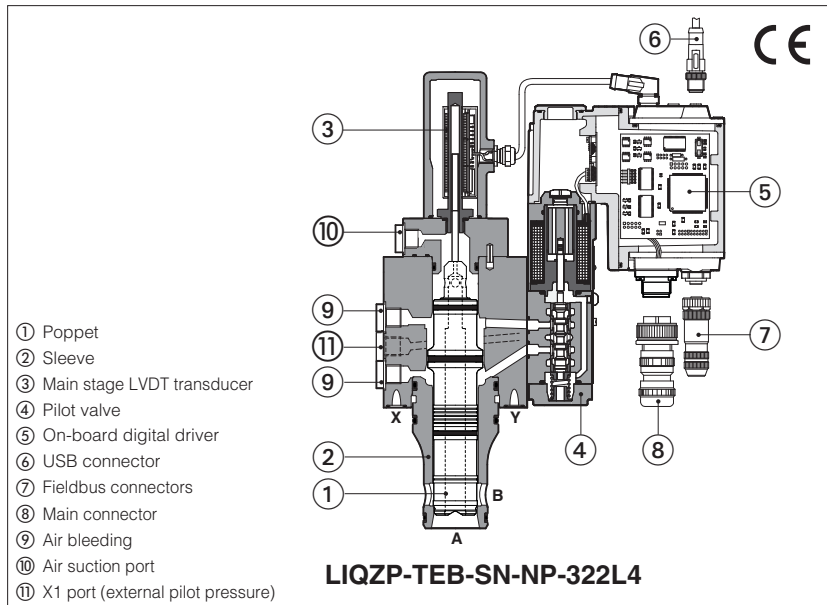


Digital proportional 2-way cartridges high performance

piloted, with on-board driver and LVDT transducer

Availability and price only on request



- ① Poppet
- ② Sleeve
- ③ Main stage LVDT transducer
- ④ Pilot valve
- ⑤ On-board digital driver
- ⑥ USB connector
- ⑦ Fieldbus connectors
- ⑧ Main connector
- ⑨ Air bleeding
- ⑩ Air suction port
- ⑪ X1 port (external pilot pressure)

LIQZP-TEB

Digital high performance 2-way proportional cartridges specifically designed for speed controls.

They are equipped with LVDT main stage position transducer for best dynamics in not compensated flow regulations.

The cartridge execution for blocks installation grants high flow capabilities and minimized pressure drops.

TEB basic execution with analog reference signal or IO-Link interface for valve settings, reference signals and real-time diagnostics.

USB port is always present for valve settings via Atos PC software.

Size: **16 ÷ 100** - ISO 7368

Max flow: **600 ÷ 16000** l/min

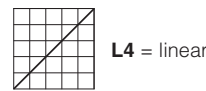
Max pressure: **420 bar**

1 MODEL CODE

*	LIQZP	TEB	SN	NP	40	2	L4	*	*	*
Special code omit for size 16 to 50 10*119 for size 63 13*114 for size 80 19*110 for size 100									Series number	Seals material, see section [8]: - = NBR PE = FKM BT = NBR low temperature
Proportional 2-way cartridge, piloted LIQZP										
TEB = basic on-board digital driver										
Alternated P/Q controls: SN = none										
IO-Link interface, see section [4]: NP = Not present IL = IO-Link										

Electronics options (1), not available for TEB-SN-IL:
F = fault signal
I = current reference input and monitor 4 ÷ 20 mA
Q = enable signal
Z = enable, fault and monitor signals - 12 pin connector

Poppet type, regulating characteristics:



Valve size ISO 7368, see section [6]:

Size	16	25	32	40
l/min	250	500	800	1200

Size	50	63	80	100
l/min	2000	3000	4500	7200

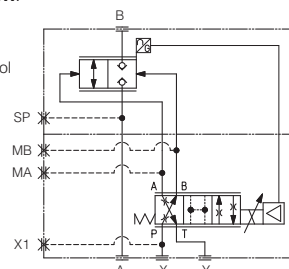
Nominal flow (l/min) at Δp 5 bar

(1) Possible combined options: /FI, /IQ, /IZ

Configuration:

2 = 2 way

functional symbol



simplified symbol



2 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FS900** and in the user manuals included in the E-SW-* programming software.

WARNING


To avoid overheating and possible damage of the electronic driver, the valves must be never energized without hydraulic supply to the pilot stage. In case of prolonged pauses of the valve operation during the machine cycle, it is always advisable to disable the driver (option /Q or /Z). A safety fuse 2,5 A installed on 24VDC power supply of each valve is always recommended, see also power supply note at sections **13**.


WARNING

The loss of the pilot pressure causes the undefined position of the main poppet. The sudden interruption of the power supply during the valve operation causes the immediate shut-off of the main poppet. This could cause pressure surges in the hydraulic system or high decelerations which may lead to machine damages.

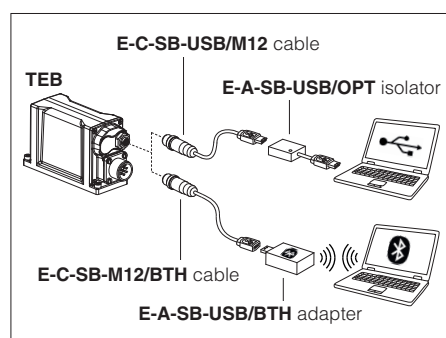
3 VALVE SETTINGS AND PROGRAMMING TOOLS

Valve's functional parameters and configurations, can be easily set and optimized using Atos E-SW-BASIC programming software connected via USB port to the digital driver, see tech. table **GS500**.

 **WARNING: drivers USB port is not isolated!** For E-C-SB-USB/M12 cable, the use of isolator adapter is highly recommended for PC protection

 **WARNING:** see tech table **GS500** for the list of countries where the Bluetooth adapter has been approved

USB or Bluetooth connection



4 IO-LINK - only for TEB, see tech. table **GS520**

IO-Link allows low cost digital communication between the valve and machine central unit. The valve is directly connected to a port of an IO-Link master (point-to-point connection) via low-cost unshielded cables for digital reference, diagnostic and settings. The IO-Link master works as a hub exchanging this information with the machine central unit via fieldbus.

5 GENERAL CHARACTERISTICS

Assembly position	Any position
Subplate surface finishing to ISO 4401	Acceptable roughness index: Ra ≤0,8, recommended Ra 0,4 – Flatness ratio 0,01/100
MTTFd valves according to EN ISO 13849	75 years, for further details see technical table P007
Ambient temperature range	Standard = -20°C ÷ +60°C /PE option = -20°C ÷ +60°C /BT option = -40°C ÷ +60°C
Storage temperature range	Standard = -20°C ÷ +70°C /PE option = -20°C ÷ +70°C /BT option = -40°C ÷ +70°C
Surface protection	Zinc coating with black passivation, galvanic treatment (driver housing)
Corrosion resistance	Salt spray test (EN ISO 9227) > 200 h
Vibration resistance	See technical table G004
Compliance	CE according to EMC directive 2014/30/EU (Immunity: EN 61000-6-2; Emission: EN 61000-6-3) RoHS Directive 2011/65/EU as last update by 2015/863/EU REACH Regulation (EC) n°1907/2006

6 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Size	16	25	32	40	50	63	80	100
Nominal flow Δp A-B [l/min]								
$\Delta p = 5$ bar	250	500	800	1200	2000	3000	4500	7200
$\Delta p = 10$ bar	350	700	1100	1700	2800	4250	6350	10200
Max permissible flow	600	1200	1800	2500	4000	6000	10000	16000
Max pressure [bar]	Ports A, B = 420 X = 350 Y \leq 10							
Nominal flow of pilot valve at $\Delta p = 70$ bar [l/min]	43	43	43	50	50	50	50	50
Leakage of pilot valve at P = 100 bar [l/min]	0,5	0,5	0,5	0,6	0,6	0,6	0,6	0,6
Piloting pressure [bar]	min: 40% of system pressure max 350 recommended 140 \div 160							
Piloting volume [cm ³]	1,6		7,0	9,4	17,7	32,5	39,5	49,5
Piloting flow (1) [l/min]	4		12	16	21	26	27	30
Response time 0 \div 100% step signal [ms]	25		35	35	50	75	90	100
Hysteresis [% of the max regulation]	\leq 1							
Repeatability [% of the max regulation]	\pm 0,5							
Thermal drift	zero point displacement < 1% at $\Delta T = 40^\circ C$							

(1) With step reference input 0 \div 100%

7 ELECTRICAL CHARACTERISTICS

Power supplies	Nominal : +24 VDC Rectified and filtered : $V_{RMS} = 20 \div 32 V_{MAX}$ (ripple max 10 % V_{PP})	
Max power consumption	50 W	
Max. solenoid current	2,6 A	
Coil resistance R at 20°C	3 \div 3,3 Ω	
Analog input signals	Voltage: range ± 10 Vdc (24 V_{MAX} tollerant) Input impedance: $R_i > 50$ k Ω Current: range ± 20 mA Input impedance: $R_i = 500$ Ω	
Monitor outputs	Output range: voltage ± 10 VDC @ max 5 mA current ± 20 mA @ max 500 Ω load resistance	
Enable input	Range: 0 \div 5 Vdc (OFF state), 9 \div 24 Vdc (ON state), 5 \div 9 Vdc (not accepted); Input impedance: $R_i > 10$ k Ω	
Fault output	Output range: 0 \div 24 Vdc (ON state > [power supply - 2 V] ; OFF state < 1 V) @ max 50 mA; external negative voltage not allowed (e.g. due to inductive loads)	
Alarms	Solenoid not connected/short circuit, cable break with current reference signal, over/under temperature, valve spool transducer malfunctions, alarms history storage function	
Insulation class	H (180°) Due to the occurring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account	
Protection degree to DIN EN60529	IP66 / IP67 with mating connectors	
Duty factor	Continuous rating (ED=100%)	
Tropicalization	Tropical coating on electronics PCB	
Additional characteristics	Short circuit protection of solenoid's current supply; poppet position control by P.I.D. with rapid solenoid switching; protection against reverse polarity of power supply	
Communication interface	USB Atos ASCII coding	IO-Link Interface and System Specification 1.1.3
Communication physical layer	not insulated USB 2.0+USB OTG	SDCI class port B
Recommended wiring cable	LIYCY shielded cables, see section 16	

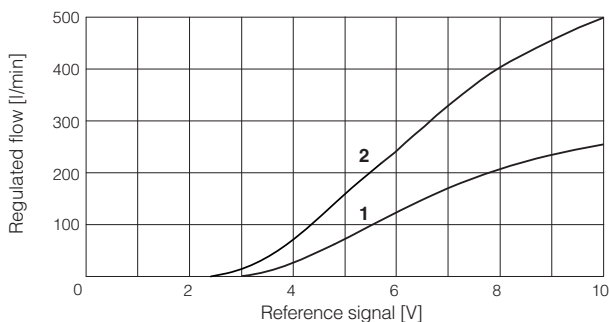
Note: a maximum time of 800 ms (depending on communication type) have be considered between the driver energizing with the 24 Vdc power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

8 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

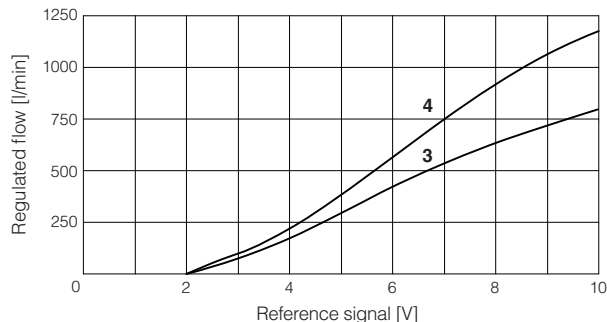
Seals, recommended fluid temperature	NBR seals (standard) = -20°C \div +60°C, with HFC hydraulic fluids = -20°C \div +50°C FKM seals (/PE option) = -20°C \div +80°C NBR low temp. seals (/BT option) = -40°C \div +60°C, with HFC hydraulic fluids = -20°C \div +50°C		
Recommended viscosity	20 \div 100 mm ² /s - max allowed range 15 \div 380 mm ² /s		
Max fluid contamination level	normal operation	ISO4406 class 18/16/13 NAS1638 class 7	see also filter section at www.atos.com or KTF catalog
	longer life	ISO4406 class 16/14/11 NAS1638 class 5	
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard
Mineral oils	NBR, FKM, NBR low temp.	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR, NBR low temp.	HFC	

9 DIAGRAMS (based on mineral oil ISO VG 46 at 50 °C)

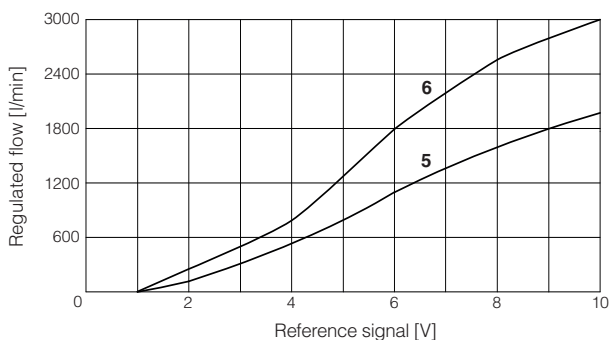
9.1 Regulation diagrams (values measured at Δp 5 bar)



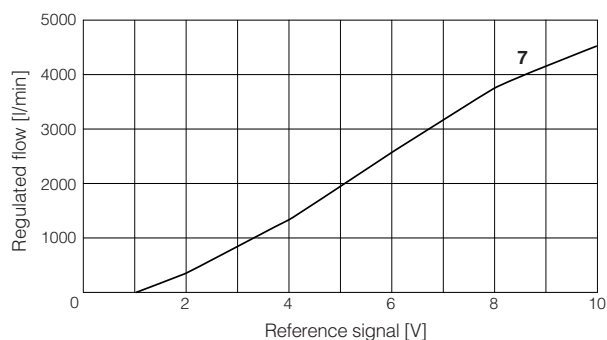
1 = LIQZP-TEB-*-162L4
2 = LIQZP-TEB-*-252L4



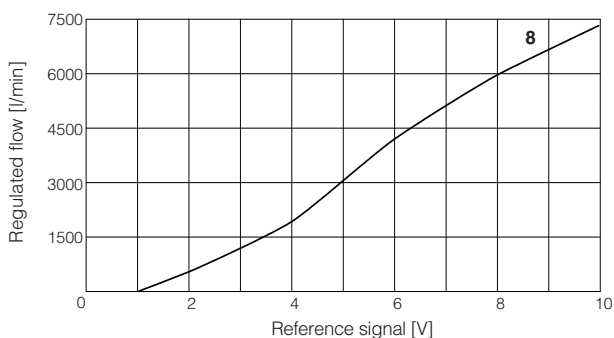
3 = LIQZP-TEB-*-322L4
4 = LIQZP-TEB-*-402L4



5 = LIQZP-TEB-*-502L4
6 = LIQZP-TEB-*-632L4



7 = LIQZP-TEB-*-802L4



8 = LIQZP-TEB-*-1002L4

10 ELECTRONICS OPTIONS - not available for **TEB-SN-IL**

F = This option permits to monitor the eventual fault condition of the driver, as for example the solenoid short circuit/not connected, reference signal cable broken for option /I, poppet position transducer broken, etc. - see 13.6 for signal specifications.

I = This option provides 4 ÷ 20 mA current reference and monitor signals, instead of the standard 0 ÷ 10 VDC. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ±20 mA. It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

Q = This option permits to inhibit the valve function without removing the power supply to the driver. Upon disable command the current to the solenoid is zeroed and the valve's poppet moves to rest position. The option /Q is suggested for all cases where the valve has to be frequently inhibited during the machine cycle – see 13.4 for signal specifications.

Z = This option provides, on the 12 pin main connector, the following additional features:

- Fault output signal** - see above option /F
- Enable input signal** - see above option /Q
- Repeat enable output signal** - only for **TEB-SN-NP** (see 13.5)

11 POSSIBLE COMBINED OPTIONS

/F, /I, /Z

12 ADDITIONAL EXTERNAL PILOT PORT CONNECTION

Size 16 ÷ 25

Size 32 ÷ 50

Sizes 63 ÷ 100

10 — 1

6 — 1

6 — 2

6 — 2

6 — 3

6 — 3

6 — 3

do not open

SP

MB

MA

X1

MB

MA

X1

MB

MA

X1

1 Air suction port (SP):
 N° 1 plug G1/4" for sizes 16 to 50
 N° 1 plug G1/2" for sizes 63 to 100
 To be used only in case port A is connected to tank and subjected to negative pressure, consult our technical office.

2 Air bleeding (MA, MB):
 N° 2 plugs G1/4" for size 16 to 100
 At the machine commissioning it is advisable to bleed the air from piloting chambers, by loosening the 2 plugs shown in the picture.
 Operate the valve for few seconds at low pressure and then lock the plugs.

3 External pilot pressure (X1):
 N° 1 plugs G1/4" for sizes 16 to 100

13 POWER SUPPLY AND SIGNALS SPECIFICATIONS

Generic electrical output signals of the valve (e.g. fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, ISO 4413).

For **TEB-SN-IL** signals see section 14

13.1 Power supply (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers.

A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

13.2 Flow reference input signal (Q_INPUT+)

The driver controls in closed loop the valve spool position proportionally to the external reference input signal.

Reference input signal is factory preset according to selected valve code, defaults are ± 10 VDC for standard and $4 \div 20$ mA for /I option.

Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ± 10 VDC or ± 20 mA.

Drivers with fieldbus interface can be software set to receive reference signal directly from the machine control unit (fieldbus reference).

Analog reference input signal can be used as on-off commands with input range $0 \div 24$ Vdc.

13.3 Flow monitor output signal (Q_MONITOR) - not for /F

The driver generates an analog output signal proportional to the actual spool position of the valve; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference, pilot spool position).

Monitor output signal is factory preset according to selected valve code, defaults are ± 10 VDC for standard and $4 \div 20$ mA for /I option.

Output signal can be reconfigured via software selecting between voltage and current, within a maximum range of ± 10 Vdc or ± 20 mA.

13.4 Enable input signal (ENABLE) - not for standard and /F

To enable the driver, supply a 24 VDC on pin 3 (pin C): Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition **does not comply** with norms IEC 61508 and ISO 13849.

Enable input signal can be used as generic digital input by software selection.

13.5 Repeat enable output signal (R_ENABLE) - only for TEB-SN-NP with /Z option

Repeat enable is used as output repeater signal of enable input signal (see 13.4).

13.6 Fault output signal (FAULT) - not for standard and /Q

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for $4 \div 20$ mA input, spool position transducer cable broken, etc.). Fault presence corresponds to 0 VDC, normal working corresponds to 24 VDC.

Fault status is not affected by the Enable input signal. Fault output signal can be used as digital output by software selection.

14 IO-LINK SIGNALS SPECIFICATIONS - only for TEB-SN-IL

14.1 Power supply for IO-Link communication (L+ and L-)

The IO-Link master provides dedicated 24 Vdc power supply for IO-Link communication.

Maximum power consumption: 2 W

Internal electrical isolation of power L+, L- from P24, N24

14.2 Power supply for drive logic and valve regulation (P24 and N24)

The IO-Link master provides dedicated 24 VDC power supply for valve regulation, logics and diagnostics.

Maximum power consumption: 50 W

Internal electrical isolation of power P24, N24 from L+, L-

14.3 IO-Link data line (C/Q)

C/Q signal is used to establish communication between IO-Link master and valve.

15 ELECTRONIC CONNECTIONS AND LEDS

15.1 Main connector signals - 7 pin - standard, /F and /Q options (A1)

PIN	Standard	/Q	/F	TECHNICAL SPECIFICATIONS	NOTES
A	V+			Power supply 24 Vdc	Input - power supply
B	V0			Power supply 0 Vdc	Gnd - power supply
C	AGND		AGND	Analog ground	Gnd - analog signal
		ENABLE		Enable (24 Vdc) or disable (0 Vdc) the valve, referred to V0	Input - on/off signal
D	Q_INPUT+			Flow reference input signal: ± 10 Vdc / ± 20 mA maximum range Defaults are 0 ÷ 10 Vdc for standard and 4 ÷ 20 mA for /I option	Input - analog signal Software selectable
E	INPUT-			Negative reference input signal for Q_INPUT+	Input - analog signal
F	Q_MONITOR referred to: AGND	V0		Flow monitor output signal: ± 10 Vdc / ± 20 mA maximum range Defaults are 0 ÷ 10 Vdc for standard and 4 ÷ 20 mA for /I option	Output - analog signal Software selectable
			FAULT	Fault (0 Vdc) or normal working (24 Vdc)	Output - on/off signal
G	EARTH			Internally connected to the driver housing	

15.2 Main connector signal - 12 pin - /Z option (A2)

PIN	TEB-SN-NP /Z	TECHNICAL SPECIFICATIONS	NOTES
1	V+	Power supply 24 Vdc	Input - power supply
2	V0	Power supply 0 Vdc	Gnd - power supply
3	ENABLE referred to: V0	Enable (24 Vdc) or disable (0 Vdc) the valve	Input - on/off signal
4	Q_INPUT+	Flow reference input signal: ± 10 Vdc / ± 20 mA maximum range Defaults are 0 ÷ 10 Vdc for standard and 4 ÷ 20 mA for /I option	Input - analog signal Software selectable
5	INPUT-	Negative reference input signal for Q_INPUT+	Input - analog signal
6	Q_MONITOR referred to: AGND	Flow monitor output signal: ± 10 Vdc / ± 20 mA maximum range Defaults are 0 ÷ 10 Vdc for standard and 4 ÷ 20 mA for /I option	Input - analog signal Software selectable
7	AGND	Analog ground	Output - analog signal
8	R_ENABLE	Repeat enable, output repeter signal of enable input, referred to V0	Output - on/off signal
9	NC	Do not connect	Input - power supply
10	NC	Do not connect	
11	FAULT referred to: V0	Fault (0 Vdc) or normal working (24 Vdc)	Output - on/off signal
PE	EARTH	Internally connected to the driver housing	

Note: do not disconnect VL0 before VL+ when the driver is connected to PC USB port

15.3 IO-Link connector signals - M12 - 5 pin - Coding A, port class B (A) only for TEB-SN-IL

PIN	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES
1	L+	Power supply 24 Vdc for IO-Link communication	Input - power supply
2	P24	Power supply 24 Vdc for valve regulation, logics and diagnostics	Input - power supply
3	L-	Power supply 0 Vdc for IO-Link communication	Gnd - power supply
4	C/Q	IO-Link data line	Input / Output - signal
5	N24	Power supply 0 Vdc for valve regulation, logics and diagnostics	Gnd - power supply

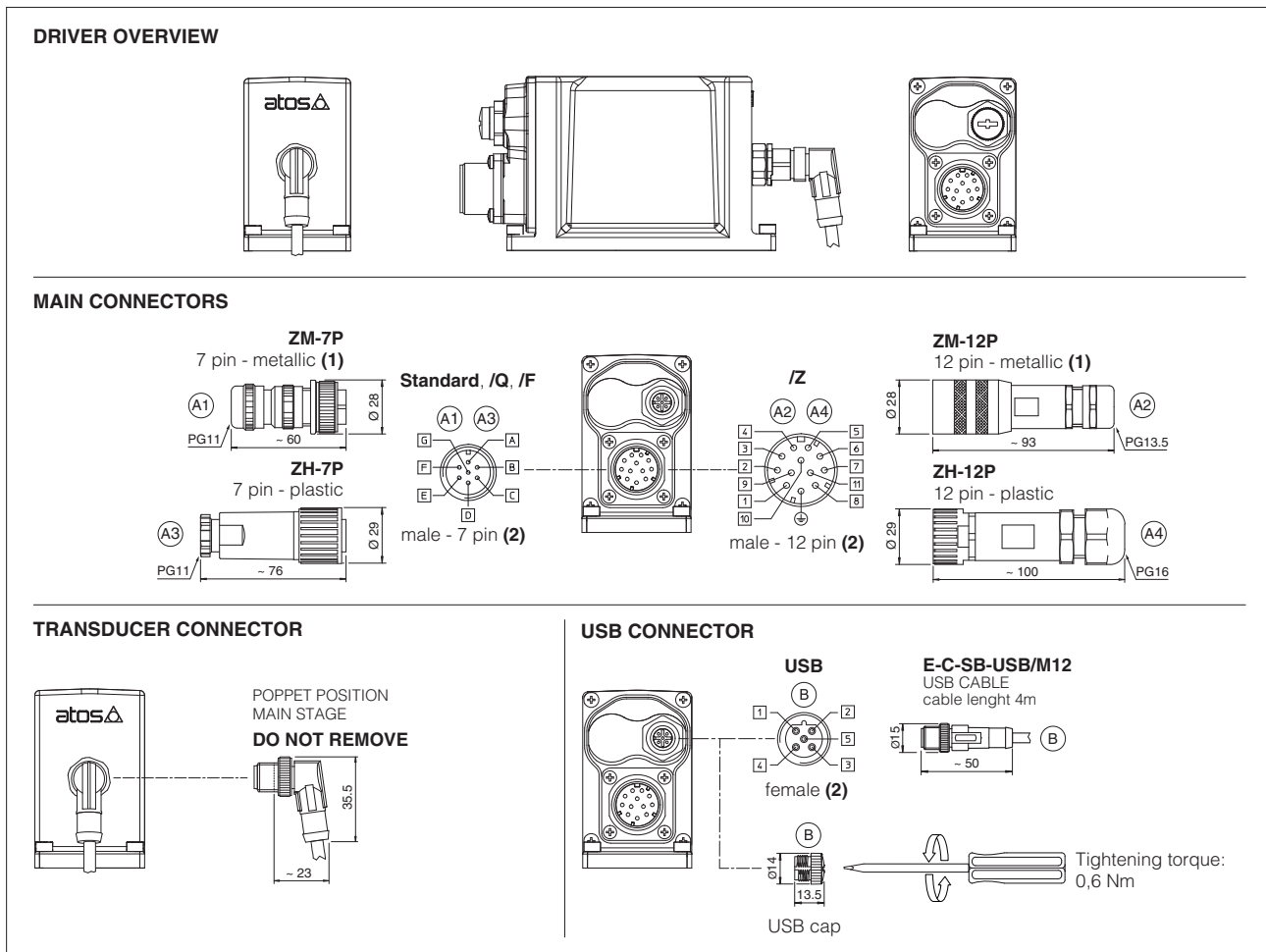
Note: L+, L- and P24, N24 are electrically isolated

15.4 Communications connectors (B) - (C)

(B) USB connector - M12 - 5 pin always present		
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)
1	+5V_USB	Power supply
2	ID	Identification
3	GND_USB	Signal zero data line
4	D-	Data line -
5	D+	Data line +

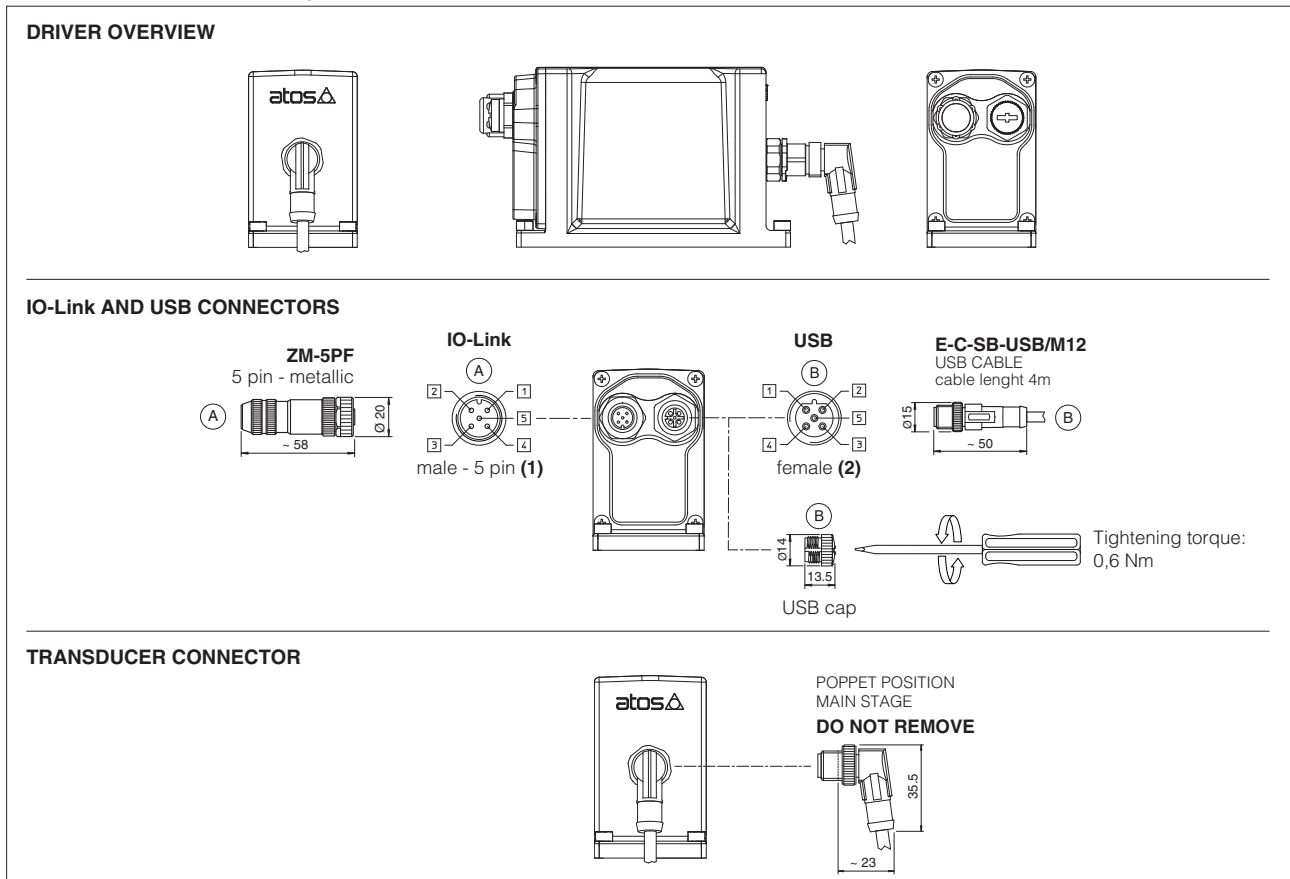
(1) shield connection on connector's housing is recommended

15.5 TEB-SN-NP connections layout



(1) Use of metallic connectors is strongly recommended in order to fulfill EMC requirements (2) Pin layout always referred to driver's view

15.6 TEB-SN-IL connections layout



(1) Pin layout always referred to driver's view

16 CONNECTORS CHARACTERISTICS - to be ordered separately

16.1 Main connectors - 7 pin

CONNECTOR TYPE	POWER SUPPLY AND SIGNALS	POWER SUPPLY AND SIGNALS
CODE	(A1) ZM-7P	(A3) ZH-7P
Type	7pin female straight circular	7pin female straight circular
Standard	According to MIL-C-5015	According to MIL-C-5015
Material	Metallic	Plastic reinforced with fiber glass
Cable gland	PG11	PG11
Recommended cable	LiYCY 7 x 0,75 mm ² max 20 m (logic and power supply) or LiYCY 7 x 1 mm ² max 40 m (logic and power supply)	LiYCY 7 x 0,75 mm ² max 20 m (logic and power supply) or LiYCY 7 x 1 mm ² max 40 m (logic and power supply)
Conductor size	up to 1 mm ² - available for 7 wires	up to 1 mm ² - available for 7 wires
Connection type	to solder	to solder
Protection (EN 60529)	IP 67	IP 67

16.2 Main connectors - 12 pin

CONNECTOR TYPE	POWER SUPPLY AND SIGNALS	POWER SUPPLY AND SIGNALS
CODE	(A2) ZM-12P	(A4) ZH-12P
Type	12pin female straight circular	12pin female straight circular
Standard	DIN 43651	DIN 43651
Material	Metallic	Plastic reinforced with fiber glass
Cable gland	PG13,5	PG16
Recommended cable	LiYCY 12 x 0,75 mm ² max 20 m (logic and power supply)	LiYCY 10 x 0,14mm ² max 40 m (logic) LiYY 3 x 1mm ² max 40 m (power supply)
Conductor size	0,5 mm ² to 1,5 mm ² - available for 12 wires	0,14 mm ² to 0,5 mm ² - available for 9 wires 0,5 mm ² to 1,5 mm ² - available for 3 wires
Connection type	to crimp	to crimp
Protection (EN 60529)	IP 67	IP 67

16.3 IO-Link connector - only for **TEB-SN-IL**

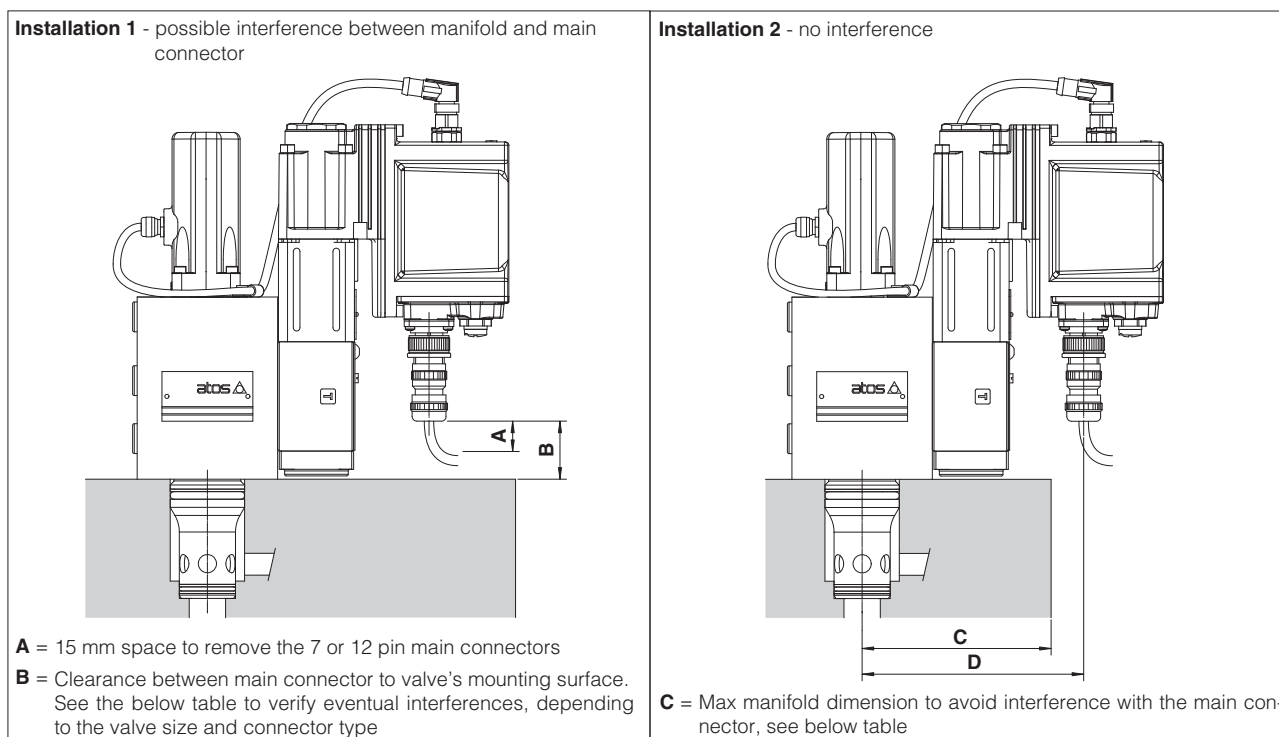
CONNECTOR TYPE	IL IO-Link
CODE	(A) ZM-5PF
Type	5pin female straight circular
Standard	M12 coding A – IEC 61076-2-101
Material	Metallic
Cable gland	Pressure nut - cable diameter 6÷8 mm
Recommended cable	5 x 0,75 mm ² max 20 m
Connection type	screw terminal
Protection (EN 60529)	IP 67

17 FASTENING BOLTS AND VALVE MASS

Type	Size	Fastening bolts (1)	Mass [kg]
LIQZP	16	4 socket head screws M8x90 class 12.9 Tightening torque = 35 Nm	6,2
	25	4 socket head screws M12x100 class 12.9 Tightening torque = 125 Nm	8,8
	32	4 socket head screws M16x60 class 12.9 Tightening torque = 300 Nm	11,2
	40	4 socket head screws M20x70 class 12.9 Tightening torque = 600 Nm	17,3
	50	4 socket head screws M20x80 class 12.9 Tightening torque = 600 Nm	24,6
	63	4 socket head screws M30x120 class 12.9 Tightening torque = 2100 Nm	44,6
	80	8 socket head screws M24x80 class 12.9 Tightening torque = 1000 Nm	72,2
	100	8 socket head screws M30x120 class 12.9 Tightening torque = 2100 Nm	125

(1) Fastening bolts supplied with the valve

18 MAIN CONNECTORS INSTALLATION DIMENSIONS



Reference dimension	Main connector code	Valve size							
		16	25	32	40	50	63	80	100
B	ZM-7P	32	32	32	32	45	68	68	80
	ZH-7P	(1)	(1)	(1)	(1)	29	52	52	64
	ZM-12P	(1)	(1)	(1)	(1)	(1)	35	35	47
	ZH-12P	(1)	(1)	(1)	(1)	(1)	(1)	(2)	40
C (max)	-	104	114	121	134	141	172	202	229
D	-	124	134	141	154	161	192	222	249

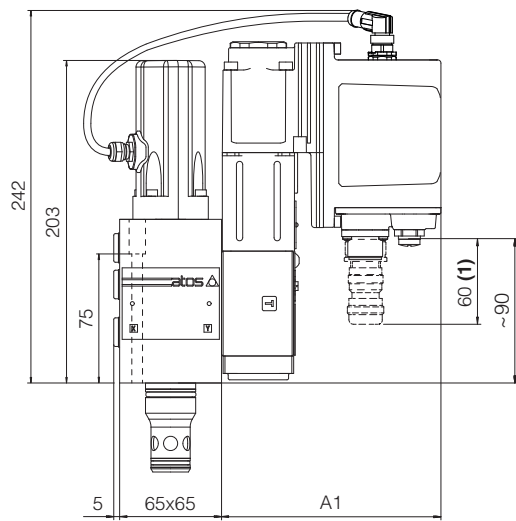
Above dimensions refer to the main connector fully screwed to driver's connector. The space **A** = 15 mm to remove the connector must be considered

(1) The connector installation can be performed only if the valve's driver protrudes from the edge of the relevant mounting manifold as represented in above "Installation 2"

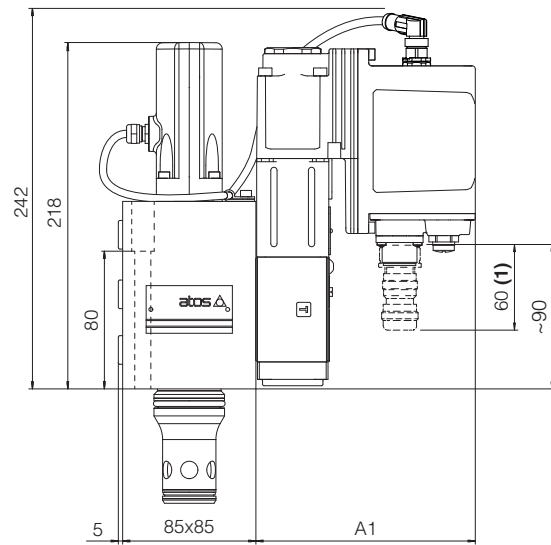
(2) The connector installation may be critical, depending to the cable size and bending radius

19 INSTALLATION DIMENSIONS [mm]

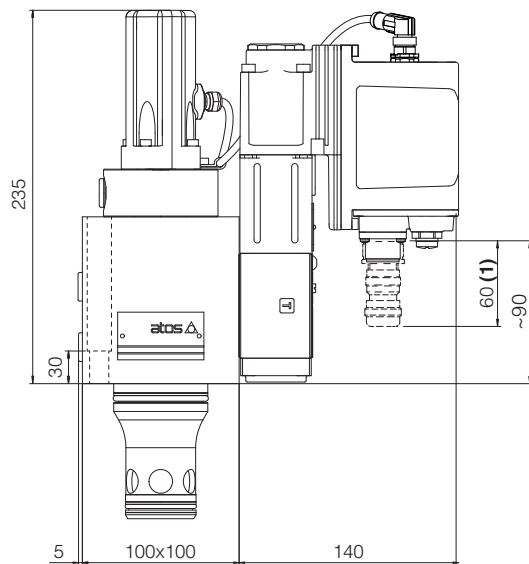
LIQZP-TEB-⁺-162



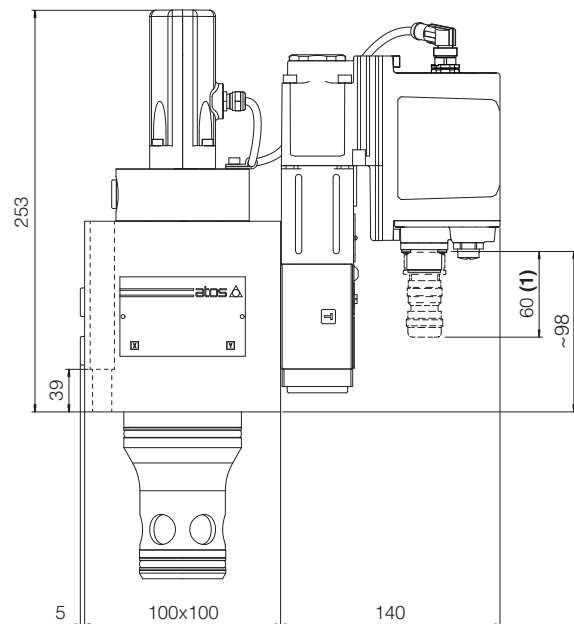
LIQZP-TEB-⁺-252



LIQZP-TEB-⁺-322

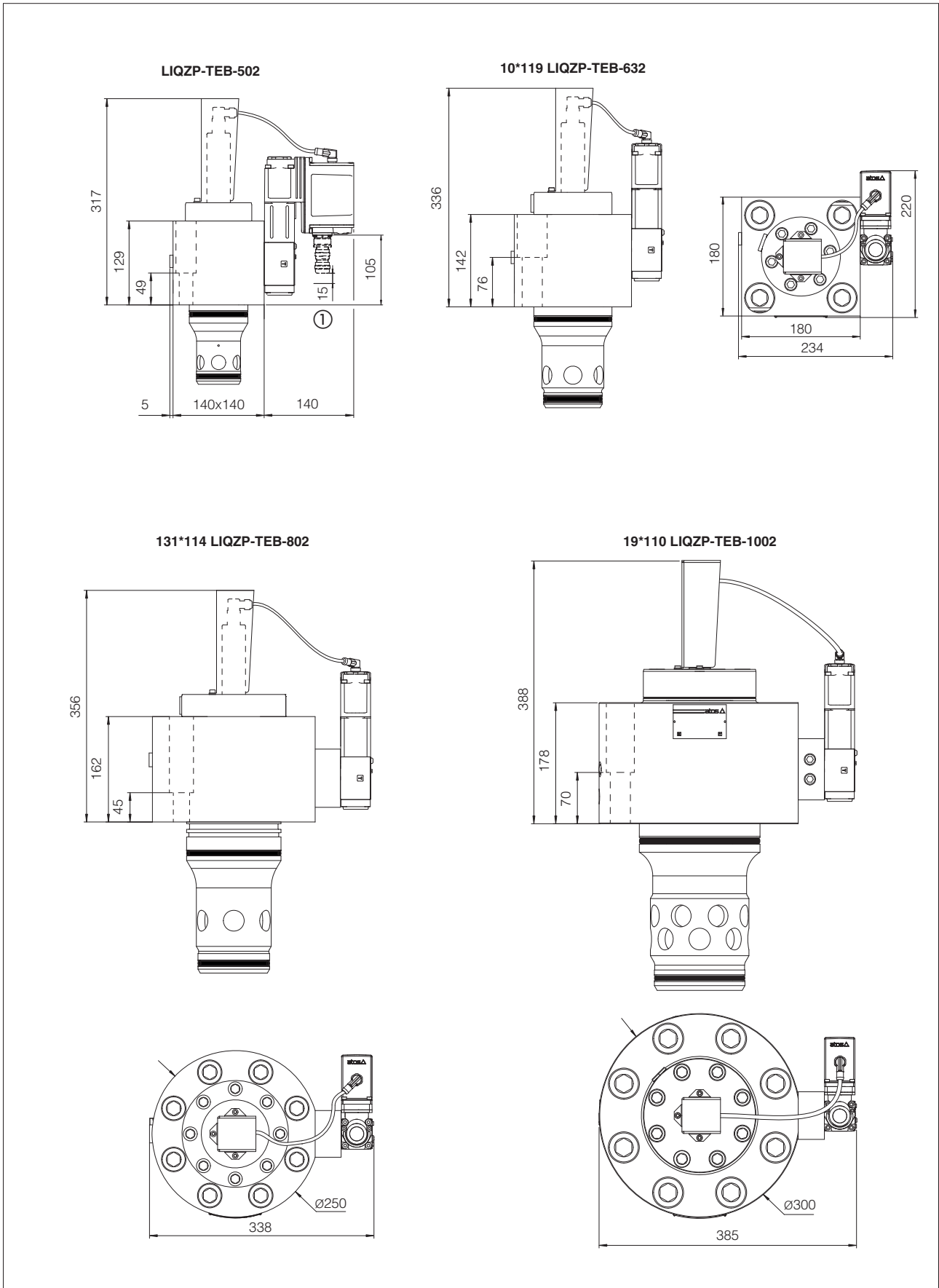


LIQZP-TEB-⁺-402



(1) The indicated dimension refers to the main connector ZM-7P. See section 18 for main connectors installation dimensions

Note: for mounting surface and cavity dimensions, see table P006



Note: for mounting surface and cavity dimensions, see table P006

20 RELATED DOCUMENTATION

FS001	Basics for digital electrohydraulics	K800	Electric and electronic connectors
FS900	Operating and maintenance information for proportional valves	P006	Mounting surfaces and cavities for cartridge valves
GS500	Programming tools	QB340	Quickstart for TEB valves commissioning
GS520	IO-Link interface	E-MAN-RI-LEB	TEB/LEB user manual