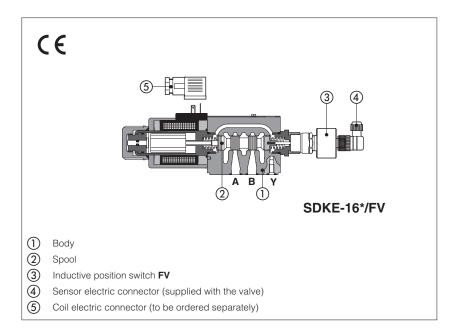


Safety directional valves with spool position monitoring

On-off, direct operated



Direct operated safety directional valves with spool position monitoring.

SDHE, size 06, high performances, for AC and DC supply with cURus certified solenoids

SDKE, size 10, for AC and DC supply with cURus certified solenoids

The valves are equipped with **FV** inductive position switch for the spool position monitoring, see section 1 and 11 for sensors availability and technical characteristics.

Mounting surface: ISO 4401, size 06 and 10

Max flow: SDHE 80 I/min SDKE 150 I/min

Max pressure: 350 bar

1 RANGE OF VALVE'S MODELS

Valve			DC solenoids	AC solenoids
code	Size	Description	Senso	r type
code	code		/FV	/FV
SDHE-06	06	direct operated solenoid valves, on-off, single solenoid	•	•
SDHE-07	06	direct operated solenoid valves, on-off, double solenoid	•	
SDKE-16	10	direct operated solenoid valves, on-off, single solenoid	•	
SDKE-17	10	direct operated solenoid valves, on-off, double solenoid	•	

Notes

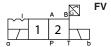
FV = inductive position switch providing both NO and NC contacts to be wired on the electric connector See section 11 for sensor's characteristics

1.1 FV switch configurations

Single solenoid valves size 06 & 10 are provided with n° 1 FV switch for the spool position monitoring

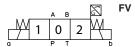


Double solenoid valves size 06 with detent are provided with n° 1 FV switch for the spool position monitoring

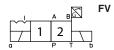


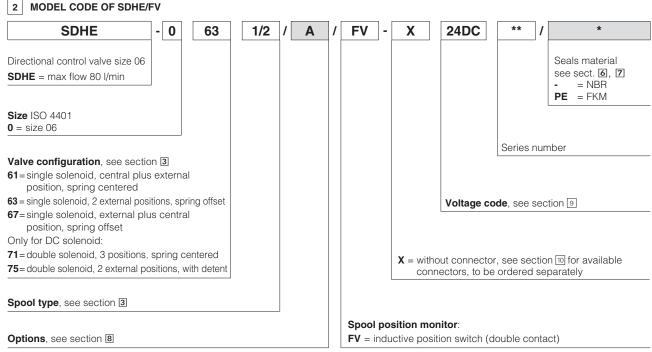
For model code of SDHE safety valves, see section 2 For model code of SDKE safety valves, see section 4

Double solenoid valves size 06 & 10 are provided with n° 1 FV switch for the spool position monitoring



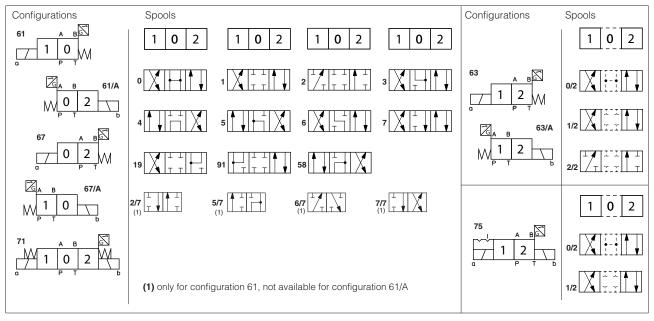
Double solenoid valves size 10 with detent are provided with n° 1 FV switch for the spool position monitoring





(1) the FV inductive position switch provides both NC and NO contacts

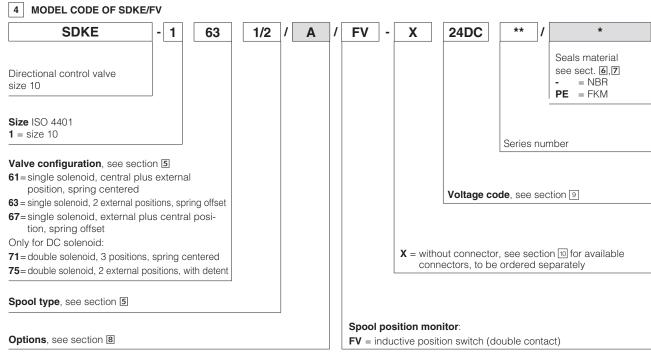
3 CONFIGURATIONS AND SPOOLS (representation according to ISO 1219-1)



3.1 Special shaped spools for SDHE

- spools type 0 and 3 are also available as 0/1 and 3/1 with restricted oil passages in central position, from user ports to tank.
- spools type 1, 4, 5 and 58 are also available as 1/1, 4/8, 5/1 and 58/1.

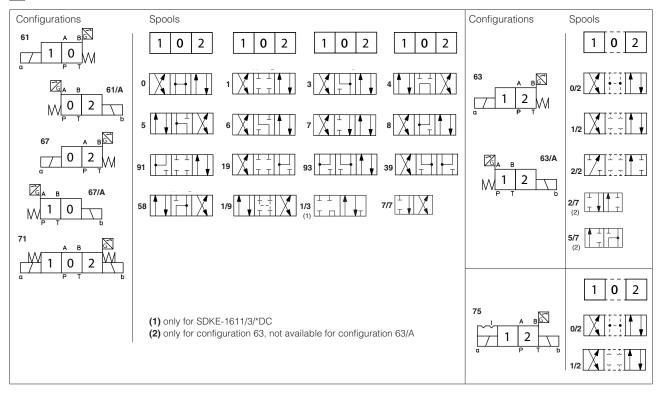
 They are properly shaped to reduce water-hammer shocks during the swiching.
- spools type 1, 1/2, 3, 8 are available as 1P, 1/2P, 3P, 8P to limit valve internal leakages.
- Other types of spools can be supplied on request.



SDKE/FV are always provided with Y drain port

(1) the FV inductive position switch provides both NC and NO contacts

5 CONFIGURATIONS AND SPOOLS (representation according to ISO 1219-1)



5.1 Special shaped spools for SDKE

- spools type 0 and 3 are also available as 0/1 and 3/1 with restricted oil passages in central position, from user ports to tank.
- spools type 1 is also available as 1/1, properly shaped to reduce the water-hammer shocks during the switching.
- spool type 1/9 has closed center in rest position but it avoids the pressurization of A and B ports due to the internal leakages.
- other types of spools can be supplied on request.

6 MAIN CHARACTERISTICS

Assembly position / location	Any position		
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)		
MTTFd values according to EN ISO 1384	9 150 years, for further details see technical table P007		
Compliance	CE to Low Voltage Directive 2014/35/EU RoHS Directive 2011/65/EU as last update by 2015/65/EU REACH Regulation (EC) n°1907/2006		
Ambient temperature	Standard = -30°C ÷ +70°C /PE option = -20°C ÷ +70°C		
Flow direction	As shown in the symbols of table 3 and 5		
Operating pressure	P, A, B = 350 bar T = 210 bar (DC solenoid); 160 bar (AC solenoid)		
SDI	P, A, B = 350 bar T = (with Y port not connected to tank) 210 bar (DC solenoid); 120 bar (AC solenoid) T = (with Y port drained to tank) 250 bar		
Rated flow	see diagrams Q/ Δ p at section 14		
SDI	IE 80 l/min see section 15		
Maximum flow SDI	TE 150 I/min see section 15		

6.1 Coils characteristics

Insulation class	H (180°C) for DC coils (all versions)
	F (155°C) for AC coils (SDHE, SDKE)
	Due to the occuring surface temperatures of the solenoid coils, the European standards EN ISO 13732-1 and EN ISO 4413 must be taken into account
Protection degree to DIN EN 60529	IP 65 (with connectors correctly assembled)
Relative duty factor	100%
Supply voltage and frequency	See electric features 9
Supply voltage tolerance	± 10%
Certification	cURus North American standard

SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature	NBR seals (standard) = -20° C ÷ $+80^{\circ}$ C, with HFC hydraulic fluids = -20° C ÷ $+50^{\circ}$ C FKM seals (/PE option) = -20° C ÷ $+80^{\circ}$ C				
Recommended viscosity	15÷100 mm²/s - max allowed range 2,8 ÷ 500 mm²/s				
Max fluid contamination level	ISO4406 class 20/18/15 NAS1638 class 9, see also filter section at www.atos.com or KTF catalog				
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard		
Mineral oils	NBR, FKM	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524		
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922		
Flame resistant with water NBR		HFC	100 12022		

8 OPTIONS

A = Single solenoid valves: solenoid mounted at side of port B. In standard versions the solenoid is mounted at side of port A.

Double solenoid valves SDHE/FV(DC), SDKE/FV(DC): FV inductive position switch mounted at side of port A. In standard versions the position switch is mounted at side of port B.

WARNING: the manual operation is not permitted for safety valves, than the valve is provided with solenoid blind rings to prevent the access to the manual override. The manual override protected by rubber cup (option /WP) is not available

WARNING: the inobservance of following prescriptions invalidates the certification and may represent a risk for personnel injury

A Safety valves must be installed and commissioned only by qualified personnel

Safety valves must not be disassembled

The inductive position switch FV can be adjusted only by the valve's manufacturer or Atos authorized service centers Valve's components cannot be interchanged

The valves must operate without switching shocks and spool vibrations

9 ELECTRIC FEATURES

9.1 COILS FOR SDHE/FV

External supply nominal voltage ± 10%	Voltage code	Type of connector	Power consumption (2)	Code of spare coil
12 DC	12 DC			COE-12DC
14 DC	14 DC			COE-14DC
24 DC	24 DC		30 W	COE-24DC
28 DC	28 DC	666 or	30 W	COE-28DC
110 DC	110 DC	or 667		COE-110DC
220 DC	220 DC			COE-220DC
110/50 AC	110/50/60 AC		E0.\/\ (0\	COE-110/50/60AC
230/50 AC	230/50/60 AC		58 VA (3)	COE-230/50/60AC
110/50 AC	110RC			COE-110RC
120/60 AC	110110	669	30 W	332 710110
230/50 AC	230RC	009	30 00	COE-230RC
230/60 AC	230110			332 200110

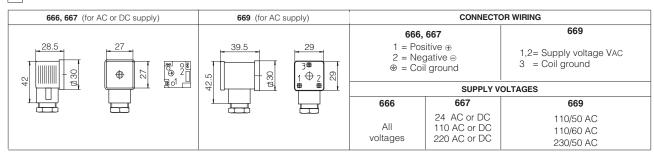
- (1) In case of 60 Hz voltage frequency the performances are reduced by $10 \div 15\%$ and the power consumption is 58 VA
- (2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.
- (3) When solenoid is energized, the inrush current is approx 3 times the holding current.

9.2 COILS FOR SDKE/FV VALVE

External supply nominal voltage ± 10%	Voltage code	Type of connector	Power consumption (2)	Code of spare coil
12 DC	12 DC			CAE-12DC
14 DC	14 DC			CAE-14DC
24 DC	24 DC	- 666	36 W	CAE-24DC
28 DC	28 DC	or	30 00	CAE-28DC
110 DC	110 DC	667		CAE-110DC
220 DC	220 DC	007		CAE-220DC
110/50/60 AC	110/50/60 AC		100 VA	CAE-110/50/60AC (1)
230/50/60 AC	230/50/60 AC		(3)	CAE-230/50/60AC (1)
110/50/60 AC	110 DC	660	36 W	CAE-110DC
230/50/60 AC	220 DC	669	30 W	CAE-220DC

- (1) In case of 60 Hz voltage frequency the performances are reduced by 10÷15% and the power consumption is 90 VA
- (2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.
- (3) When solenoid is energized, the inrush current is approx 3 times the holding current.

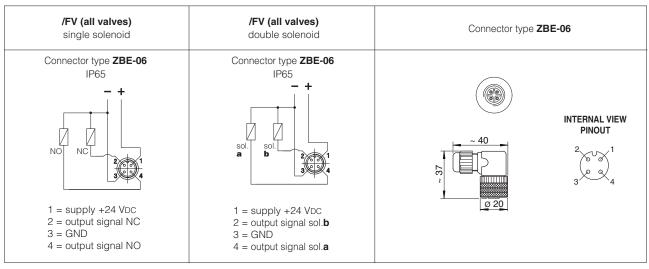
10 COILS ELECTRIC CONNECTORS - according to din 43650 (to be ordered separately)



11 TECHNICAL CHARACTERISTICS OF INDUCTIVE PROXIMITY AND POSITION SWITCHES

Type of switch		/FV position switch	/FV scheme	
Supply voltage	[V]	20÷32		
Ripple max	[%]	≤ 10		4 01100 1 24 VD0
Max current	[mA]	400	4	1 supply +24 VDC
Max peak pressure	[bar]	400	2	2 output signal3 GND
Mechanical life		virtually infinite	中中。	4 output signal
Switch logic		PNP	3	4 Output signal

12 CONNECTING SCHEMES OF INDUCTIVE PROXIMITY AND POSITION SWITCHES - FV sensor's connector are always supplied with the valve



NOTE: the /FV position switch are not provided with a protective earth connection

13 STATUS OF OUTPUT SIGNAL

SDHE - SDKE	Configu	ration 61	Configur	ation 63	Configu	ration 67	Conf	iguratio	n 71	Configu	ration 75	
Hydraulic configuration	1	0 M	1	2 M	0	2 M	<u> </u>	A B 2		7 1	2 P D	
spool position	1	0	1	2	0	2	1	0	2	1	2	
ON pin 2 OFF		1		1		· ·		Ą		•		
on pin 4 OFF		1		1		1		y.			4	

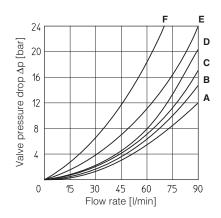
Note: FV position switch can be electrically wired by the customer as NO or NC and then the status of the output signal will be in accordance to the selected configuration

= intermediate spool position corresponding to the hydraulic configuration change

14 Q/ΔP DIAGRAMS based on mineral oil ISO VG 46 at 50°C

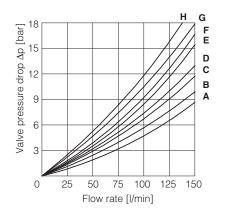
SDHE

Flow direction Spool type	P→A	Р→В	A→T	В→Т	P→T
0, 0/1	Α	Α	С	С	D
1, 1/1, 1/9	D	С	С	С	
3, 3/1	D	D	Α	Α	
4, 4/8, 5, 5/1, 58, 58/1	F	F	G	С	Е
1/2, 0/2	D	D	D	D	
6, 7	D	D	D	D	
2	D	D			
2/2	F	F			
19, 91	Е	Е	D	D	



SDKE

Flow direction Spool type	P→A	Р→В	A→T	В→Т	P→T	В→А
0, 0/1, 0/2, 2/2	Α	Α	В	В		
1, 1/1, 1/9, 6, 8	Α	Α	D	С		
3, 3/1, 7	Α	Α	С	D		
4	В	В	В	В	F	
5, 58	Α	В	С	С	G	
1/2	В	С	С	В		
19, 91	Е	Е	G	G		Н
39, 93	F	F	G	G		Н

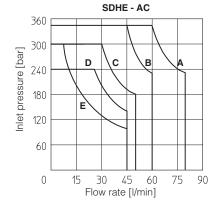


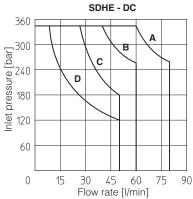
15 OPERATING LIMITS based on mineral oil ISO VG 46 at 50°C

The diagrams have been obtained with warm solenoids and power supply at lowest value (V_{nom} - 10%). The curves refer to application with symmetrical flow through the valve (i.e. $P \rightarrow A$ and $B \rightarrow T$). In case of asymmetric flow and if the valves have the devices for controlling the switching times the operating limits must be reduced.

SDHE

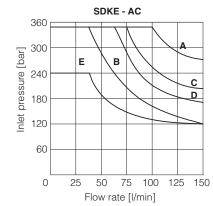
Curve		ol type
Ourve	AC	DC
Α	1,1/2,	0, 0/1, 1, 1/2, 3
В	0, 0/1, 0/2, 1/1, 1/9, 3	0/2, 1/1, 6, 7, 1/9, 19
С	3, 3/1, 6, 7	3/1, 4, 4/8, 5, 5/1, 19, 58, 58/1, 91
D	4, 4/8, 5, 5/1, 19, 58, 58/1, 91	2, 2/2
E	2, 2/2	-

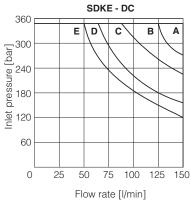




SDKE

Curve	AC	Spool type DC
Α	0/1	0, 0/1, 1, 1/1, 3, 3/1, 1/2, 0/2, 8
В	4, 5, 19, 91	6, 7
С	0, 1/1, 3, 3/1	19, 91
D	1, 1/2, 0/2	4, 5
E	6, 7, 8, 2/2	2/2





16 DIMENSIONS FOR SDHE/FV and SDKE/FV VALVES [mm]

ISO 4401: 2005

Mounting surface: 4401-03-02-0-05

Fastening bolts: 4 socket head screws: M5x30 class 12.9 Tightening torque = 8 Nm Seals: 4 OR 108

Ports P,A,B,T: $\emptyset = 7.5 \text{ mm (max)}$

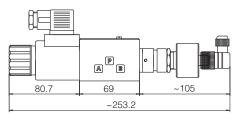
ass 12.9

option /A

Single solenoid valves: solenoid mounted at side of port B.

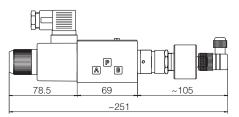
Double solenoid valves SDHE/FV(DC): FV inductive position switch mounted at side of port A

SDHE-06*/FV (DC)



Mass: kg 1,95

SDHE-06*/FV (AC)



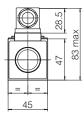
Mass: kg 1,8

= PRESSURE PORT

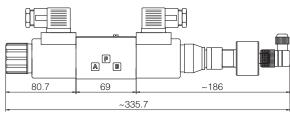
A. B = USE PORT

Т

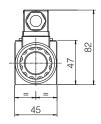
= TANK PORT



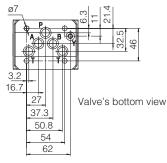
SDHE-07*/FV (DC)



Mass: kg 2,2



SDKE



ISO 4401: 2005

Mounting surface: 4401-05-05-0-05 (without port X)

Fastening bolts:

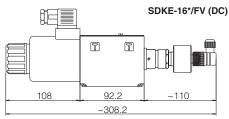
4 socket head screws M6x40 class 12.9 Tightening torque = 15 Nm Seals: 5 OR 2050. 1 OR 108

Ports P,A,B,T: $\emptyset = 11.5 \text{ mm}$ (max) Ports Y: $\emptyset = 5 \text{ mm}$ P = PRESSURE PORT A, B = USE PORT T = TANK PORT Y = DRAIN PORT

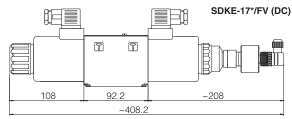
option /A

Single solenoid valves: solenoid mounted at side of port B.

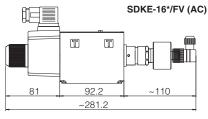
Double solenoid valves SDKE/FV(DC): FV inductive position switch mounted at side of port A



Mass: kg 4,4



Mass: kg 5,9



Mass: kg 3,8