



### STEP 3 PC SOFTWARE

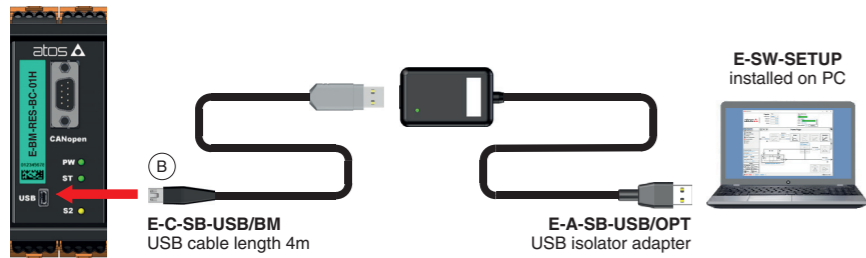
**REMARK** off-board drivers are factory preset with default parameters, only few programming operations are mandatory for setup the network parameters and the source of reference signals

Driver programming can be performed through E-SW-SETUP software or via fieldbus

#### 3.1 CONNECTION

- In order to access valve parameterization:
  - Install E-SW-SETUP software on PC
  - Complete the electrical installation and power on the driver with 24Vdc

- Connect driver to the PC as shown below



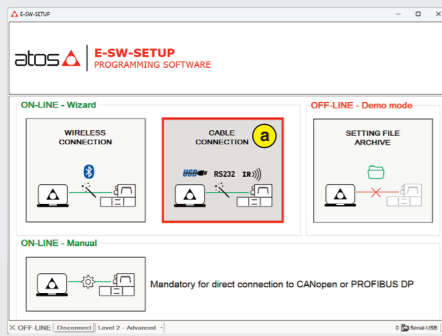
**WARNING: drivers USB port is not isolated!**  
The use of USB isolator adapter is highly recommended for PC protection (see GS500)

- Launch the PC software using E-SW-SETUP icon:
  - PC software does NOT detect valid connection communication is not established, please follow wizard procedure
  - PC software detects valid connection communication automatically established - valve is ON-LINE see



- In ON-LINE - Wizard press button:

- CABLE CONNECTION**  
Wizard procedure for connection via USB cable

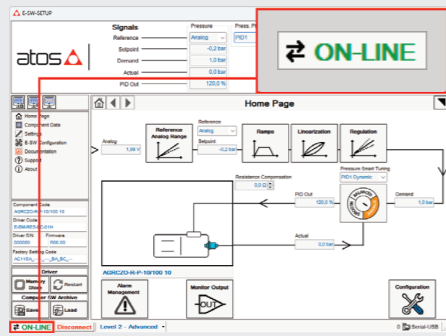


**NOTE:** Bluetooth not available for E-BM-RES

- Communication established, driver is ON-LINE and it is possible change parameters

**NOTE:** please also refer to the following parameter settings:

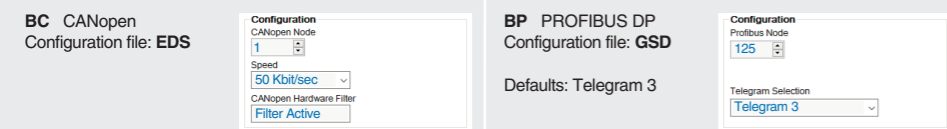
- see step 3.2 to change the network setup
- see step 3.3 to change the reference signals setup



#### 3.2 FIELDBUS - Network Management - only for BC, BP, EH

Node, Station Alias, IP Address, Baudrate, etc... can be set through:

- Machine central unit (master) - please refer to E-MAN-S-\*\* fieldbus protocol programming manual
- E-SW-SETUP software
  - browse to Network Management - Configuration to change below default settings:



- press **Memory Store** button and press **Save User Set** button to save new setting into the driver (see 3.5)
- network configuration settings will be applied at next driver power on or pressing the **Restart** button

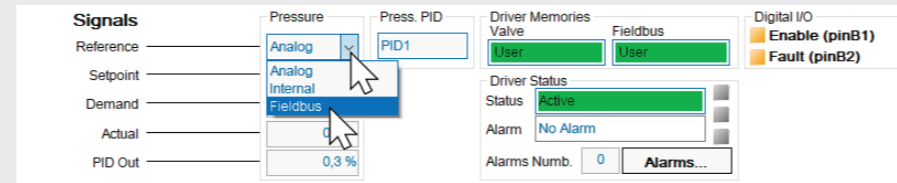
**NOTE:** configuration files are available in MyAtos area - [www.atos.com](http://www.atos.com)

#### 3.3 REFERENCES - only for BC, BP, EH

The source of reference signals for valves with fieldbus:

- is preset as **Analog** by factory default
- can be managed through machine control unit by setting the source from **Analog to Fieldbus**

In **Pressure - Reference** select **Fieldbus**

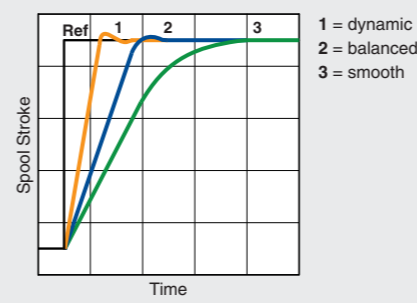


#### 3.4 SMART TUNING - E-SW-SETUP

Smart tuning allows to adjust the valve dynamic response in order to match different performance requirements.

The valve is provided with 3 factory setting for the pressure control:

- dynamic** fast response time for best dynamic performances (default factory setting)
- balanced** average response time suitable for major applications
- smooth** attenuated response time for slow regulation without overshoots



#### 3.5 STORE

Parameters modifications will be stored into driver permanent memory:

- press **Memory Store** button to access **Driver - Memory Save** window
- press **Save User Set** button to store **Valve Parameters**

**WARNING:** during valve parameters storing operations, the driver automatically shuts down the solenoid power supply for a short time. Do not perform any storing commands while the system is working.

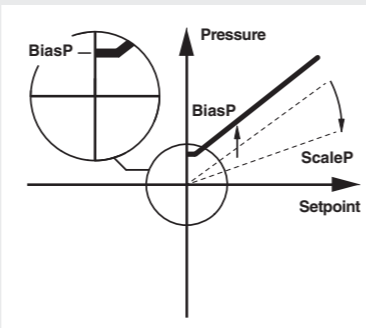
#### 3.6 BACK UP

Parameter modifications will be saved into PC memory:

- press **Save** button to access **Computer SW Archive - Setting Files** page, **Setting File Name** pop-up appears
- input a valid name into **Description** field and press **Ok** button

#### 3.7 CONFIGURATION

All valves



**BiasP** positive bias  
**ScaleP** positive scale

#### BIAS AND SCALE

**Bias setting:** supply the input signal equal to 0 bar

- relief valves:** increase the Bias until the pressure starts to increase, then lightly reduce the Bias just to bring back the pressure lightly over the minimum regulated value
- reducing valves:** increase the Bias until is reached the minimum desired value of starting pressure

**Scale setting:** supply the max input signal; adjust the Scale to obtain the max regulated pressure

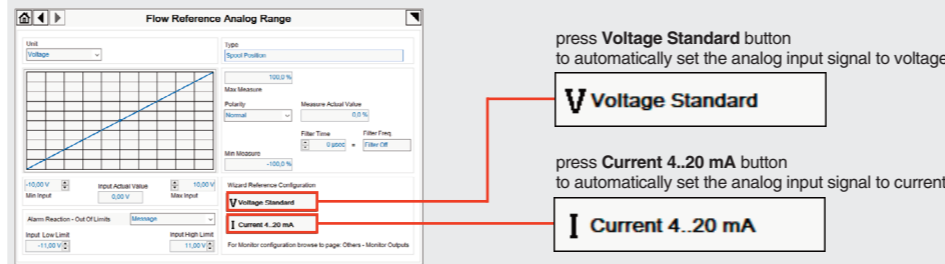
#### RAMPS

**Ramps setting:** select the required ramp configuration and adjust the ramp time to optimize the pressure response according to the system characteristics

- No Ramp** : no ramps selected
- Single Ramp** : setup **Ramp 1**
- Double Ramp** : setup **Ramp 1 and 2**

#### WIZARD REFERENCE - E-SW-SETUP - only for NP

Reference input signal is factory preset according to selected valve code, defaults are 0 ÷ 10 Vdc for standard and 4 ÷ 20 mA for /I option. Input signal can be reconfigured via PC software selecting between voltage and current, browsing to **Reference Analog Range** page:



press **Voltage Standard** button to automatically set the analog input signal to voltage

press **Current 4..20 mA** button to automatically set the analog input signal to current

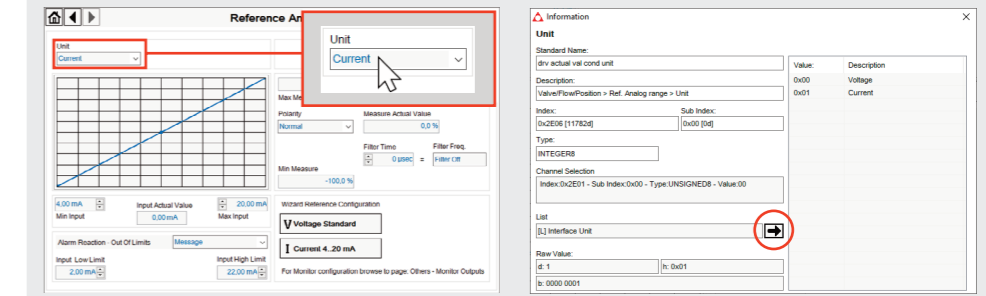
**REMARK:** **Voltage Standard** or **Current 4..20 mA** buttons do not act on Monitor output signal configuration! For Monitor output signal configuration browse to page **Others - Monitor Output**

#### HINT ! - Wizard objects dictionary - only for BC, BP, EH

Press **CTRL + H** on the PC keyboard to open the context help form

Move arrow on parameter (e.g. **Unit**) to display the objects dictionary information to access the parameter via fieldbus

If present **List**, press **→** to display values accepted by the parameter



**NOTE:** alternatively right click on any parameter

#### TROUBLESHOOTING

##### Valve vibration or noise

- presence of air in the solenoid; perform air bleeding procedure – see tech. table of the connected valve
- dither frequency too low; increase value of the frequency – please refer to E-MAN-BM-RES operating manual

##### The valve does not follow the reference signal

- driver is powered off, verify presence of 24 Vdc power supply and the coil(s) connection
- driver is disabled, verify presence of 24 Vdc on enable pin
- flow/pressure values exceeding the valve's performance limits, verify that hydraulic operating conditions are in compliance with the valve's characteristics
- big hysteresis or spool stick-slip, reduce the dither frequency
- the mechanical pressure limiter interferes with the regulation (only AGMZO and AGRCZO with /P option and only LIRZO, LICZO, LIMZO sizes 16, 25, 32 and /P option) – check the pressure limiter setting
- spool sticking, contact Atos service center
- poppet sticking (only LIRZO, LICZO, LIMZO) – contact Atos service center
- missing piloting pressure, verify that the system pressure is compliant with valve's characteristics
- wrong pilot/drain configuration - check if the pilot/drain configuration of the valve corresponds to the effective system layout

##### Pressure instability or vibration

- select PID4 to operate the valve in open loop:
  - if the instability still persists, check eventual anomalies in the hydraulic circuit as the presence of air
  - if the instability disappears, select an alternative configuration within PID selection 1, 2 or 3 which better matches the application requirements
  - if no one of the above selection fulfills the application, tune P - I - D parameters at E-SW-SETUP software to obtain the desired dynamic response

##### PC software parameters modifications are lost when driver is switched off

- parameter store operation was not performed, check store procedure – see STEP 3, section 3.5

##### PC software parameters modifications have no effect on the valve

- driver is OFF LINE, check connection procedure – see STEP 3, section 3.1

##### After the modifications of PC software parameters the valve does not work properly

- restore valve factory parameters using 'Load Factory Set' button, located in 'Driver - Memory Save' window:
  - during restore, the current to the solenoid(s) will be temporarily switched to off!
  - factory parameters will be applied at next driver restart or after power off-on sequence!
  - perform the bias and scale configurations again!