal supplied to the driver.

They are available in following executions:

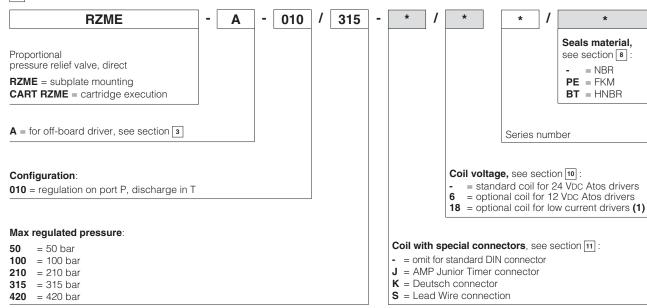
RZME: subplate mounting, ISO size 06 **CART RZME**: M20 cartridge execution The solenoids are certified according to North American standard **cURus**.

Size: 06 - ISO 4401 (RZME); M20 (CART RZME)

Max flow: 4 I/min Max pressure: 420 bar

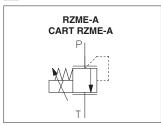
For cavity CART RZME see section [15]

1 MODEL CODE



(1) Select valve's coil voltage /18 in case of electronic drivers not supplied by Atos, with power supply 24 VDC and with max current limited to 1A

2 HYDRAULIC SYMBOL



3 OFF-BOARD ELECTRONIC DRIVERS

Drivers model	E-MI-AC-01F (1)		E-MI-AS-IR (1)		E-BM-AS-PS		E-BM-AES
Туре	Analog		Digital				
Voltage supply (VDC)	12	24	12	24	12	24	24
Valve coil option	/6	std	/6	std	/6	std	std
Format		plug-in to	solenoid			DIN-ra	il panel
Tech table	G010		GC	20	GC)30	GS050

(1) For **CART RZME** the electronic driver may interfere with the manifold surface. Please check the installation dimensions at section 15

4 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FS900** and in the installation notes supply with relevant components.

5 GENERAL CHARACTERISTICS

Assembly position	Any position				
Subplate surface finishing to ISO 4401	Acceptable roughness index: Ra ≤ 0,8, recommended Ra 0,4 – Flatness ratio 0,01/100		Flatness ratio 0,01/100		
MTTFd valves according to EN ISO 13849	150 years, see technical table P007				
Ambient temperature range	Standard = -20° C ÷ $+70^{\circ}$ C	/PE option = -20°C ÷ +70°C	/BT option = -40° C ÷ $+60^{\circ}$ C		
Storage temperature range	Standard = -20°C ÷ +80°C	/PE option = -20°C ÷ +80°C	/BT option = -40° C ÷ $+70^{\circ}$ C		
Surface protection	Zinc coating with black passivation				
Corrosion resistance	Salt spray test (EN ISO 9227) > 200 h				
	CE according to EMC directive	e 2014/30/EU (Immunity: EN 61000	0-6-2; Emission: EN 61000-6-3)		
Conformity RoHS Directive 2011/65/EU as last update by 2015/863/EU					
REACH Regulation (EC) n°1907/2006					

6 HYDRAULIC CHARACTERISTICS

Valve model			RZME-A-010
Max regulated p	ressure		50; 100; 210; 315; 420;
Min. regulated p	ressure	[bar]	see min. pressure / flow diagrams at section 9
Max. pressure at	t port P	[bar]	420
Max. pressure at	t port T	[bar]	210
Max. flow		[l/min]	4
Response time 0 (depending on ir		nal (1) [ms]	≤70
Hysteresis	[% of the ma	ax pressure]	≤3
Linearity	[% of the ma	ax pressure]	±3
Repeatability	[% of the ma	ax pressure]	≤2

Note: above performance data refer to valves coupled with Atos electronic drivers, see section 3

7 ELECTRICAL CHARACTERISTICS

Coil voltage code	Standard standard coil to be used with Atos drivers with power supply 24Vpc	option /6 optional coil to be used with Atos drivers with power supply 12 VDC	option /18 optional coil to be used with electronic drivers not supplied by Atos, with power supply 24 Vpc and max current limited to 1A	
Max. solenoid current	2,3 A	2,7 A	1,1 A	
Coil resistance R at 20°C	3,1 Ω	2,1 Ω	13,1 Ω	
Insulation class	H (180°) Due to the occurring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account			
Protection degree to DIN EN60529	IP 65 (with connectors 666 correctly assembled)			
Duty factor	Continuous rating (ED=100%)			
Certification	cURus North American Standards			

8 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature		NBR seals (standard) = -20°C ÷ +80°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C HNBR seals (/BT option) = -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C			
Recommended viscosity		20 ÷ 100 mm²/s - max allowed range 15 ÷ 380 mm²/s			
Max fluid normal operation		ISO4406 class 18/16/13 NAS1638 class 7		see also filter section at	
contamination level longer life		ISO4406 class 16/14/11 NAS1638 class 5		www.atos.com or KTF catalog	
Hydraulic fluid		Suitable seals type	Classification	Ref. Standard	
Mineral oils		NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524	
Flame resistant without water		FKM	HFDU, HFDR	ISO 12922	
Flame resistant with water		NBR, HNBR	HFC	130 12922	

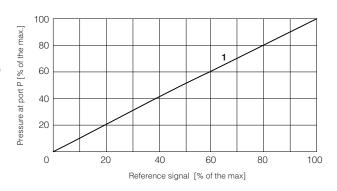
⁽¹⁾ Average response time values; the pressure variation in consequence of a modification of the reference input signal to the valve is affected by the stiffness of the hydraulic circuit: greater is the stiffness of the circuit, faster is the dynamic response

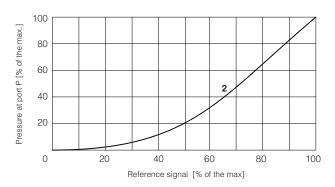
9 DIAGRAMS (based on mineral oil ISO VG 46 at 50 °C)

Regulation diagrams - with flow rate Q = 1 l/min

- 1 = regulation characteristic linearized with Atos digital divers E-MI-AS-IR, E-BM-AS, E-BM-AES using Atos E-SW-BASIC software
- 2 = regulation characteristic without linearization

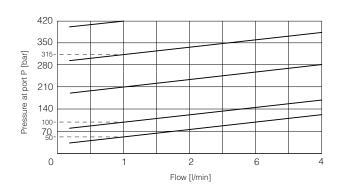
Note: the presence of counter pressure at port T can affect the effective pressure regulation





3 = Pressure/flow diagrams

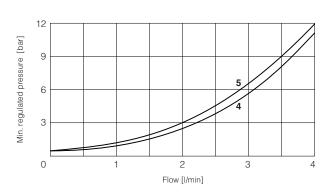
with reference signal set at Q = 1 l/min

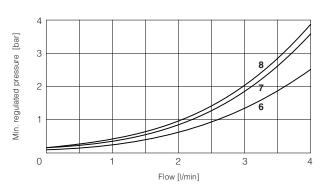


4-7 = Min. pressure/flow diagrams

with zero reference signal

4 = pressure range: 50 5 = pressure range: 100 6 = pressure range: 210 7 = pressure range: 315 8 = pressure range: 420

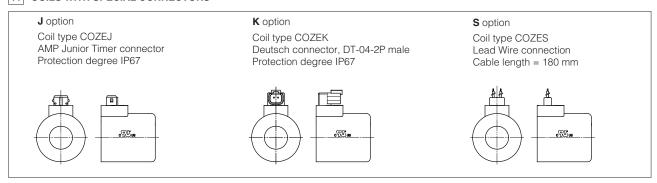




10 COIL VOLTAGE OPTIONS

- **6** = Optional coil to be used with Atos drivers with power supply 12 VDC.
- 18 = Optional coil to be used with electronic drivers not supplied by Atos, with power supply 24 VDC and with max current limited to 1A.

11 COILS WITH SPECIAL CONNECTORS



12 SOLENOID CONNECTION

PIN	SIGNAL	TECHNICAL SPECIFICATION	Connector code 666
1	COIL	Power supply	25
2	COIL	Power supply	
3	GND	Ground	

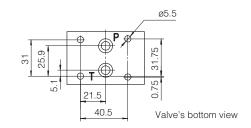
13 FASTENING BOLTS AND SEALS FOR RZME

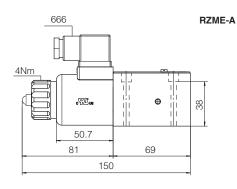


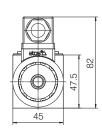
ISO 4401: 2005

Mounting surface: 4401-03-02-0-05 (see table P005) (without ports A and B)

Mass [kg]			
RZME 1,5			
RZME with E-MI-AS-IR	2,0		

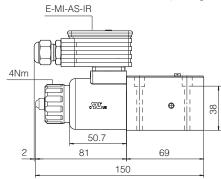


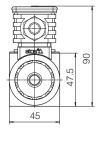


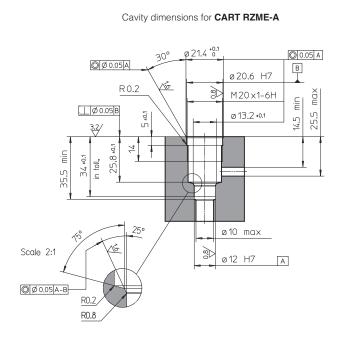


RZME-A

(with digital driver E-MI-AS-IR)





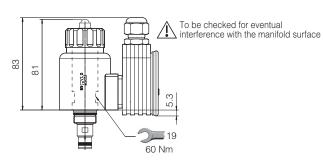


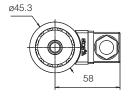
CART RZME-A

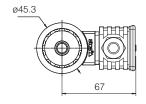
8 60 Nm

CART RZME-A

(with E-MI-AS-IR digital driver)







Mass [kg]			
CART RZME	0,6		
CART RZME with E-MI-AS-IR	1,1		

16 RELATED DOCUMENTATION

FS001 Basics for digital electrohydraulics GS050 E-BM-AES digital driver Programming tools FS900 Operating and maintenance information for proportional valves GS500 E-MI-AC analog driver G010 K800 Electric and electronic connectors G020 E-MI-AS-IR digital driver P005 Mounting surfaces for electrohydraulic valves E-BM-AS digital driver G030