## Pressure switches type SMAP

with fixed switching pressure differential and microswitch with gold plated contacts


(1) Servo-piston
(4) Control knob with
(6) Switch actuator
(2) Spring graduated scale
(7) Control knob setscrew
(3) Microswitch
(5) Body
(8) Electric connector

SMAP are hydro-electric pressure switches with fixed switching pressure differential. The mechanical microswitch with gold plated contacts grants high reliability and long life service.
The microswitch changes its status when the pressure in the hydraulic circuit reaches the switching value set on the adjusting knob.The microswitch returns to the original rest position when the pressure in the hydraulic circuit drops below the nominal fixed switching pressure differential (hysteresis). The electric connector provides both NC or NO contacts.
The pressure in the circuit operates the piston (1) acting against the adjustable spring (2); once the pressure setting is reached, the piston (6) actuates the microswitch (3).
The pressure switching value is selectable by a graduated adjusting knob (4).
Clockwise rotation increases the setting pressure.
Max pressure: 630 bar

## 1 <br> MODEL CODE

| SMAP |
| :--- | :--- |
| Fixed differential pressure switch |


| ( |
| :--- |
| Pressure range: |
| $\mathbf{4 0}=5 \div 40$ bar $\mathbf{1 6 0}=10 \div 160 \mathrm{bar}$ <br> $\mathbf{8 0}=7 \div 80$ bar $\mathbf{3 2 0}=30 \div 320 \mathrm{bar}$ |



Options:
$\mathbf{E}=$ Common electric contact connected to pin 1 (see section 3)

2 MAIN CHARACTERISTICS, SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

| Assembly position / location | Any position |  |  |
| :--- | :--- | :--- | :--- |
| Subplate surface finishing | Roughness index Ra $0,4-$ flatness ratio $0,01 / 100$ (ISO 1101) |  |  |
|  | Standard execution $=-30^{\circ} \mathrm{C} \div+70^{\circ} \mathrm{C}$ <br> /PE option $=-20^{\circ} \mathrm{C} \div+70^{\circ} \mathrm{C}$ |  |  |
| Ambient temperature | NBR seals (standard) $=-20^{\circ} \mathrm{C} \div+80^{\circ} \mathrm{C}$, with HFC hydraulic fluids $=-20^{\circ} \mathrm{C} \div+50^{\circ} \mathrm{C}$ <br> FKM seals (/PE option) $=-20^{\circ} \mathrm{C} \div+80^{\circ} \mathrm{C}$ |  |  |
| Seals, recommended fluid temperature | $15 \div 100 \mathrm{~mm} / \mathrm{s}-$ max allowed range $2.8 \div 500 \mathrm{~mm}^{2} / \mathrm{s}$ |  |  |
| Recommended viscosity | ISO4406 class $20 / 18 / 15 \mathrm{NAS1638}$ class 9, see also filter section at www.atos.com or KTF catalog |  |  |
| Max fluid contamination level | Suitable seals type | Classification | Ref. Standard |
| Hydraulic fluid | NBR, FKM | HL, HLP, HLPD, HVLP, HVLPD | DIN 51524 |
| Mineral oils | FKM | HFDU, HFDR | ISO 12922 |
| Flame resistant without water | NBR | HFC |  |
| Flame resistant with water |  |  |  |

## 3 CHARACTERISTICS AND WIRING OF INTERNAL MICROSWITCH

|  | Supply voltage [V] |  |  |  | STD | Rest position | Pressure operated position |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 125 AC | 250 AC | 30 DC | 250 DC |  |  |  |
| Max current <br> resistive load [A] | 7 | 5 | 5 | 0,2 |  | $\\|_{\\|}^{\square \square} \quad a^{\frac{2}{\square}}$ |  |
| Max current <br> inductive load $(\operatorname{Cos} \varphi=0,4)$ $[A]$ | 4 | 2 | 3 | 0,02 |  | $\because$ |  |
| Insulating resistance | $\geq 100 \mathrm{M} \Omega$ |  |  |  | /E |  |  |
| Contact resistance | $15 \mathrm{~m} \Omega$ |  |  |  |  |  |  |
| Electrical life-expectancy | $\geq 1.000 .000$ switchings |  |  |  |  |  | $1]$ |
| Mechanical life-expectancy | $\geq 10.000 .000$ switchings |  |  |  |  |  |  |







The diagrams show, the switching pressure difference (hysteresis) between the switching positions of the pressure switch electric contacts.
! The switching pressure differential may increased depending to the deterioration of the fluid contamination class.

5 DIMENSIONS OF SMAP WITHOUT ADAPTORS [mm]


Fastening bolts:
4 socket head screws M5X90 supplied with the pressure switch

