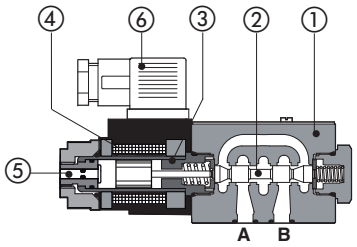
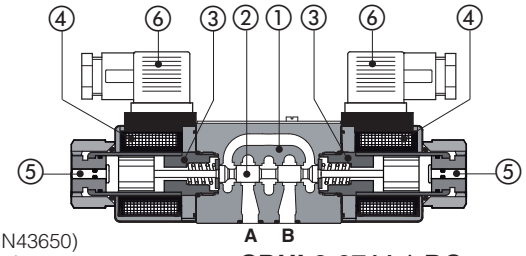
Solenoid directional valves type SDHL8

direct, spool type, **low leakage, compact execution**



SDHL8-0631/2-*-AC



SDHL8-0711-*-DC

1. Valve body
2. Spool
3. Solenoid tube
4. Solenoid coil
5. Manual override pin
6. Electric connector (DIN43650) to be ordered separately

Spool type, two or three position direct operated solenoid valves size 06 **in low leakage and compact execution** with reduced solenoids dimensions, ideal for hydraulic systems assisted by accumulators.

They are equipped with spool diameter 8mm accurately coupled to the body granting very low internal leakages, see section [10]

Solenoids are made by:

- wet type screwed tube ③, different for AC and DC power supply, with integrated manual override pin ⑤
- interchangeable coils ④, specific for AC or DC power supply, easily replaceable without tools - see section [6] for available voltages

Mounting surface: **ISO 4401 size 06**
Max flow: **30 l/min**
Max pressure: **350 bar**

[1] MODEL CODE

SDHL8 - 0	71	1	/WP	-	X	24 DC	**	/*

Directional control valves size 06 low leakage, compact execution

Valve configuration, see section [2]
63 = single solenoid, 2 external positions, spring offset
71 = double solenoid, 3 positions, spring centered
75 = double solenoid, 2 external positions, with detent

Spool type, see section [2].

Options: **A**, **WP**, see section [5]

Series number

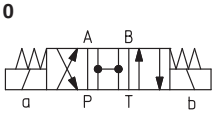
Seals material, see section [4]:
- = NBR
PE = FKM

Voltage code, see section [6]

X = without connector
See section [7] for available connectors, to be ordered separately

[2] CONFIGURATIONS and SPOOLS (representation according to ISO 1219-1)

710



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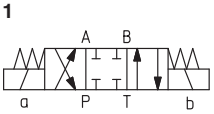

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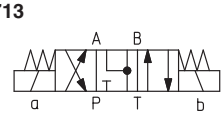
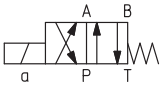
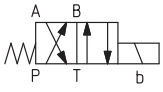


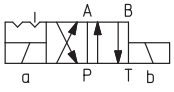
631/2



631/2/A



751/2



3 MAIN CHARACTERISTICS

Assembly position / location	Any position
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)
MTTFd values according to EN ISO 13849	150 years, for further details see technical table P007
Ambient temperature	**Standard** execution = -30°C ÷ +70°C **/PE** option = -20°C ÷ +70°C
Flow direction	As shown in the symbols of table 2
Operating pressure	Ports P,A,B: **350** bar; Port T **210** bar for DC version; **160** bar for AC version
Maximum flow	**30 l/min**, see Q/Δp diagram at section 8 and operating limits at section 9

3.1 Coils characteristics

Insulation class	**H** (180°C) for DC coils **F** (155°C) for AC coils Due to the occuring surface temperatures of the solenoid coils, the European standards EN ISO 13732-1 and EN ISO 4413 must be taken into account
Protection degree to DIN EN 60529	**IP 65** (with connectors 666, 667 correctly assembled)
Relative duty factor	100%
Supply voltage and frequency	See electric feature 6
Supply voltage tolerance	± 10%

4 SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +80°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C		
Recommended viscosity	15÷100 mm²/s - max allowed range 2,8 ÷ 500 mm²/s		
Max fluid contamination level	ISO4406 class 20/18/15 NAS1638 class 9, see also filter section at www.atos.com or KTF catalog		
Hydraulic fluid	**Suitable seals type**	**Classification**	**Ref. Standard**
Mineral oils	NBR, FKM	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR	HFC	

5 OPTIONS

Options

A = Solenoid mounted at side of port B (only for single solenoid valves). In standard versions, solenoid is mounted at side of port A.
WP = prolonged manual override protected by rubber cap.

⚠ The manual override operation can be possible only if the pressure at T port is lower than 50 bar

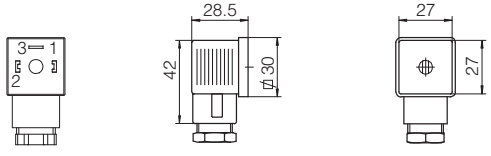
6 ELECTRIC FEATURES

External supply nominal voltage ± 10%	**Voltage code**	Type of connector	Power consumption (2)	Code of spare coil SDHL
12 DC	**12 DC**	666 or 667	29 W	COL-12DC
14 DC	**14 DC**			COL-14DC
24 DC	**24 DC**			COL-24DC
28 DC	**28 DC**			COL-28DC
110/50 AC (1)	**110/50/60 AC**		58 VA (3)	COL-110/50/60AC
230/50 AC (1)	**230/50/60 AC**			COL-230/50/60AC

(1) Coil can be supplied also with 60 Hz of voltage frequency: in this case the performances are reduced by 10 ÷15% and the power consumption is 52 VA.
(2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.
(3) When solenoid is energized, the inrush current is approx 3 times the holding current.

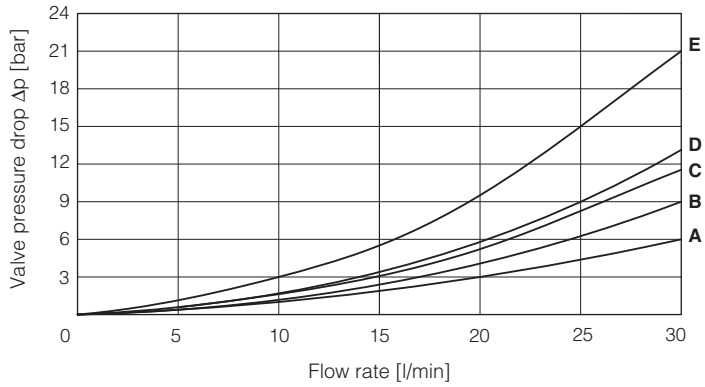
7 ELECTRIC CONNECTORS ACCORDING TO DIN 43650 (to be ordered separately)

666 = standard connector IP-65, suitable for direct connection to electric supply source.
667 = as 666, but with built-in signal led.

666, 667 (for AC or DC supply)	**CONNECTOR WIRING**	
	**666, 667** 1 = Positive ⊕ 2 = Negative ⊖ ⏚ = Coil ground	
	SUPPLY VOLTAGES	
	666	**667**
	All voltages	24 AC or DC 110 AC or DC 220 AC or DC

8 **Q/ΔP DIAGRAMS** based on mineral oil ISO VG 46 at 50°C

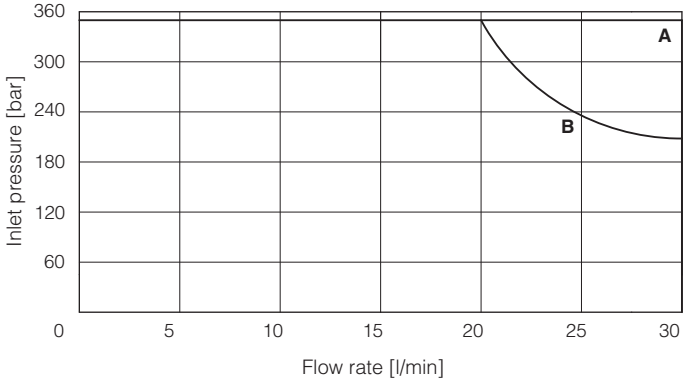
Flow direction / Spool type	P→A	P→B	A→T	B→T	P→T center	A→T B→T center
0	A	A	A	A	E	
1	C	C	B	B		
1/2	D	B	D	B		
3	C	C	A	A		E



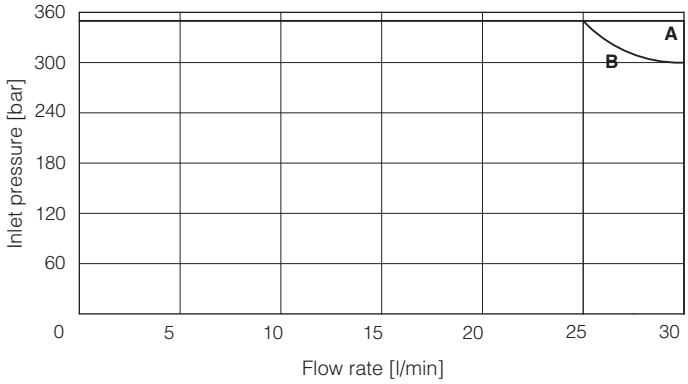
9 **OPERATING LIMITS** based on mineral oil ISO VG 46 at 50°C

The diagrams have been obtained with warm solenoids and power supply at lowest value (V_{nom} - 10%). The curves refer to application with symmetrical flow through the valve (i.e. P→A and B→T). In case of asymmetric flow and if the valves have the devices for controlling the switching times the operating limits must be reduced.

Curve	DC version, spool type
A	1, 3
B	0, 1/2

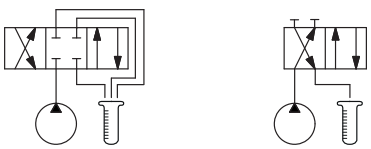


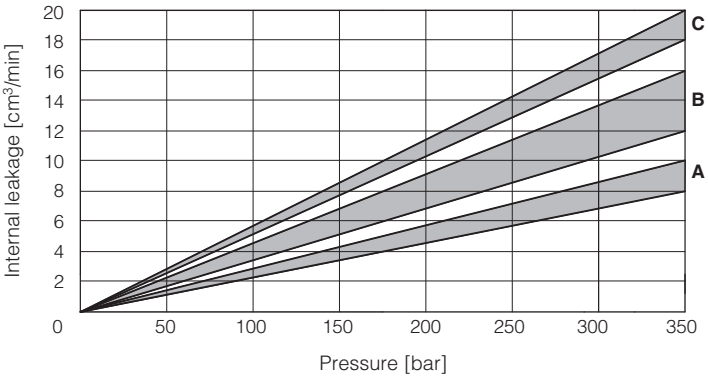
Curve	AC version, spool type
A	1, 1/2
B	0, 3



10 **INTERNAL LEAKAGES** based on mineral oil at viscosity 15 cSt

Spool type	center pos.	P→A B→T	P→B A→T
0		C	C
1	C	B	B
1/2		A	A
3	C	B	B





11 SWITCHING TIMES (average values in msec)

Test conditions: - 20 l/min; 150 bar
- nominal voltage
- 2 bar of counter pressure on port T
- mineral oil: ISO VG 46 at 50°C

The elasticity of the hydraulic circuit and the variations of the hydraulic characteristics and temperature affect the response time.

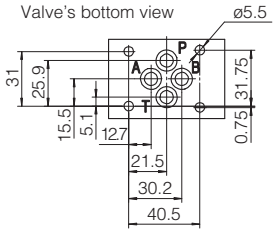
Switch-on AC	Switch-off AC	Switch-on DC	Switch-off DC
10-25	20-40	30-50	15-25

12 SWITCHING FREQUENCY

AC (cycles/h)	DC (cycles/h)
7200	15000

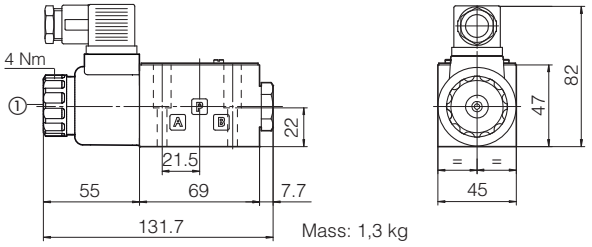
13 DIMENSIONS [mm]

ISO 4401: 2005
Mounting surface: 4401-03-02-0-05
Fastening bolts: 4 socket head screws:
M5x30 class 12.9
Tightening torque = 8 Nm
Seals: 4 OR 108
Ports P,A,B,T: Ø = 7.5 mm (max)



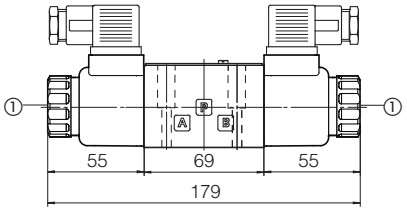
P = PRESSURE PORT
A, B = USE PORT
T = TANK PORT

SDHL8-06(DC)



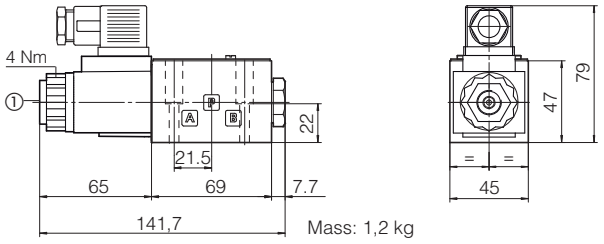
Mass: 1,3 kg

SDHL8-07(DC)



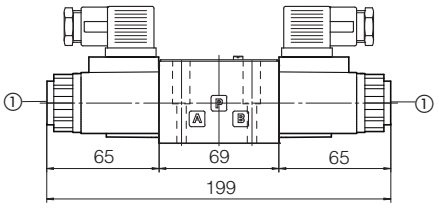
Mass: 1,6 kg

SDHL8-06(AC)



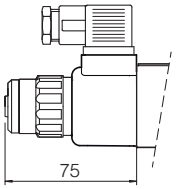
Mass: 1,2 kg

SDHL8-07(AC)

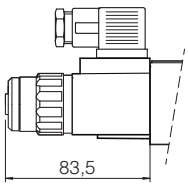


Mass: 1,4 kg

Option /WP
(DC version)



Option /WP
(AC version)



① Standard manual override PIN

⚠ The manual override operation can be possible only if the pressure at T ports is lower than 50 bar

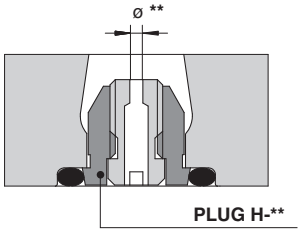
Overall dimensions refer to valves with connector 666

14 PLUG-IN RESTRICTOR (to be ordered separately)

The use of plug-in restrictors in valve's ports P or A or B may be necessary is case of particular conditions as long flexible hoses or the presence of accumulators which could cause at the valve switching instantaneous high flow peaks over the max valve's operating limits.

Ordering code: **PLUG H** - ******

08, 10, 12, 15 calibrated orifice diameter in tenths of mm
Example PLUG-H-**12** = orifice diameter **1,2 mm**
Other orifice dimensions are available on request



PLUG H-**