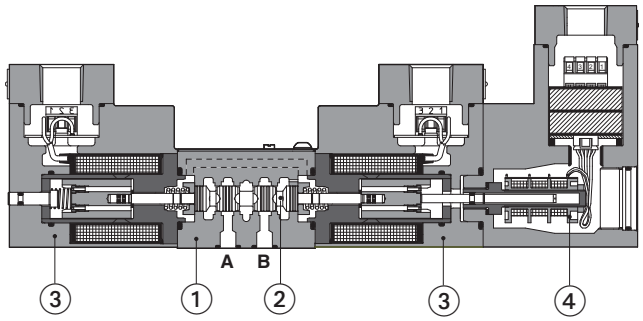
Ex-proof proportional directional valves **high performance**

direct, with LVDT transducer and zero spool overlap - **ATEX, IECEx, EAC, PESO, CCC** or **cULus**



DHZA-T-070

① valve body
② spool
③ ex-proof solenoid
④ ex-proof LVDT transducer

DHZA-T, DKZA-T

Ex-proof high performance proportional valves direct, with LVDT position transducer and zero spool overlap, for positive closed loop controls .
They are equipped with ex-proof proportional solenoids and LVDT transducer certified for safe operations in hazardous environments with potentially explosive atmosphere.

Certifications:

- Multicertification **ATEX**, **IECEx**, **EAC**, **PESO**, **CCC** for gas group **II 2G** and dust category **II 2D**
- Multicertification **ATEX** and **IECEx** for gas group **I M2** (mining)
- **cULus** North American certification for gas group **C&D**

The flameproof enclosure of solenoid and transducer, prevents the propagation of accidental internal sparks or fire to the external environment.
The solenoids are also designed to limit the surface temperature within the classified limits.

DHZA:
Size: **06** - ISO 4401
Max flow: **60 l/min**
Max pressure: **350 bar**

DKZA:
Size: **10** - ISO 4401
Max flow: **150 l/min**
Max pressure: **315 bar**

1 MODEL CODE

DHZA	/	*	-	T	-	0	70	-	L	5	/	M	/	*	*	/	*

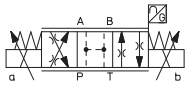
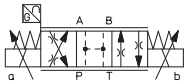
DHZA / **DKZA**
Ex-proof proportional directional valves, direct
DHZA = size 06
DKZA = size 10

Certification type:
Multicertification
ATEX, IECEx, EAC, PESO, CCC:
- = omit for Group II 2G / 2D
M = Group I (mining)
North American Certification:
UL = cULus

T = with LVDT transducer

Valve size ISO 4401:
0 = 06 **1** = 10

Configuration:

	Standard	Option **/B**
70 =		

Spool type, regulating characteristics:
L = linear
D = differential-progressive
P-A = Q, B-T = Q/2
P-B = Q/2, A-T = Q

Spool size:

	3 (L)	**5** (L,D)
DHZA =	17	28
DKZA =	45	75

Nominal flow (l/min) at Δp 10bar P-T

Solenoid and transducer threaded connection
for cable gland fitting:
GK = GK-1/2" - not for **cULus (3)**
M = M20x1,5 - not for **cULus**
NPT = 1/2" NPT

Options (2):
B = solenoid and position transducer at side of port A
C = position transducer with current feedback 4÷20 mA
Y = external drain

Series number

Seals material, see section 6 :
- = NBR
PE = FKM
BT = HNBR **(1)**

(1) Not for multicertification **M** group I (mining) **(2)** Possible combined options: /BC, /BY, /CY, /BCY **(3)** Approved only for the Italian market

2 OFF-BOARD ELECTRONIC DRIVERS

Electronic drivers are factory set with max current limitation for ex-proof valves.
Please include in the driver order also the complete code of the connected ex-proof proportional valve.

Drivers model	E-BM-TEB-* /A	E-BM-TES-* /A
Type	digital	digital
Format	DIN-rail panel	
Data sheet	GS230	GS240

3 GENERAL CHARACTERISTICS

Assembly position	Any position
Subplate surface finishing to ISO 4401	Acceptable roughness index, Ra ≤0,8 recommended Ra 0,4 - flatness ratio 0,01/100
MTTFd valves according to EN ISO 13849	150 years, see technical table P007
Ambient temperature range	**Standard** = -20°C ÷ +70°C **/PE** option = -20°C ÷ +70°C **/BT** option = -40°C ÷ +60°C
Storage temperature range	**Standard** = -20°C ÷ +80°C **/PE** option = -20°C ÷ +80°C **/BT** option = -40°C ÷ +70°C
Surface protection	Zinc coating with black passivation - salt spray test (EN ISO 9227) > 200h
Compliance	Explosion proof protection, see section 7 -Flame proof enclosure "Ex d" -Dust ignition protection by enclosure "Ex t" RoHs Directive 2011/65/EU as last update by 2015/863/EU REACH Regulation (EC) n°1907/2006

4 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model	**DHZA**			**DKZA**		
Pressure limits [bar]	ports **P**, **A**, **B** = 350; **T** = 210 (250 with external drain /Y) **Y** = 10			ports **P**, **A**, **B** = 315; **T** = 210 (250 with external drain /Y) **Y** = 10		
Spool type	**L3**	**L5**	**D5**	**L3**	**L5**	**D5**
Nominal flow Δp P-T [l/min]						
Δp= 10 bar	18	28	28	45	75	75
Δp= 30 bar	30	50	50	80	130	130
Max permissible flow	40	60	60	90	90	150
Δp max P-T [bar]	50	50	50	40	40	40
Response time **(1)** [ms]	≤ 18			≤ 25		
Leakage [cm³/min]	<500 (at p = 100 bar); <1500 (at p = 350 bar)			<800 (at p = 100 bar); <2500 (at p = 315 bar)		
Hysteresis	≤ 0,2 [% of max regulation]					
Repeatibility	± 0,1 [% of max regulation]					
Thermal drift	zero point displacement < 1% at ΔT = 40°C					

(1) 0-100% step signal

5 ELECTRICAL CHARACTERISTICS

Max. power	35W
Insulation class	H (180°) Due to the occuring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account
Protection degree with relevant cable gland	**Multicertification**: IP66/67 to DIN EN60529 **UL**: raintight enclosure, UL approved
Duty factor	Continuous rating (ED=100%)
Voltage code	standard
Coil resistance R at 20°C	3,2 Ω
Max. solenoid current	2,5 A

6 SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult Atos Technical Office

Seals, recommended fluid temperature		NBR seals (standard) = -20°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C HNBR seals (/BT option) = -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C		
Recommended viscosity		20 ÷ 100 mm²/s - max allowed range 15 ÷ 380 mm²/s		
Max fluid contamination level	normal operation	ISO4406 class 18/16/13 NAS1638 class 7		see also filter section at www.atos.com or KTF catalog
	longer life	ISO4406 class 16/14/11 NAS1638 class 5		
Hydraulic fluid		**Suitable seals type**	**Classification**	**Ref. Standard**
Mineral oils		NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water		FKM	HFDU, HFDR	ISO 12922
Flame resistant with water **(1)**		NBR, HNBR	HFC	

⚠ The ignition temperature of the hydraulic fluid must be 50°C higher than the max solenoid surface temperature

(1) Performance limitations in case of flame resistant fluids with water:
-max operating pressure = 210 bar
-max fluid temperature = 50°C

7 CERTIFICATION DATA

Valve type	DHZA, DKZA		DHZA**/M**, DKZA**/M**	DHZA**/UL**, DKZA**/UL**	
Certifications	Multicertification Group II **ATEX, IECEx, EAC, PESO, CCC**		Multicertification Group I **ATEX, IECEx**	North American **cULus**	
Solenoid certified code	**OZA-T**		**OZAM-T**	**OZA-T/EC**	
Type examination certificate **(1)**	ATEX: CESI 02 ATEX 014 IECEx: IECEx CES 10.0010x EAC:RU C - IT.AЖ38.B.00425/21 PESO: P468212/2 CCC: 2020322307003240		ATEX: CESI 03 ATEX 057x IECEx: IECEx CES 12.0007x	20170324 - E366100	
Method of protection	• ATEX Ex II 2G Ex db IIC T4/T3 Gb Ex II 2D Ex tb IIIC T135°C/T200°C Db • IECEx Ex db IIC T4/T3 Gb Ex tb IIIC T135°C/T200°C Db • EAC 1Ex d IIC T4/T3 Gb X Ex tb IIIC T135°C/T200°C Db X • PESO Ex db IIC T4/T3 Gb • CCC Ex d IIC T4/T3 Gb Ex tD A21 IP66/IP67 T135°C/T200°C		• ATEX Ex I M2 Ex db I Mb • IECEx Ex db I Mb	• UL 1203 Class I, Div.I, Groups C & D Class I, Zone I, Groups IIA & IIB	
Temperature class	**T4**	**T3**	**-**	**T4**	**T3**
Surface temperature	≤ 135 °C	≤ 200 °C	≤ 150 °C	≤ 135 °C	≤ 200 °C
Ambient temperature **(2)**	-40 ÷ +40 °C	-40 ÷ +70 °C	-20 ÷ +60 °C	-40 ÷ +55 °C	-40 ÷ +70 °C
Applicable standards	EN 60079-0 EN 60079-1 EN 60079-31		IEC 60079-0 IEC 60079-1 IEC 60079-31	UL 1203 and UL429, CSA 22.2 n°30 CSA 22.2 n°139	
Cable entrance: threaded connection	**GK** = GK-1/2" **M** = M20x1,5 **NPT** = 1/2" NPT			1/2" NPT	

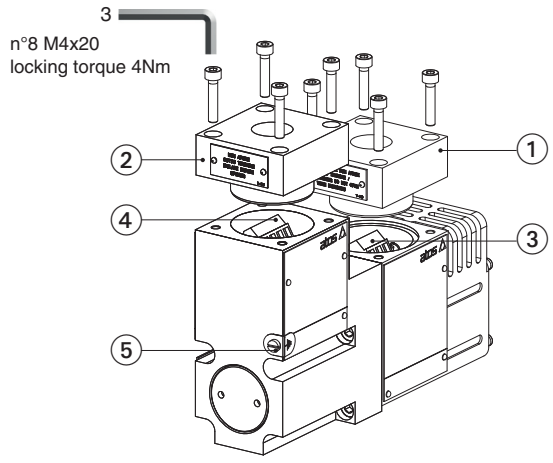
(1) The type examination certificates can be downloaded from www.atos.com

(2) The solenoids **Group II** and **cULus** are certified for minimum ambient temperature -40°C
In case the complete valve must withstand with minimum ambient temperature of -40°C, select **/BT** in the model code

⚠ **WARNING: service work performed on the valve by the end users or not qualified personnel invalidates the certification**

8 EX PROOF SOLENOIDS WIRING

Multicertification



① solenoid cover with threaded connection for cable gland fitting
② transducer cover with threaded connection for cable gland fitting
③ solenoid terminal board for cables wiring
④ transducer terminal board for cables wiring
⑤ screw terminal for additional equipotential grounding

Solenoid wiring

1 = Coil
2 = GND
3 = Coil

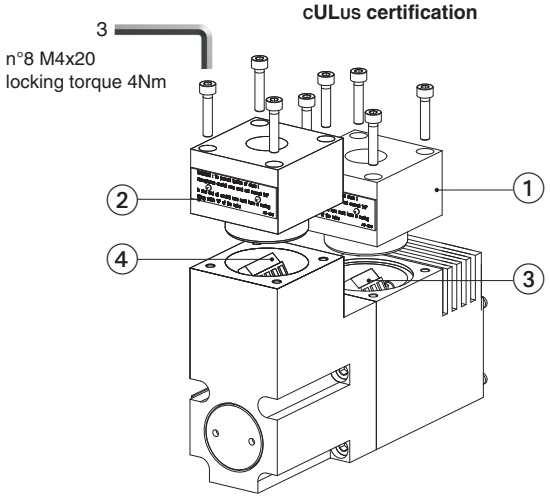
PCB 3 poles terminal board suitable for wires cross sections up to 2,5 mm² (max AWG14)

Position transducer wiring

1 = Output signal
2 = Supply -15 V
3 = Supply +15 V
4 = GND

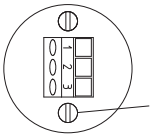
PCB 4 poles terminal board suitable for wires cross sections up to 2,5 mm² (max AWG14)

cULus certification



① solenoid cover with threaded connection for cable gland fitting
② transducer cover with threaded connection for cable gland fitting
③ solenoid terminal board for cables wiring
④ transducer terminal board for cables wiring

Solenoid wiring ⚠ **Pay attention to respect the polarity**

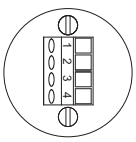


1 = Coil **+**
2 = GND
3 = Coil **-**

PCB 3 poles terminal board suggested cable section up to 1,5 mm² (max AWG16), see section 9 note 1

alternative GND screw terminal connected to solenoid housing

Position transducer wiring



1 = Output signal
2 = Supply -15 V
3 = Supply +15 V
4 = GND

PCB 4 poles terminal board suggested cable section up to 1,5 mm² (max AWG16), see section 9 note 1

9 CABLE SPECIFICATION AND TEMPERATURE - Power supply and grounding cables have to comply with following characteristics:

Multicertification Group I and Group II

Power supply: section of coil connection wires = 2,5 mm²

Grounding: section of internal ground wire = 2,5 mm²
section of external ground wire = 4 mm²

cULus certification:

- Suitable for use in Class I Division 1, Gas Groups C
- Armored Marine Shipboard Cable which meets UL 1309
- Tinned Stranded Copper Conductors
- Bronze braided armor
- Overall impervious sheath over the armor

Any Listed (UBVZ/ UBVZ7) Marine Shipboard Cable rated 300 V min, 15A min. 3C 2,5 mm² (14 AWG) having a suitable service temperature range of at least -25°C to +110°C ("/BT" Models require a temperature range from -40°C to +110°C)

Note 1: For Class I wiring the 3C 1,5 mm² AWG 16 cable size is admitted only if a fuse lower than 10 A is connected to the load side of the solenoid wiring.

9.1 Cable temperature

The cable must be suitable for the working temperature as specified in the "safety instructions" delivered with the first supply of the products.

Multicertification

Max ambient temperature [°C]	Temperature class		Max surface temperature [°C]		Min. cable temperature [°C]	
	Goup I	Goup II	Goup I	Goup II	Goup I	Goup II
40 °C	-	T4	150 °C	135 °C	-	90 °C
60 °C	-	-	150 °C	-	110 °C	-
70 °C	N.A.	T3	N.A.	200 °C	N.A.	120 °C

cULus certification

Max ambient temperature [°C]	Temperature class	Max surface temperature [°C]	Min. cable temperature
55 °C	T4	135 °C	100 °C
70 °C	T3	200 °C	100 °C

10 CABLE GLANDS - only **Multicertification**

Cable glands with threaded connections GK-1/2", 1/2"NPT or M20x1,5 for standard or armoured cables have to be ordered separately, see tech. table **KX800**

Note: a Loctite sealant type 545, should be used on the cable gland entry threads

11 OPTIONS

B = Solenoid and position transducer at side of port A of the main stage. For hydraulic configuration vs reference signal, see section 12

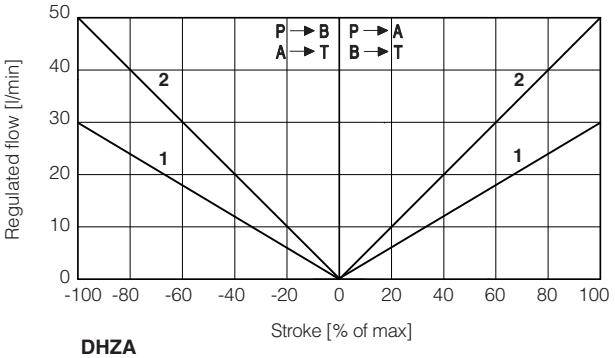
C = Position trasducer with current feedback 4÷20 mA, suggested in case of long distance between the electric driver and the proportional valve

Y = External drain, to be selected if the pressure at T port is higher than the max allowed limits

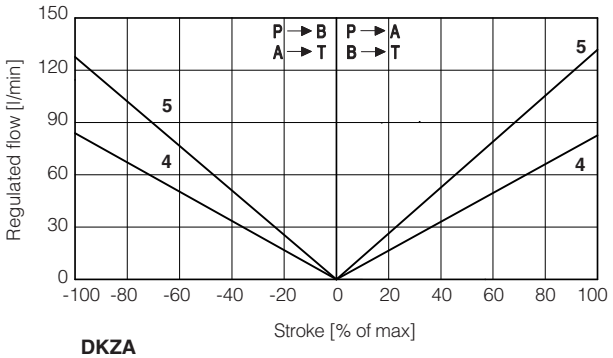
11.1 Possible combined options: /BC, /BY, /CY, /BCY

12 DIAGRAMS - based on mineral oil ISO VG 46 at 50 °C

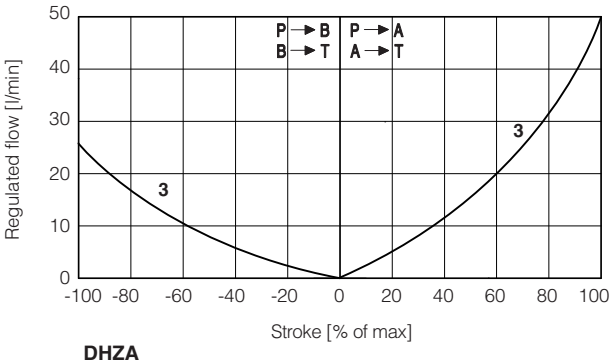
12.1 Regulation diagrams (values measure at Δp 30 bar P-T)



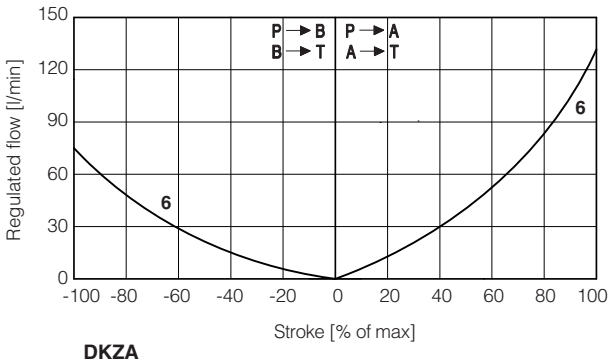
DHZA
1 = L3 **2** = L5



DKZA
4 = L3 **5** = L5



DHZA
3 = D5



DKZA
6 = D5

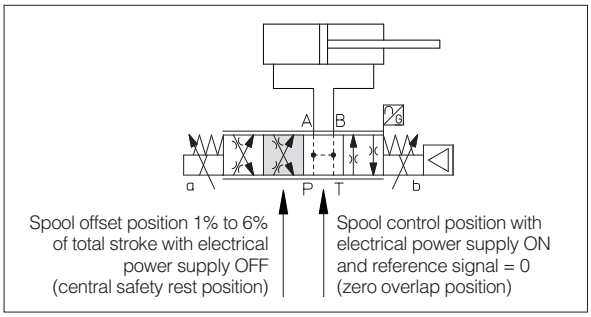
Note:

Hydraulic configuration vs. reference signal for configurations 70 (standard and option /B)

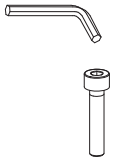
Reference signal $\left.\begin{matrix}0 \div +10\ V\\12 \div 20\ mA\end{matrix}\right\}$ P → A / B → T Reference signal $\left.\begin{matrix}0 \div -10\ V\\12 \div 4\ mA\end{matrix}\right\}$ P → B / A → T

12.2 Spool safety rest position

In absence of electric power supply (+24 VDC), the valve spool is moved by the springs force to the **safety rest position** characterized by a small offset of about 1% to 6% of the total stroke in P-B / A-T configuration.
This is specifically designed to avoid that in case of accidental interruption of the electrical power supply to the valve, the actuator moves towards an undefined direction (due to the tolerances of the zero overlap spool), with potential risk of damages or personnel injury.
Thanks to the **safety rest position** the actuator movement is suddenly stopped and it is recovered at very low speed towards the direction corresponding to the P-B/ A-T connection.



13 FASTENING BOLTS AND SEALS

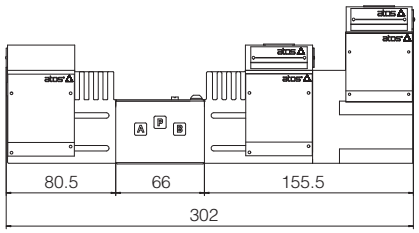
	DHZA	DKZA
	**Fastening bolts:** 4 socket head screws M5x50 class 12.9 Tightening torque = 8 Nm	**Fastening bolts:** 4 socket head screws M6x40 class 12.9 Tightening torque = 15 Nm
	**Seals:** 4 OR 108; Diameter of ports P, A, B, T: Ø 7,5 mm (max) 1 OR 2025 Diameter of port Y: Ø = 3,2 mm (only for /Y option)	**Seals:** 5 OR 2050; Diameter of ports P, A, B, T: Ø 11,5 mm (max) 1 OR 108 Diameter of port Y: Ø = 5 mm (only for /Y option)

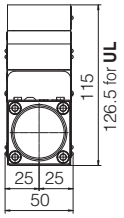
14 INSTALLATION DIMENSIONS FOR DHZA [mm]

ISO 4401: 2005 (see table P005)
Mounting surface: 4401-03-02-0-05
(for /Y surface: 4401-03-03-0-05 without port X)

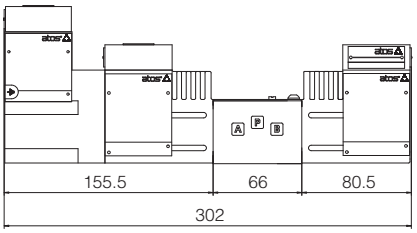
Mass [kg]	
DHZA-T-05	4,0
DHZA-T-07	5,1

DHZA-T-070*





DHZA-T-070*/B

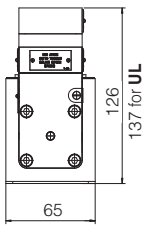


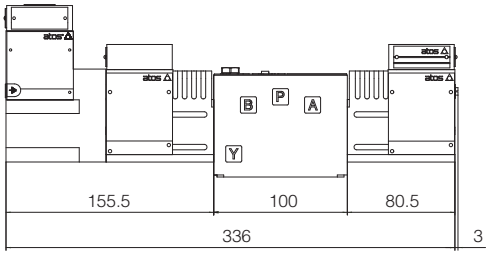
15 INSTALLATION DIMENSIONS FOR DKZA [mm]

ISO 4401: 2005 (see table P005)
Mounting surface: 4401-05-04-0-05
(for /Y surface: 4401-03-03-0-05 without port X)

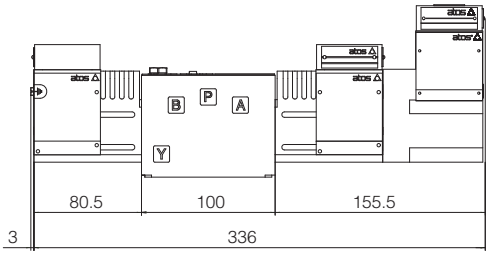
Mass [kg]	
DKZA-T-17	7,8

DKZA-T-170*





DKZA-T-170*/B



16 RELATED DOCUMENTATION

X010	Basics for electrohydraulics in hazardous environments
X020	Summary of Atos ex-proof components certified to ATEX, IECEX, EAC, CCC, PESO
X030	Summary of Atos ex-proof components certified to cULus
FX900	Operating and manintenance information for ex-proof proportional valves
KX800	Cable glands for ex-proof valves
P005	Mounting surfaces for electrohydraulic valves