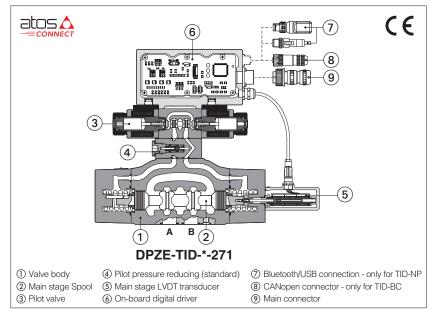


Digital proportional directional valves high performance

piloted, with on-board driver, LVDT transducer and positive spool overlap



DPZE-TID

Digital high performances proportional directional valves, piloted, with LVDT position transducer (main stage) and positive spool overlap for directional controls and not compensated flow regulations.

TID on-board digital driver performs the valve's hydraulic regulation according to the reference signal, analog for TID-NP or CANopen for TID-BC

For TID-NP, Bluetooth/USB connection is always present for valve settings via mobile App and Atos PC software.

For TID-BC, CANopen interface is always present for valve settings via fieldbus and Atos PC software.

The LVDT transducer grants high regulation accuracy and response sensitivity.

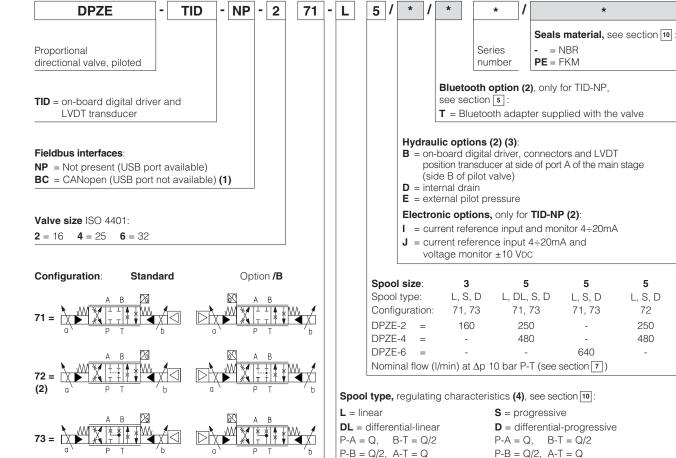
With de-energized proportional solenoids, the mechanical central position of the spool is performed by centering springs.

Size: 16 ÷ 32 - ISO 4401

4/3 and 4/2 way with standard spools 4/4 way with regenerative spools

Max flow: 400 ÷ 1600 l/min Max pressure: 350 bar

1 MODEL CODE OF STANDARD SPOOLS



- (1) Reference and monitor signals only via CANopen (analog signals not available)
- (2) Only for DPZE sizes 2, 4, with spools L5, S5 or D5 see 10.4
- (3) For possible combined options, see section [13]
- (4) Pilot and Drain configuration: standard configuration is internal pilot and external drain, other configurations on request
- (5) For regenerative circuit select configuration 71 or 73 with specific spools D9 or L9, see section [2]

5

L, S, D

72

250

480

2 SPOOLS SPECIFIC FOR REGENERATIVE CIRCUIT - for valve model code and options, see section 1 **DPZE** TID 2 71 - L9 Configuration and spool: Option /B Standard For regenerative circuit (additional external check D9 valve required) see 10.1 - diagram 19 For regenerative circuit internal to the valve 73-D9 see 10.1 - diagram 20 73-L9 Spool type and size: D9 L9 DPZO-2 250 250 DPZO-4 480 = DP70-6 =

3 GENERAL NOTES

Nominal flow (I/min) at Δp 10bar P-T

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FS900** and in the user manuals included in the E-SW-SETUP programming software.

4 VALVE SETTINGS AND PROGRAMMING TOOLS - see tech. table GS500

4.1 TID-NP

Atos CONNECT mobile App

Free downloadable App for smartphones and tablets which allows quick access to valve main functional parameters and basic diagnostic information via Bluetooth, thus avoiding physical cable connection and significantly reducing commissioning time.

Atos CONNECT supports Atos digital valve drivers equipped with E-A-BTH adapter or with built-in Bluetooth. It does not support valves with p/Q control or axis controls.









E-SW-SETUP PC software

Free downloadable software for PC allows to set all valve functional parameters and to access complete diagnostic information of digital valve drivers via Bluetooth/USB service port. Atos E-SW-SETUP PC software supports all Atos digital valve drivers and it is available at www.atos.com in MyAtos area.

 \triangle

WARNING: drivers **USB** port is not isolated! For E-C-SB-USB/M12 cable, the use of E-A-SB-USB/OPT isolator adapter is highly recommended for PC protection

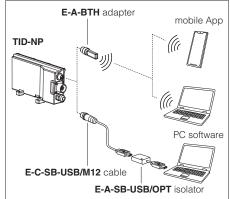
4.2 TID-BC

E-SW-SETUP PC software

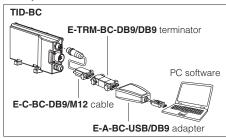
Free downloadable software for PC allows to set all valve functional parameters and to access complete diagnostic information of digital valve drivers via CANopen connector.

Atos E-SW-SETUP PC software supports all Atos digital valve drivers and it is available at www.atos.com in MvAtos area.

Bluetooth or USB connection



CANopen connection



5 BLUETOOTH OPTION - only for TID-NP - see tech. table GS500

T option adds Bluetooth® connectivity to Atos valve drivers thanks to E-A-BTH adapter, which can be left permanently installed on-board, to allow the Bluetooth connection with the valve drivers at any time. E-A-BTH adapter can also be purchased separately and used to connect with any supported Atos digital product.

Bluetooth connection to the valve can be protected against unauthorised access by setting a personal password. The adapter leds visually indicates the status of valve driver and Bluetooth connection.



6 GENERAL CHARACTERISTICS

Assembly position	Any position		
Subplate surface finishing to ISO 4401	Acceptable roughness index: Ra ≤ 0,8, recommended Ra 0,4 - Flatness ratio 0,01/100		
MTTFd valves according to EN ISO 13849	75 years, for further details see technical table P007		
Ambient temperature range	Standard = -20° C $\div +60^{\circ}$ C /PE option = -20° C $\div +60^{\circ}$ C		
Storage temperature range	Standard = $-20^{\circ}\text{C} \div +70^{\circ}\text{C}$ /PE option = $-20^{\circ}\text{C} \div +70^{\circ}\text{C}$		
Surface protection	Zinc coating with black passivation (body), tin plating (driver housing)		
Corrosion resistance	Salt spray test (EN ISO 9227) > 200 h		
Vibration resistance	See technical table G004		
Conformity	CE according to EMC directive 2014/30/EU (Immunity: EN 61000-6-2; Emission: EN 61000-6-3) RoHS Directive 2011/65/EU as last update by 2015/863/EU REACH Regulation (EC) n°1907/2006		

7 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model		DPZE	-*-2	DPZE-*-4	DPZE-*-6
Pressure limits [bar]		ports P, A, B, X = 350; T = 250 (10 for option /D); Y = 10;			
Spool type and size (standard	L3, S3, D3 L5, DL5		5, S5, D5	L5, S5, D5
Spool type and size (regenerative		D9, L9	D9	
Nominal flow Δp P-T	[l/min]				
(2)	Δp= 10 bar	160	250	480	640
	Δp= 30 bar	270	430	830	1100
Max permissible flow		400	550	1000	1600
Piloting pressure [bar]		min. = 25; max = 350			
Piloting volume	[cm ³]	3,7	7	9,0	21,6
Piloting flow (3)	[l/min]	3,7	7	6,8	14,4
Lookogo (4)	Pilot [cm³]	100 / 300		200 / 500	900 / 2800
Leakage (4) Ma	in stage [l/min]	0,2 / 0,6		0,3 / 1,0	1,0 / 3,0
Response time (5) [ms]		≤75		≤ 90	≤ 120
Hysteresis		≤ 1 [% of max regulation]			
Repeatability		± 0,5 [% of max regulation]			
Thermal drift		zero point displacement < 1% at ΔT = 40°C			

⁽¹⁾ For spool type $\bf D$ and $\bf DL$ the flow value is referred to single path P-A (A-T) at $\Delta p/2$ per control edge. The flow P-B (B-T) is 50% of P-A (A-T)

at Δ p/2 per control edge. The flow P-B (B-T) is 50% of P-A (A-T) (2) For different Δ p, the max flow is in accordance to the diagrams in section 10.2

- (3) With step reference input signal 0 ÷100 %
- **(4)** At p = 100/350 bar
- (5) 0-100% step signal see detailed diagrams in section 10.3

8 ELECTRICAL CHARACTERISTICS

Power supplies	Nominal : +24 VDC Rectified and filtered : VRMS = 20 ÷ 32 VMAX (ripple max 10 % VPP)		
Max power consumption	50 W		
Max. solenoid current	2,6 A		
Coil resistance R at 20°C	3,1 Ω		
Analog input signals (1)	, ,	It impedance: Ri > 50 k Ω It impedance: Ri = 500 Ω	
Monitor outputs (1)	Output range: voltage ±10 VDc @ max 5 mA current ±20 mA @ max 500 Ω load resistance		
Alarms	Solenoid not connected/short circuit, cable break with current reference signal (1), over/under temperature, valve spool transducer malfunctions, alarms history storage function		
Insulation class	H (180°) Due to the occurring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account		
Protection degree to DIN EN60529	IP66 / IP67 with mating connectors		
Duty factor	Continuous rating (ED=100%)		
Additional characteristics	Short circuit protection of solenoid's current supply; spool position control by P.I.D. with rapid solenoid switching; protection against reverse polarity of power supply		
Communication interface	USB - Atos ASCII coding CANopen - EN50325-4 + DS408		
Communication physical layer	not insulated - USB 2.0 + USB OTG optical insulated - CAN ISO11898		
Recommended wiring cable	LiYCY shielded cables, see section 16		

(1) Available only for TID-NP

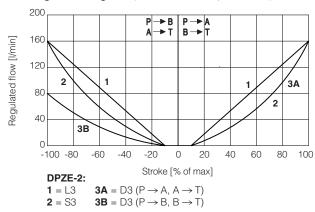
Note: a maximum time of 500 ms (depending on communication type) has to be considered between the driver energizing with the 24 Vpc power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

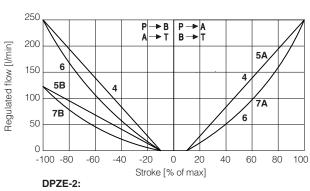
9 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Seals, recommended fluid	I temperature	NBR seals (standard) = -20°C \div +60°C, with HFC hydraulic fluids = -20°C \div +50°C FKM seals (/PE option) = -20°C \div +80°C			
Recommended viscosity		20÷100 mm²/s - max allowed range 15 ÷ 380 mm²/s			
Max fluid	Max fluid normal operation		ISO4406 class 18/16/13 NAS1638 class 7 se		
contamination level	longer life	onger life ISO4406 class 16/14/11 NAS1638 class 5		www.atos.com or KTF catalog	
Hydraulic fluid		Suitable seals type	Classification	Ref. Standard	
Mineral oils		NBR, FKM	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524	
Flame resistant without water		FKM	HFDU, HFDR	ISO 12922	
Flame resistant with water		NBR	HFC	130 12922	

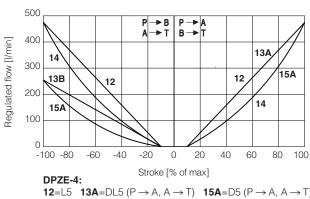
10 DIAGRAMS (based on mineral oil ISO VG 46 at 50 °C)

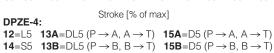
10.1 Regulation diagrams (values measure at p 10 bar P-T)

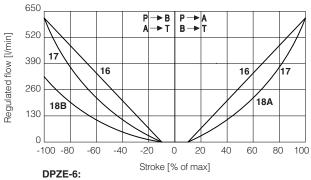




 $\textbf{4} = L5 \quad \textbf{5A} = DL5 \; (P \rightarrow A, \, A \rightarrow T) \quad \textbf{7A} = D5 \; (P \rightarrow A, \, A \rightarrow T)$ **6** = S5 **5B** = DL5 (P \rightarrow B, B \rightarrow T) **7B** = D5 (P \rightarrow B, B \rightarrow T)







18A = D5 (P \rightarrow A, A \rightarrow T) **16** = L5 **17** = S5 **18B** = D5 ($P \rightarrow B, B \rightarrow T$)

Negative reference signal $P \rightarrow B / A \rightarrow T$

Note:

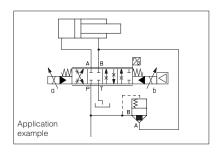
Hydraulic configuration vs. reference signal (standard and option /B)

TID-NP TID-BC

Reference signal $\begin{array}{cc} 0 \div +10 \text{ V} \\ 12 \div 20 \text{ mA} \end{array} \right\} \text{ P} \rightarrow \text{A} / \text{B} \rightarrow \text{T}$ Positive reference signal $P \rightarrow A / B \rightarrow T$ Reference signal $\begin{array}{c} 0 \div -10 \text{ V} \\ 12 \div 4 \text{ mA} \end{array} \right\} \text{ P} \rightarrow \text{B} / \text{A} \rightarrow \text{T}$

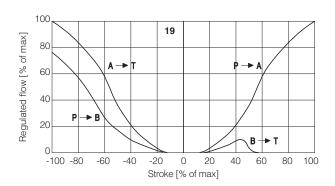
19 = differential - regenerative spool **D9** (not available for valve size 32)

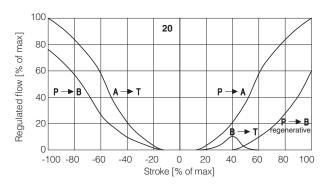
D9 spool type with a fourth position specific to regenerative circuit, performed by means of an additional external check valve.



20 = linear - internal regenerative spool L9 (available only for valve size 16)

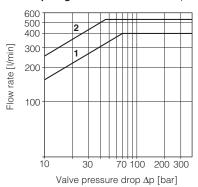
L9 spool type with a fourth position specific to perform a regenerative circuit internal to the valve.





10.2 Operating diagrams

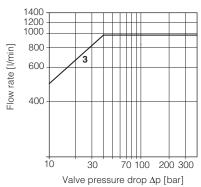
Flow /∆p diagram stated at 100% of spool stroke



DPZE-2:

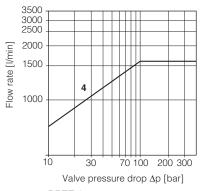
1 = spools L3, S3, D3

2 = spools L5, S5, D5, DL5, D9, L9



DPZE-4:

3 = spools L5, S5, D5, DL5, D9



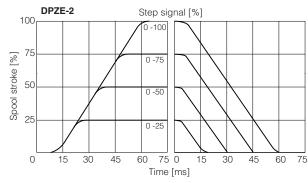
DPZE-6:

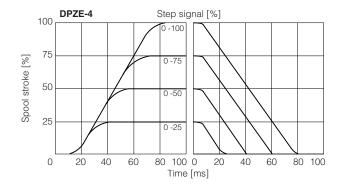
4 = L5, S5, D5

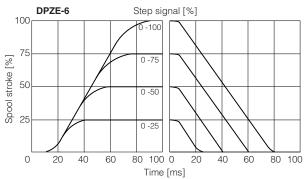
10.3 Response time

The response times in below diagrams are measured at different steps of the reference input signal. They have to be considered as average values.

For the valves with digital electronics the dynamics performances can be optimized by setting the internal software parameters.







10.4 Configuration 72

Only for **DPZE** sizes **2** and **4** with spools **L5**, **S5** or **D5**: in central position the leakages P-A and P-B are drained to tank, avoiding the drift of cylinders with differential areas.

11 HYDRAULIC OPTIONS

B = Configurations 71, 73: on-board digital driver connectors and LVDT transducer at side of port A of the main stage (side B of pilot valve).
For hydraulic configuration vs reference signal, see 9.1

D = Internal drain.

Pilot and drain configuration can be modified as shown in section 17.

The valve's standard configuration provides internal pilot and external drain.

 \mathbf{E} = External pilot (through port X).

Pilot and drain configuration can be modified as shown in section [17]. The valve's standard configuration provides internal pilot and external drain.

① Pilot valve

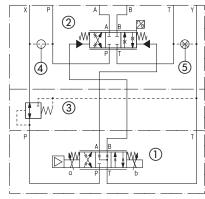
③ Pressure reducing valve

② Main stage

4 Plug to be added for external pilot trough port X

(5) Plug to be removed for internal drain through port T

Functional Scheme - example of configuration 71



12 ELECTRONIC OPTIONS - only for TID-NP

- I = This option provides 4 ÷ 20 mA current reference and monitor signals, instead of the standard ±10 VDC.
 It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.
- J = This option provides 4 ÷ 20 mA current reference and ±10 Vpc voltage monitor signals. The valve functioning is disabled in case of reference signal cable breakage.

13 POSSIBLE COMBINED OPTIONS

for TID-NP: /BD, /BE, /BJ, /BJ, /BDE, /BDI, /BDJ, /BEJ, /BEJ, /BDEJ, /BDEJ, /DE, /DI, /DJ, /DEI, /DEJ, /EJ for TID-BC: /BD, /BE, /DE, BDE,

Note: /T Bluetooth adapter option can be combined with all other options

14 POWER SUPPLY AND SIGNALS SPECIFICATIONS

14.1 Power supply (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers.

A safety fuse is required in series to the power supply: 2,5 A time lag fuse.

14.2 Flow reference input signal (Q_INPUT+) - only for TID-NP

The driver controls in closed loop the valve spool position proportionally to the external reference input signal. Standard (voltage reference input): default is ± 10 VDC and can be reconfigured via software, within a maximum range of ± 10 VDC. Options /I and /J (current reference input): default is $4 \div 20$ mA and can be reconfigured via software, within a maximum range of ± 20 mA.

14.3 Flow monitor output signal (Q_MONITOR) - only for TID-NP

The driver generates an analog output signal proportional to the actual spool position of the valve; the monitor output signal can be software set to show other signals available in the driver.

Standard and option // (voltage monitor output): default is ± 10 VDC and can be reconfigured via software, within a maximum range of ± 10 VDC. Options // and // (current monitor output): default is $4 \div 20$ mA and can be reconfigured via software, within a maximum range of ± 20 mA.

Note:

monitor output signal must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, ISO 4413).

15 ELECTRONIC CONNECTIONS

15.1 Main connector signals - 7 pin (A1) (A2)

PIN	TID-NP	TID-BC	TECHNICAL SPECIFICATIONS	NOTES
Α	V+		Power supply 24 Vpc	Input - power supply
В	V0		Power supply 0 Vpc	Gnd - power supply
С	AGND	(1)	Analog ground	Gnd - analog signal
D	Q_INPUT+	(1)	Flow reference input signal: ±10 VDC for standard, 4 ÷ 20 mA for /I and /J options	Input - analog signal
Е	INPUT- (1)		Negative reference input signal for Q_INPUT+	Input - analog signal
F	Q_MONITOR	(1)	Flow monitor output signal: ±10 Vpc for standard and /J option, 4 ÷ 20 mA for /I option, referred to AGND	Output - analog signal
G	G EARTH		Internally connected to driver housing	

⁽¹⁾ Do not connect for TID-BC

15.2 USB connector - M12 5 pin $\stackrel{\textstyle (B)}{}$ - only for TID-NP

PIN	SIGNAL	TECHNICAL SPECIFICATION (1)	
1	+5V_USB	Power supply	
2	ID	Identification	
3	GND_USB	Signal zero data line	
4	D-	Data line -	
5	D+	Data line +	

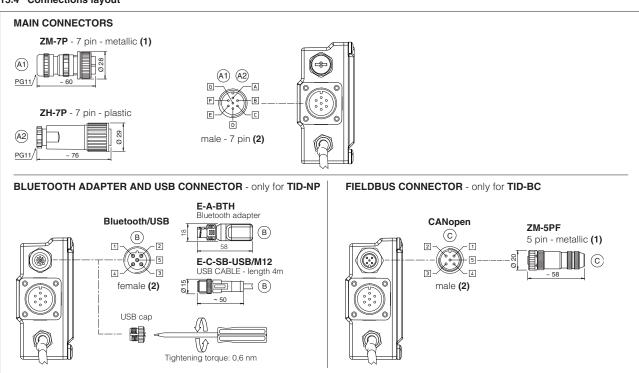
⁽¹⁾ Shield connection on connector housing is recommended

15.3 CANopen connector - M12 - 5 pin (C) - only for TID-BC

PIN	SIGNAL	TECHNICAL SPECIFICATION (1)	
1	CAN_SHLD	Shield	
2	not used	-	
3	CAN_GND	Signal zero data line	
4	CAN_H	Bus line (high)	
5	CAN_L	Bus line (low)	

⁽¹⁾ Shield connection on connector housing is recommended

15.4 Connections layout



(1) use of metallic connectors is strongly recommended in order to fulfill EMC requirements

(2) pin layout always referred to driver's view

16 CONNECTORS CHARACTERISTICS - to be ordered separately

16.1 Main connectors - 7 pin

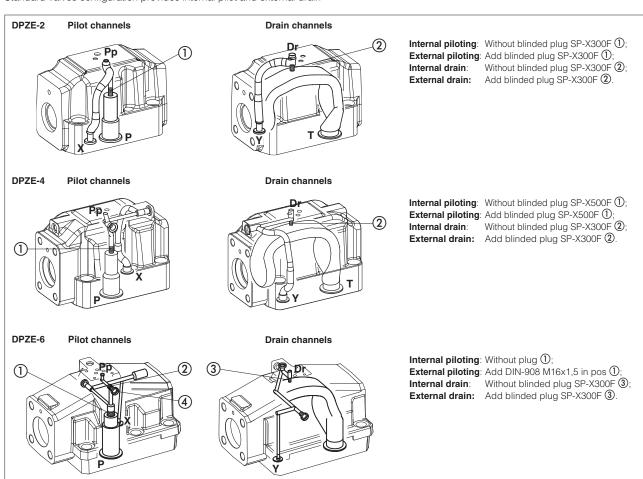
CONNECTOR TYPE	POWER SUPPLY	POWER SUPPLY
CODE	A1 ZM-7P	(A2) ZH-7P
Туре	7pin female straight circular	7pin female straight circular
Standard	According to MIL-C-5015	According to MIL-C-5015
Material	Metallic	Plastic reinforced with fiber glass
Cable gland	PG11	PG11
Recommended cable	LiYCY 7 x 0,75 mm ² max 20 m (logic and power supply) or LiYCY 7 x 1 mm ² max 40 m (logic and power supply)	LiYCY 7 x 0,75 mm ² max 20 m (logic and power supply) or LiYCY 7 x 1 mm ² max 40 m (logic and power supply)
Conductor size	up to 1 mm ² - available for 7 wires	up to 1 mm ² - available for 7 wires
Connection type	to solder	to solder
Protection (EN 60529)	IP 67	IP 67

16.2 Fieldbus communication connector - only for TID-BC

CONNECTOR TYPE	CANopen
CODE	© ZM-5PF
Туре	5 pin female straight circular
Standard	M12 coding A – IEC 61076-2-101
Material	Metallic
Cable gland	Pressure nut - cable diameter 6÷8 mm
Cable	CANbus Standard (DR 303-1)
Connection type	screw terminal
Protection (EN 60529)	IP67

17 PLUGS LOCATION FOR PILOT/DRAIN CHANNELS

Depending on the position of internal plugs, different pilot/drain configurations can be obtained as shown below. To modify the pilot/drain configuration, proper plugs must only be interchanged. The plugs have to be sealed using loctite 270. Standard valves configuration provides internal pilot and external drain



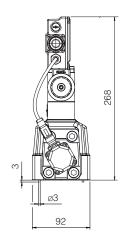
DPZE-TID-*-2

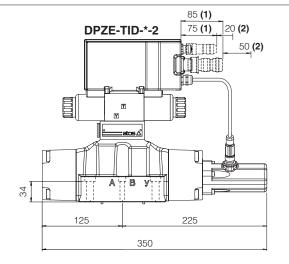
ISO 4401: 2005

Mounting surface: 4401-07-07-0-05

(see table P005)

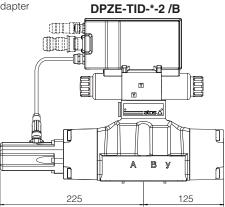
DPZE-*-2	Mass [kg]
all versions	14,8





(1) The indicated dimension refers to the longer connectors or Bluetooth adapter For dimensions of connectors and Bluetooth adapter, see section 15.4

(2) Space required for connection cable and for connector removal



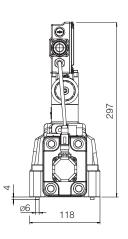
DPZE-TID-*-4

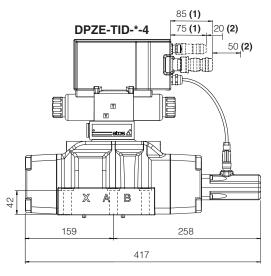
ISO 4401: 2005

Mounting surface: 4401-08-08-0-05

(see table P005)

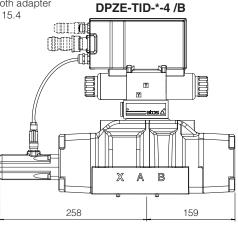
DPZE-*-4	Mass [kg]
all versions	19,3

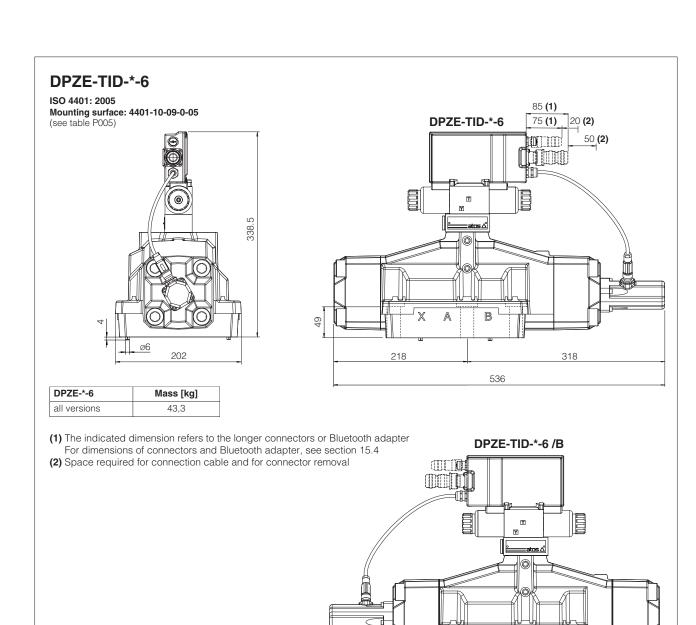




(1) The indicated dimension refers to the longer connectors or Bluetooth adapter For dimensions of connectors and Bluetooth adapter, see section 15.4

(2) Space required for connection cable and for connector removal





19 FASTENING BOLTS AND SEALS

Туре	Size	Fastening bolts	Seals
2 = 16 DPZE 4 = 25	• 10	4 socket head screws M10x50 class 12.9 Tightening torque = 70 Nm	4 OR 130; Diameter of ports A, B, P, T: Ø 20 mm (max)
	2 = 10	2 socket head screws M6x45 class 12.9 Tightening torque = 15 Nm	2 OR 2043 Diameter of ports X, Y: Ø = 7 mm (max)
	4 = 25	- 6 socket head screws M12x60 class 12.9	4 OR 4112; Diameter of ports A, B, P, T: Ø 24 mm (max)
DFZL	Tightening torque = 125 Nm	Tightening torque = 125 Nm	2 OR 3056 Diameter of ports X, Y: Ø = 7 mm (max)
	6 – 22	6 socket head screws M20x80 class 12.9 Tightening torque = 600 Nm	4 OR 144; Diameter of ports A, B, P, T: Ø 34 mm (max)
	0 = 32		2 OR 3056 Diameter of ports X, Y: Ø = 7 mm (max)

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20 RELATED DOCUMENTATION

FS001	Basics for digital electrohydraulics	K800	Electric and electronic connectors	
FS900	Operating and maintenance information for proportional valves	P005	Mounting surfaces for electrohydraulic valves	
GS500	Programming tools	QB330	Quickstart for TID-NP valves commissioning	
GS510	Fieldbus	QF330	Quickstart for TID-BC valves commissioning	
		E-MAN-	E-MAN-RI-TID TID user manual	