

PILOTED OPERATED PROPORTIONAL DIRECTIONAL VALVES

Valve model:
DPZO-AES-1 DPZO-AES-2 DPZO-AES-4 DPZO-AES-6

Driver model:
E-RI-AES

IDENTIFICATION

Valve identification plates and label

Valve name plate : M

Pilot valve name plate : N

Driver label : L

1 : valve code
2 : valve matrix code
3 : valve hydraulic symbol

4 : pilot valve code
5 : pilot valve matrix code
6 : pilot hydraulic symbol

4 : driver code
5 : driver serial number
6 : factory firmware version

INSTALLATION TOOLS ACCORDING TO VALVE MODEL- not included

Fastening bolts	Wrenches	Main connectors		Fieldbus connectors			Transducer cable
		std./Q	/Z, /W	BC	BP	EH	/W
socket head screws	for fastening bolts and air bleeding	7 pin metallic	12 pin metallic	5 pin metallic	5 pin metallic	4 pin metallic	5 pin plastic
see STEP 1 and STEP 3		see STEP 2.1		see STEP 2.2			see STEP 2.3

PROGRAMMING TOOLS - not included

Software	USB connection KIT		OR	Bluetooth connection KIT	
	Cable	Isolator		Cable	Adapter
E-SW-* programming software	E-C-SB-USB/M12	E-A-SB-USB/OPT		E-C-SB-M12/BTH	E-A-SB-USB/BTH

PROGRAMMING SOFTWARE

The software is available in different versions according to the driver's options:

Software	supports	NP (USB)	IL (IO-Link)	PS (Serial)	IR (Infrared)	
E-SW-BASIC	supports	NP (USB)	IL (IO-Link)	PS (Serial)	IR (Infrared)	
E-SW-FIELDBUS	supports	BC (CANopen)	BP (PROFIBUS DP)	EH (EtherCAT)	EW (POWERLINK)	
E-SW-/PQ	supports	valves with SP, SF, SL alternated P/Q control				

E-SW-FIELDBUS supports also valves without fieldbus communication; E-SW-/PQ supports also valves without P/Q control

REMARK Atos software is designed for Windows based operative systems - Windows XP SP3 or later

DOWNLOAD AREA

Perform the registration at www.atos.com/en-it/login by filling the form. In MyAtos area, perform login with personal username and password and then press the **Download area electronics** button

Free version of E-SW-BASIC can be downloaded and used by the "FREE Activation Code"

The software remains active for 10 days from the installation date and then it stops until the user inputs the Activation Code

RELATED DOCUMENTATION - www.atos.com - section Catalog on-line

FS900 Operating and maintenance information - tech. table	STARTUP E-SW-FIELDBUS Software startup guide
FS170 DPZO positive spool overlap - tech. table	STARTUP BLUETOOTH Bluetooth adapter startup guide
P005 Mounting surface - tech. table	E-MAN-RI-AES AES - driver operating manual
GS500 Programming tools - tech. table	E-MAN-S-BC CANopen protocol programming manual
GS510 Fieldbus - tech. table	E-MAN-S-BP PROFIBUS DP protocol programming manual
K800 Electric and electronic connectors - tech. table	E-MAN-S-EH EtherCAT protocol programming manual

ATTENTION !

The purpose of this quickstart guide is show a logical sequence of basic operations. This guide does not cover all details or variants of Atos valves. All operations described in this document should be performed only by qualified personnel. Operations and images could be subject to change without notice. For further information please refer to related documentation.

CONTACT US

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PRODUCTS OVERVIEW

EH STEP 2.2, STEP 4, STEP 2.3

BP BC STEP 2.2, STEP 2.3, STEP 4

STEP 1, STEP 3, STEP 2.1

INSTALLATION			PROGRAMMING
STEP 1	STEP 2	STEP 3	STEP 4
MECHANICAL	ELECTRICAL	HYDRAULICS	SOFTWARE

STEP 1 MECHANICAL

In case of first commissioning, before the valve installation the whole system must be correctly flushed to grant the required cleanliness level

During the flushing operation use on-off or by-pass valves in place of the proportional valve

- remove protection pad **P1** located on the valve bottom face only immediately before installation (do not remove connectors caps)
- check the presence and correct positioning of the seals on valve ports
- verify that valve mounting surface is clean and free from damages or burrs
- verify the correct valve orientation according to the pattern of the relevant mounting interface
- lock the fastening bolts respecting below sequence and tightening torque according to valve model

DPZO-AES-*1	DPZO-AES-*2
<p>Mounting surface layout</p> <p>4401-05-05-0-05 n°2 OR 108</p> <p>Valve size ISO 4401: 10</p> <p>Fastening bolts socket head screws</p> <p>Tightening torque: 15 Nm</p> <p>n°4 M6x40 class:12.9 wrench 5 mm</p>	<p>Mounting surface layout</p> <p>4401-07-07-0-05 n°2 OR 2043</p> <p>Valve size ISO 4401: 16</p> <p>Fastening bolts socket head screws</p> <p>Tightening torque: 15 Nm for M6, 70 Nm for M10</p> <p>n°4 M10x50 class:12.9 wrench 5 mm, n°2 M6x45 class:12.9 wrench 8 mm</p>
DPZO-AES-*4	DPZO-AES-*6
<p>Mounting surface layout</p> <p>4401-08-08-0-05 n°2 OR 3056</p> <p>Valve size ISO 4401: 25</p> <p>Fastening bolts socket head screws</p> <p>Tightening torque: 125 Nm</p> <p>n°6 M12x60 class:12.9 wrench 10 mm</p>	<p>Mounting surface layout</p> <p>4401-10-09-0-05 n°2 OR 3056</p> <p>Valve size ISO 4401: 32</p> <p>Fastening bolts socket head screws</p> <p>Tightening torque: 600 Nm</p> <p>n°6 M20x90 class:12.9 wrench 17 mm</p>

STEP 2 ELECTRICAL

This section considers the different valves options, illustrating the multiple variants of the available electrical connections. The electrical connections have to be wired according to the selected valve code

2.1 MAIN CONNECTOR

1 Remove main connector cap **P2**

2 Select main connector according to valve code and proceed with wirings operations

Recommended LiVCY shielded cables:
7 x 0,75 mm² max 20 m
7 x 1 mm² max 40 m

Recommended LiVCY shielded cable:
12 x 0,75 mm² max 20 m

3 Connect the valve to the system

WARNING: remove power supply before any electrical or wiring operations

WARNING: a safety fuse is required in series to driver power supply - 2,5 A time lag fuse

Standard		/Z and /W options	
A	V+ (power supply 24Vdc)	1	V+ (power supply 24Vdc)
B	V0 (power supply 0Vdc)	2	V0 (power supply 0Vdc)
C	AGND (input 24Vdc)	3	ENABLE (input 24Vdc)
D	INPUT+ (±10Vdc / 4 + 20mA)	4	INPUT+ (±10Vdc / 4 + 20mA)
E	INPUT- (±10Vdc / 4 + 20mA)	5	INPUT- (±10Vdc / 4 + 20mA)
F	MONITOR (±5Vdc 1V=1A)	6	MONITOR (±5Vdc 1V=1A)
G	EARTH	7	NC
		8	NC for /Z option
		9	MONITOR2 (0 + 5Vdc) for /W option
		10	VL+ (logic power supply 24Vdc)
		11	VL0 (logic power supply 0Vdc)
		12	FAULT (output 24Vdc)
		PE	EARTH

NOTE: the use of above metallic connectors is strongly recommended in order to fulfill EMC requirements

2.2 FIELDBUS CONNECTORS

1 Remove fieldbus connectors caps **P3**

2 Select fieldbus connectors according to valve code and proceed with wirings operations

BC	BP	EH
1 CAN_SHLD Shield	1 +5V Termination supply signal	1 TX+ Transmitter
2 not used	2 LINE-A Bus line (high)	2 RX- Receiver
3 CAN_GND Signal zero data line	3 DGND Data line - termination signal zero	3 TX- Transmitter
4 CAN_H Bus line (high)	4 LINE-B Bus line (low)	4 RX+ Receiver
5 CAN_L Bus line (low)	5 SHIELD	housing SHIELD

3 Connect the valve to the fieldbus network. For information about T connectors and fieldbus terminators see **GS500**

NOTE: the use of above metallic connectors is strongly recommended in order to fulfill EMC requirements

2.3 REMOTE TRANSDUCER CONNECTOR - only for /W option

1 Remove transducer connector cap **P4**

2 Proceed with wirings operations

Recommended cable:
3 x 0,25 mm²

3 Connect the valve to the transducer

/W option	
1	VF+ 24V (power supply 24Vdc)
2	TR1 (0 + 10Vdc / 4 + 20mA)
3	AGND
4	NC
5	NC

BC, BP

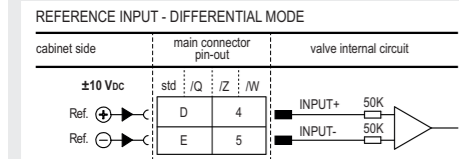
ZH-5PM/1.5 - 1.5 m length
ZH-5PM/5 - 5 m length
5 pin plastic - single cable

EH

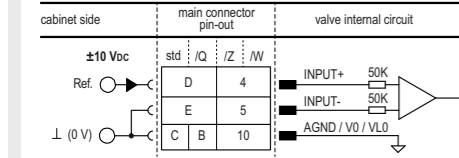
ZH-5PM/1.5 - 1.5 m length
ZH-5PM/5 - 5 m length
5 pin plastic - single cable

ELECTRICAL WIRING EXAMPLES

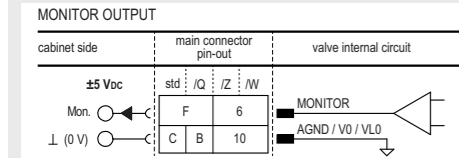
MAIN CONNECTOR - VOLTAGE



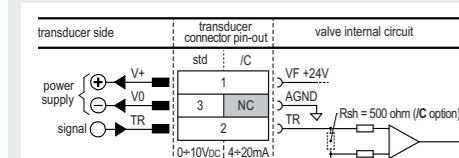
REFERENCE INPUT - COMMON MODE



MAIN CONNECTOR - MONITORS VOLTAGE ONLY



REMOTE TRANSDUCER - only for /W option



STEP 3 HYDRAULICS

Wrench type
3 mm

Tightening torque
4 Nm

Air bleeding:

- release 2 or 3 turns the air bleed screw **V**
- cycle the valve at low pressure until the oil leaking from the **V** port is exempted from air bubbles
- lock the air bleed screw **V**

Consult tech table **FS900** for general guidelines about component's commissioning

HINT ! - Wizard objects dictionary - only for BC, BP, EH

Press **CTRL + H** on the PC keyboard to open the context help form
Move arrow on parameter (e.g. **Unit**) to display the objects dictionary information to access the parameter via fieldbus
If present **List**, press **→** to display values accepted by the parameter

NOTE: alternatively right click on any parameter

STEP 4 SOFTWARE

REMARK proportional valves with integral electronics are factory preset with default parameters, only few programming operations are mandatory for:

- setup the network parameters and the source of reference signals
- setup the feedback's scale for remote transducers only for /W option; please refer the E-MAN-RI-AES manual

Valve programming can be performed through E-SW software or via fieldbus

PROGRAMMING				PC
4.1	4.2	4.3	4.4	4.5
CONNECTION	FIELDBUS	REFERENCES	STORE	BACK UP

4.1 CONNECTION

- In order to access valve parameterization:
 - Install E-SW software on PC
 - Insert main connector to the valve and power on with 24Vdc

- Remove USB plastic protection cap **P5** and connect valve to the PC as shown below

WARNING: drivers USB port is not isolated!
The use of USB isolator adapter is highly recommended for PC protection (see GS500)

- Launch the software using E-SW icon:
 - software does **NOT** detect valid connection communication is not established, please follow wizard procedure
 - software detects valid connection communication automatically established - valve is **ON-LINE** see

- Press buttons according the below sequence:

- ON-LINE - Recommended**
Wizard procedure for standard connection
- CONNECT TO BC, BP, EH, EW, EI, EP**

NOTE: Bluetooth adapter available!
For more info please refer to STARTUP BLUETOOTH guide

REMARK: once removed the USB cable E-C-SB-USB/M12, screw the plastic protection cap **P5** applying the correct tightening torque, in order to preserve valve's IP protection characteristics

Tightening torque **0,6 Nm**

4.2 FIELDBUS - Network Management

Node, Station Alias, IP Address, Baudrate, etc... can be set through:

- Machine central unit (master)** - please refer to E-MAN-S-** fieldbus protocol programming manual
- E-SW software**
 - switch to **Level 2 - Advanced** and browse to **Network Management - Configuration** to change below default settings:

BC CANopen
Configuration file: **EDS**

BP PROFIBUS DP
Configuration file: **GSD**
Defaults: Telegram 3

EH EtherCAT
Configuration file: **XML**

- press **Memory Store** button and in **Fieldbus Parameters** press **Store User** button to save new setting into the driver (see 4.4)
 - network configuration settings will be applied at next driver power-on or pressing the **Restart** button
- NOTE:** configuration files are available in USB memory stick of the software or in MyAtos area - www.atos.com

4.3 REFERENCES

The source of reference signals for valves with fieldbus:

- is preset as **Analog** by factory default
- can be managed through machine control unit by setting the source from **Analog** to **Fieldbus**

In Valve - Reference select **Fieldbus**

4.4 STORE

Parameters modifications will be stored into driver permanent memory:

- press **Memory Store** button to access **Driver - Memory Store** window
- press **Store User** buttons to store **Valve Parameters** or **Fieldbus Parameters**

WARNING: During valve or fieldbus parameters storing operations, the driver automatically shuts down the solenoid power supply for a short time. Do not perform any storing commands while the system is working.

4.5 BACK UP

Parameter modifications will be saved into PC memory:

- press **Save** button to access **Computer SW Archive - Setting Files** page, **Setting File Name** pop-up appears
- input a valid name into **Description** field and press **Ok** button

TROUBLESHOOTING

Valve vibration or noise

- presence of air in the solenoid; perform air bleeding procedure – see STEP 3
- dither frequency too low; increase value of the frequency – please refer to E-MAN-RI-AES operating manual

The valve does not follow the reference signal

- valve is powered off, verify presence of 24 Vdc power supply
- valve is disabled, verify presence of 24 Vdc on enable pin - only for /Q, /Z and /W options
- flow/pressure values exceeding the valve's performance limits, verify that hydraulic operating conditions are in compliance with the valve's characteristics
- big hysteresis or spool stick-slip, reduce the dither frequency
- spool sticking, contact Atos service center
- missing piloting pressure, verify that hydraulic power level is compliant with valve's characteristics
- wrong pilot/drain configuration - check if the pilot/drain configuration of the valve corresponds to the effective system layout

Software parameters modifications are lost when valve is switched off

- parameter store operation was not performed, check store procedure – see STEP 4, section 4.4

Software parameters modifications have no effect on the valve

- valve is OFF LINE, check connection procedure – see STEP 4, section 4.1

After the modifications of software parameters the valve does not work properly

- restore valve factory parameters using 'Restore Factory' button, located in 'Driver - Memory Store' window:
 - during restore, the current to the solenoid(s) will be temporarily switched to off!
 - factory parameters will be applied at next driver restart or after power off-on sequence!