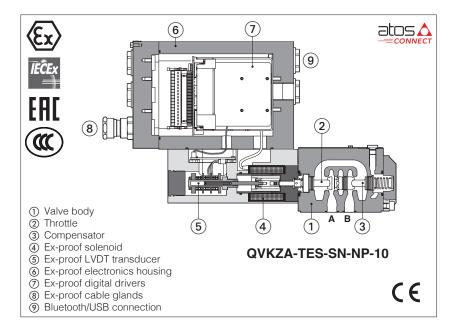


# Ex-proof digital proportional flow valves high performance

pressure compensated, with on-board driver and LVDT transducer - ATEX, IECEx, EAC, CCC



#### **QVHZA-TES, QVKZA-TES**

Ex-proof digital high performance proportional flow valves, with LVDT position transducer for pressure compensated flow regulations.

They are equipped with ex-proof on-board digital driver, LVDT transducer and solenoid certified for safe operations in hazardous environments with potentially explosive atmosphere.

• Multicertification ATEX, IECEx, EAC, CCC for gas group II 2G and dust category II 2D

The flameproof enclosure of on-board digital driver, solenoid and transducer, prevents the propagation of accidental internal sparks or fire to the external environment.

The driver and solenoid are also designed to limit the surface temperature within the classified limits.

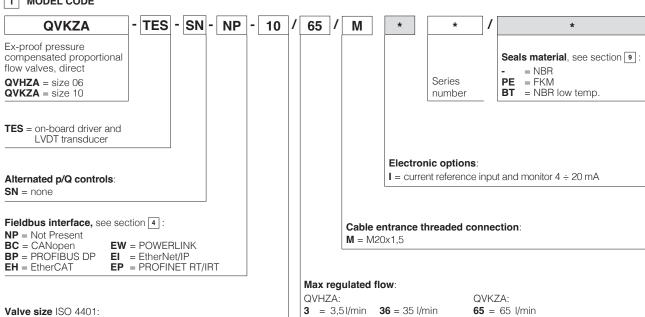
 QVHZA:
 QVKZA:

 Size: 06 - ISO4401
 Size: 10 - ISO4401

 Max flow: 45 l/min
 Max flow: 90 l/min

 Max pressure: 210 bar
 Max pressure: 210 bar

# 1 MODEL CODE



**12** = 12 l/min

**18** = 18 l/min

# 2 HYDRAULIC SYMBOLS

**06** = size 06

**10** = size 10



The valves can be used in 2 or 3 way connection, depending to the application requirements.

90 = 90 l/min

In 2 way the P port must not be connected (blocked)

**45** = 45 l/min

In 3 way the P port has to be connected to tank or to other user lines

The port T must be always not connected (blocked)

# 3 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FX900** and in the user manuals included in the E-SW-SETUP programming software.

# 4

#### VALVE SETTINGS AND PROGRAMMING TOOLS - see tech. table GS500



WARNING: the below operation must be performed in a safety area!

## 4.1 Atos CONNECT mobile App

Free downloadable App for smartphones and tablets which allows quick access to valve main functional parameters and basic diagnostic information via Bluetooth, thus avoiding physical cable connection and significantly reducing commissioning time.

Atos CONNECT supports Atos digital valve drivers equipped with E-A-BTH adapter or with built-in Bluetooth. It does not support valves with p/Q control or axis controls.













#### 4.2 E-SW-SETUP PC software

Free downloadable software for PC allows to set all valve functional parameters and to access complete diagnostic information of digital valve drivers via Bluetooth/USB service port. Atos E-SW-SETUP PC software supports all Atos digital valve drivers and it is available at www.atos.com in MyAtos area.

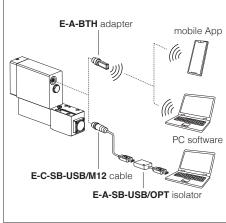


**WARNING: drivers USB port is not isolated!** For E-C-SB-USB/M12 cable, the use of E-A-SB-USB/OPT isolator adapter is highly recommended for PC protection



**WARNING:** for the list of countries where the Bluetooth adapter has been approved, see tech. table **GS500** 

#### **Bluetooth or USB connection**



# 5 FIELDBUS - see tech. table GS510

Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These executions allow to operate the valves through fieldbus or analog signals available on the terminal board.

# 6 GENERAL CHARACTERISTICS

Assembly position	Any position				
Subplate surface finishing to ISO 4401	Acceptable roughness index, Ra ≤0,8 recommended Ra 0,4 - flatness ratio 0,01/100				
MTTFd values according to EN ISO 13849	150 years, for further details see technical table P007				
Ambient temperature range	<b>Standard</b> = $-20^{\circ}$ C ÷ $+60^{\circ}$ C <b>/PE</b> option = $-20^{\circ}$ C ÷ $+60^{\circ}$ C <b>/BT</b> option = $-40^{\circ}$ C ÷ $+60^{\circ}$ C				
Storage temperature range	<b>Standard</b> = $-20^{\circ}\text{C} \div +70^{\circ}\text{C}$ /PE option = $-20^{\circ}\text{C} \div +70^{\circ}\text{C}$ /BT option = $-40^{\circ}\text{C} \div +70^{\circ}\text{C}$				
Surface protection	Zinc coating with black passivation				
Corrosion resistance	Salt spray test (ISO 9227) > 200 h				
Vibration resistance	See technical table GX004				
Compliance	Explosion proof protection, see section 10 -Flame proof enclosure "Ex d" -Dust ignition protection by enclosure "Ex t"				
	RoHs Directive 2011/65/EU as last update by 2015/863/EU REACH Regulation (EC) n°1907/2006				

# 7 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model				QVHZA			QVI	KZA
Max regulated flow	[l/min]	3,5	12	18	35	45	65	90
Min regulated flow	[cm³/min]	15	20	30	50	60	85	100
Regulating $\Delta p$	[bar]	4	- 6	10	- 12	15	6 - 8	10 - 12
Max flow on port A (1)	[l/min]		4	40	50	55	70	100
Max pressure	[bar]				210			
Response time 0÷100% step	Response time 0÷100% step signal [ms]			≤ 30 ≤ 45				45
Hysteresis	≤ 0,5 [% of the regulated max flow]							
Linearity	≤0,5 [% of the regulated max flow]							
Repeatability		≤ 0,1 [% of the regulated max flow]						

# 8 ELECTRICAL CHARACTERISTICS

Power supplies	Nominal Rectified and filtered	Nominal : +24 VDC Rectified and filtered : VRMS = 20 ÷ 32 VMAX (ripple max 10 % VPP)					
Max power consumption	35 W						
Analog input signals	Voltage: range ±10 Current: range ±20 I	VDC (24 VMAX tolerant) mA	Input impedance Input impedance				
Insulation class		ccurring surface temper 82 must be taken into a		oils, the European standards			
Monitor outputs		oltage ±10 VDC @ ma urrent ±20 mA @ ma	ax 5 mA x 500 $\Omega$ load resistance				
Enable input	Range: 0 ÷ 5 VDC (OFF	Range: $0 \div 5 \text{ VDC}$ (OFF state), $9 \div 24 \text{ VDC}$ (ON state), $5 \div 9 \text{ VDC}$ (not accepted); Input impedance: Ri > 10 k $\Omega$					
Fault output		VDC (ON state > [power age not allowed (e.g. du		ate < 1 V ) @ max 50 mA;			
Alarms		ed/short circuit, cable b r malfunctions, alarm hi		nce signal, over/under temperature,			
Protection degree to DIN EN60529	IP66/67 with relevant	cable gland					
Duty factor	Continuous rating (ED	=100%)					
Tropicalization	Tropical coating on el	ectronics PCB					
Additional characteristics	Short circuit protection of solenoid current supply; spool position control by P.I.D. with rapid solenoid switching; protection against reverse polarity of power supply						
Electromagnetic compatibility (EMC)	According to Directive 2014/30/UE (Immunity: EN 61000-6-2; Emission: EN 61000-6-3)						
Communication interface	USB Atos ASCII coding	CANopen EN50325-4 + DS408	PROFIBUS DP EN50170-2/IEC61158	EtherCAT, POWERLINK, EtherNet/IP, PROFINET IO RT / IRT EC 61158			
Communication physical layer	not insulated USB 2.0 + USB OTG	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX			

**Note:** a maximum time of 800 ms (depending on communication type) has to be considered between the driver energizing with the 24 VDC power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero

# 9 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Seals, recommended fluid	l temperature	NBR seals (standard) = $-20^{\circ}$ C $\div$ +60°C, with HFC hydraulic fluids = $-20^{\circ}$ C $\div$ +50°C FKM seals (/PE option) = $-20^{\circ}$ C $\div$ +80°C NBR low temp. seals (/BT option) = $-40^{\circ}$ C $\div$ +60°C, with HFC hydraulic fluids = $-20^{\circ}$ C $\div$ +50°C			
Recommended viscosity		20 ÷ 100 mm²/s - max allowed r	ange 15 ÷ 380 mm²/s		
Max fluid	normal operation	ISO4406 class 18/16/13 NAS1	see also filter section at		
contamination level	longer life	ISO4406 class 16/14/11 NAS1	638 class 5	www.atos.com or KTF catalog	
Hydraulic fluid		Suitable seals type	Classification	Ref. Standard	
Mineral oils		NBR, FKM, NBR low temp.	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524	
Flame resistant without wa	iter	FKM	HFDU, HFDR	ISO 12922	
Flame resistant with water	(1)	NBR, NBR low temp.	HFC	100 12922	

 $\bigwedge$  The ignition temperature of the hydraulic fluid must be 50°C higher than the max solenoid surface temperature

# (1) Performance limitations in case of flame resistant fluids with water:

-max operating pressure = 210 bar -max fluid temperature = 50°C

# 10 CERTIFICATION DATA

Valve type		QVHZA, QVKZA				
Certifications	Multicertification Group II					
		ATEX IECEX EAC CCC				
Solenoid certified code		OZA-TES				
Type examination certificate (1)	ATEX: TUV IT 18 ATEX 068 X     IECEx: IECEx TPS 19.0004X					
	• EAC:RU C - IT.A <b>Ж</b> 38.B.00425	/21 • CCC: 202432230	7006321			
Method of protection	• ATEX Ex II 2G Ex db IIC T6/T5/T4 Gb; Ex II 2D Ex tb IIIC T85°C/T100°C/T135°C Db					
	• IECEx, CCC Ex db IIC T6/T5/T4 Gb; Ex tb IIIC T85°C/T100°C/T135°C Db					
		5/T4 Gb X; Ex tb IIIC T85°C/T100°				
Temperature class	Т6	T5	T4			
Surface temperature	≤ 85 °C	≤ 100 °C	≤ 135 °C			
Ambient temperature (2)	-40 ÷ +40 °C	-40 ÷ +55 °C	-40 ÷ +70 °C			
Applicable Standards	EN 60079-0 EN 60079-31 IEC 60079-0 IEC 60079-31 EN 60079-1					
Cable entrance: threaded connection	<b>M</b> = M20x1,5					

<sup>(1)</sup> The type examination certificates can be downloaded from www.atos.com

WARNING: service work performed on the valve by the end users or not qualified personnel invalidates the certification

<sup>(2)</sup> The driver and solenoids are certified for minimum ambient temperature -40°C. In case the complete valve must withstand with minimum ambient temperature -40°C, select /BT in the model code.

**Power supply and signals:** section of wire = 1,0 mm<sup>2</sup>

**Grounding:** section of external ground wire = 4 mm<sup>2</sup>

#### 11.1 Cable temperature

The cable must be suitable for the working temperature as specified in the "safety instructions" delivered with the first supply of the products.

Max ambient temperature [°C]	Temperature class	Max surface temperature [°C]	Min. cable temperature [°C]
40 °C	T6	85 °C	80 °C
55 °C	T5	100 °C	90 °C
70 °C	T4	135 °C	110 °C

# 12 CABLE GLANDS

Cable glands with threaded connections M20x1,5 for standard or armoured cables have to be ordered separately, see tech table KX800

Note: a Loctite sealant type 545, should be used on the cable gland entry threads

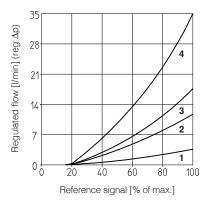
### 13 ELECTRONIC OPTIONS

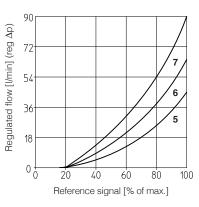
I = It provides 4 ÷ 20 mA current reference signal, instead of the standard 0 ÷ 10 VDC. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ±20 mA. It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

14 DIAGRAMS - based on mineral oil ISO VG 46 at 50 °C

### 14.1 Regulation diagrams

- 1 = QVHZA-\*-06/3
- **2** = QVHZA-\*-06/12
- 3 = QVHZA-\*-06/18
- 4 = QVHZA-\*-06/36
- **5** = QVHZA-\*-06**/45**
- 6 = QVKZA-\*-10/65
- **7** = QVKZA-\*-10/90

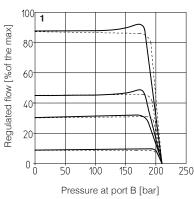


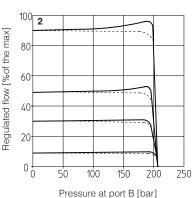


# **14.2 Regulated flow/outlet pressure diagrams** with inlet pressure = 210 bar

- 1 = QVHZA
- 2 = QVKZA

Dotted line for 3-way versions

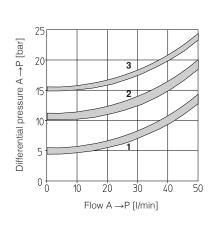


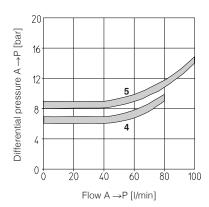


## 14.3 Flow A $\rightarrow$ P/ $\triangle$ p diagrams

3-way configuration

- 1 = QVHZA-\*-06/3 QVHZA-\*-06/12
- 2 = QVHZA-\*-06/18 QVHZA-\*-06/36
- **3** = QVHZA-\*-06/45
- 4 = QVKZA-\*-10/65
- 5 = QVKZA-\*-10/90





#### 15 POWER SUPPLY AND SIGNALS SPECIFICATIONS

Generic electrical output signals of the valve (e.g. fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, ISO 4413).

#### 15.1 Power supply (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000  $\mu$ F/40 V capacitance to single phase rectifiers or a 4700  $\mu$ F/40 V capacitance to three phase rectifiers.

A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

### 15.2 Power supply for driver's logic and communication (VL+ and VL0)

The power supply for driver's logic and communication must be appropriately stabilized or rectified and filtered: apply at least a 10000  $\mu$ F/40 V capacitance to single phase rectifiers or a 4700  $\mu$ F/40 V capacitance to three phase rectifiers.

The separate power supply for driver's logic on pin 3 and 4, allow to remove solenoid power supply from pin 1 and 2 maintaining active the diagnostics, USB and fieldbus communications.

A safety fuse is required in series to each driver's logic and communication power supply: 500 mA fast fuse.

# 15.3 Flow reference input signal (Q\_INPUT+)

The driver controls in closed loop the valve spool position proportionally to the external reference input signal. Reference input signal is factory preset according to selected valve code, defaults are  $0 \div 10$  VDC for standard and  $4 \div 20$  mA for /I option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of  $\pm 10$  VDC or  $\pm 20$  mA. Drivers with fieldbus interface can be software set to receive reference signal directly from the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range  $0 \div 24$ VDC.

### 15.4 Flow monitor output signal (Q\_MONITOR)

The driver generates an analog output signal proportional to the actual spool position of the valve; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference, pilot spool position). Monitor output signal is factory preset according to selected valve code, defaults are  $0 \div 10$  VDC for standard and  $4 \div 20$  mA for /I option. Output signal can be reconfigured via software selecting between voltage and current, within a maximum range of  $\pm 10$  VDC or  $\pm 20$  mA.

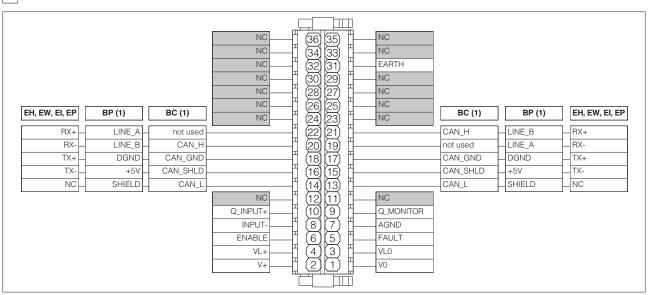
#### 15.5 Enable input signal (ENABLE)

To enable the driver, supply a 24 VDC on pin 5: Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition **does not comply** with norms IEC 61508 and ISO 13849. Enable input signal can be used as generic digital input by software selection.

#### 15.6 Fault output signal (FAULT)

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for 4 ÷ 20 mA input, spool position transducer cable broken, etc.). Fault presence corresponds to 0 VDC, normal working corresponds to 24 VDC. Fault status is not affected by the Enable input signal. Fault output signal can be used as digital output by software selection.

# 16 TERMINAL BOARD OVERVIEW



 $\textbf{(1)} \ \text{For BC and BP executions the field bus connections have an internal pass-through connection} \\$ 

# 17 ELECTRONIC CONNECTIONS

# 17.1 Main connections signals

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES
	1	V0	Power supply 0 Vpc	Gnd - power supply
	2	V+	Power supply 24 Vpc	Input - power supply
	3	VL0	Power supply 0 Vpc for driver's logic and communication	Gnd - power supply
	4	VL+	Power supply 24 Vpc for driver's logic and communication	Input - power supply
	5	FAULT	Fault (0 Vpc) or normal working (24 Vpc), referred to VL0	Output - on/off signal
Λ	6	ENABLE	Enable (24 VDC) or disable (0 VDC) the driver, referred to VL0	Input - on/off signal
A	7	AGND	Analog ground	Gnd - analog signal
	8	INPUT-	Negative reference input signal for Q_INPUT+	Input - analog signal
	9	Q_MONITOR	Flow monitor output signal: ±10 Vbc / ±20 mA maximum range, referred to AGND Defaults are: 0 ÷ 10 Vbc for standard and 4 ÷ 20 mA for /l option	Output - analog signal <b>Software selectable</b>
	10	Q_INPUT+	Flow reference input signal: ±10 Vpc / ±20 mA maximum range Defaults are: 0 ÷ 10 Vpc for standard and 4 ÷ 20 mA for /I option	Input - analog signal Software selectable
	31	EARTH	Internally connected to driver housing	

# 17.2 USB connector - M12 - 5 pin always present

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	Driver view	B
	1	+5V_USB	Power supply	1 - 2	
_	2	ID	Identification	( )   S	
B	3	GND_USB	Signal zero data line		
	4	D-	Data line -	(famala)	
	5	D+	Data line +	(female)	

### 17.3 BC fieldbus execution connections

	ABLE TRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
		14	CAN_L	Bus line (low)
		16	CAN_SHLD	Shield
(	1	18	CAN_GND	Signal zero data line
	O I	20	CAN_H	Bus line (high)
		22	not used	Pass-through connection (1)

	CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	C2	13	CAN_L	Bus line (low)
		15	CAN_SHLD	Shield
		17	CAN_GND	Signal zero data line
		19	not used	Pass-through connection (1)
L		21	CAN_H	Bus line (high)

(1) Pin 19 and 22 can be fed with external +5V supply of CAN interface

# 17.4 BP fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	14	SHIELD	
	16	+5V	Power supply
C1	18	DGND	Data line and termination signal zero
<b>O</b> .	20	LINE_B	Bus line (low)
	22	LINE_A	Bus line (high)

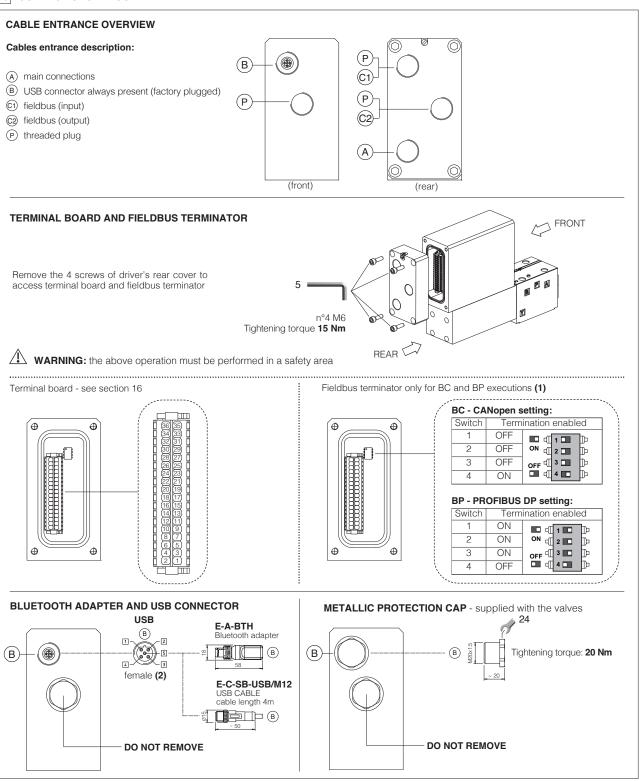
CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	13	SHIELD	
	15	+5V	Power supply
C2	17	DGND	Data line and termination signal zero
OL.	19	LINE_A	Bus line (high)
	21	LINE_B	Bus line (low)

# 17.5 EH fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	14	NC	do not connect
	16	TX-	Transmitter
C1	18	TX+	Transmitter
<b>O</b> 1	20	RX-	Receiver
(input)	22	RX+	Receiver

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	13	NC	do not connect
	15	TX-	Transmitter
$C_2$	17	TX+	Transmitter
OL.	19	RX-	Receiver
(output)	21	RX+	Receiver

### 18 CONNECTIONS LAYOUT



- (1) Drivers with BC and BP fieldbus interface are delivered by default 'Not Terminated'. All switches are set OFF
- (2) Pin layout always referred to driver's view

# 18.1 Cable glands and threaded plug - see tech table KX800

Communication	То	be ordere	ed separat	ely	Cable entrance	
interfaces		gland entrance		ed plug entrance	overview	Notes
NP	1	А	none	none	© © (A)	Cable entrance A is open for costumers  Cable entrance P are factory plugged
BC, BP, EH, EW, EI, EP "via stub" connection	2	C1	1	C2		Cable entrance A, C1, C2 are open for costumers
BC, BP, EH, EW, EI, EP "daisy chain" connection	3	C1 C2 A	none	none		Cable entrance A, C1, C2 are open for costumers

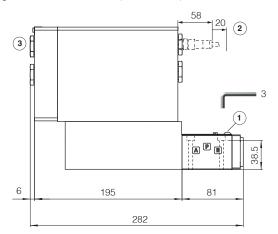
# 19 FASTENING BOLTS AND SEALS

	QVHZA	QVKZA
<b>©</b>	Fastening bolts:	Fastening bolts:
	4 socket head screws M5x50 class 12.9	4 socket head screws M6x40 class 12.9
	Tightening torque = 8 Nm	Tightening torque = 15 Nm
	Seals:	Seals:
( )	4 OR 108;	5 OR 2050;
	Diameter of ports A, B, P, T: Ø 7,5 mm (max)	Diameter of ports A, B, P, T: Ø 11,2 mm (max)

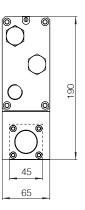
# **QVHZA-TES**

ISO 4401: 2005

Mounting surface: 4401-03-02-0-05 (see tab. P005)



Mass	s [kg]
QVHZA-TES	7,2

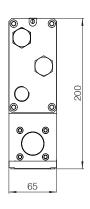


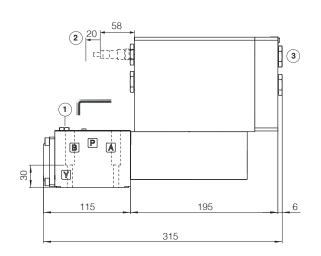
# **QVKZA-TES**

ISO 4401: 2005

Mounting surface: 4401-05-04-0-05 (see tab. P005)

Mass [kg]		
QVKZA	9	





- $\bigcirc$  = Air bleed off
- (2) = Space required for connection cable and for Bluetooth adapter or USB connector removal
- (3) = The dimensions of cable glands must be considered (see tech table **KX800**)

# 21 RELATED DOCUMENTATION

X010 Basics for electrohydraulics in hazardous environments Summary of Atos ex-proof components certified to ATEX, IECEx, EAC, PESO, CCC

**FX900** Operating and manintenance information for ex-proof proportional valves

**GS500** Programming tools

GS510 Fieldbus

KX800 Cable glands for ex-proof valves

**P005** Mounting surfaces for electrohydraulic valves

E-MAN-RA-LES TES/LES user manual