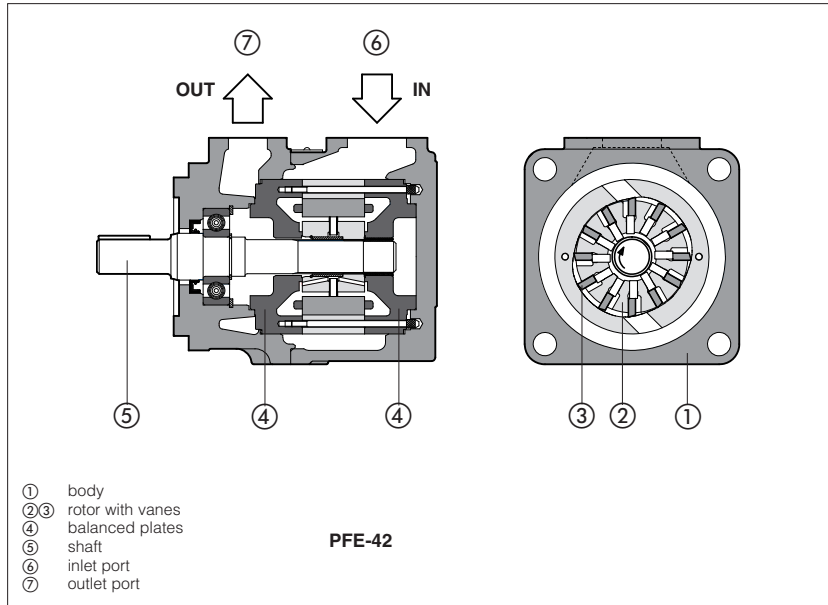


Vane pumps type PFE-32, PFE-42, PFE-52

fixed displacement - cartridge design - high pressure and low noise level execution



New PFE-*2 are fixed displacement -twelve-vanes pumps ②③, cartridge design with integral hydraulic balancing ④ for high pressure operation and long service life with further reduction of noise level compared with PFE-*1.

These pumps are available as single, multiple or with through-shaft configuration.

Mounting flange according to SAE J744 standard.

Easy installation as inlet and outlet ports can be assembled in any of four relative positions.

Easy maintenance as the pumping cartridge can be replaced in a few minutes.

Three different sizes with max displacements up to 36, 85 and 150 cm³/rev. Max pressures up to 300 bar.

1 MODEL CODE

PFE	X2	- 42	045	/ 31028	/ 3	D	T	*	/	*
Fixed displacement vane pump										Seals material: omit for NBR (mineral oil & water glycol) PE = FPM
<p>Additional suffix for multiple pumps: X2 = double pump composed of single vane pumps X3 = triple pump composed of single vane pumps Additional suffix for pumps with through shaft: XA = for coupling one PFE-31 XB = for coupling one PFE-41 (only for PFE-42 and PFE-52) XC = for coupling one PFE-51 (only for PFE-52) XO = with through shaft, without rear flange Note: multiple pumps are assembled in decreasing order of size. See also tab. A190.</p>										
<p>Size, see section ②: 32, 42, 52</p>										
<p>Displacement [cm³/rev], see section ② for PFE 32: 016, 022, 028, 036 for PFE 42: 045, 056, 070, 085 for PFE 52: 090, 110, 129, 150</p>										
<p>Only for multiple pumps PFE*: type of second (and third) pump</p>										
<p>Port orientation, see section ⑤: T = standard U, V, W = on request</p>										
<p>Direction of rotation (viewed from the shaft end): D = clockwise (supplied standard if not otherwise specified) S = counterclockwise Note: PFE are not reversible and it is therefore necessary to specify the desired direction of rotation</p>										
<p>Drive shaft, see section ⑥ and ⑦: cylindrical, keyed for single and multiple pump (only first position) 3 = for high torque applications splined 5 = for single and multiple pumps (any position) 6 = for single and multiple pumps (only first position) 7 = for second and third position in multiple pumps } only for PFE-32 and PFE-42</p>										

2 OPERATING CHARACTERISTICS at 1450 rpm (based on mineral oil ISO VG 46 at 50°C)

Model	Displacement cm ³ /rev	Max pressure (1)	Speed range rpm (2)	7 bar (3)		140 bar (3)		at max. pressure (3)	
				l/min	kW	l/min	kW	l/min	kW
PFE-32016	16,5	210 bar	1000-2500	23	0,35	20	6	16	10
PFE-32022	21,6			30	0,6	26	7	20	16
PFE-32028	28,1			40	0,8	36	10	30	20
PFE-32036	35,6	280 bar	1000-2200	51	1	46	12,5	40	26
PFE-42045	45			64	1,3	60	16	56	31
PFE-42056	55,8			80	1,6	75	21	70	40
PFE-42070	69,9	250 bar	800-2000	101	2	95	26	90	42
PFE-42085	85,3	210 bar		124	2,4	118	32	114	43
PFE-52090	90	250 bar		128	2,7	119	33	111	54
PFE-52110	109,6		157	3,2	147	40	138	66	
PFE-52129	129,2		186	3,7	174	47	163	78	
PFE-52150	150,2	210 bar	800-1800	215	4,2	204	55	197	80

- (1) Max pressure is 160 bar for /PE version and water glycol fluid
- (2) Max speed is 1800 rpm for /PE versions; 1500 rpm for water glycol fluid
- (3) Flow rate and power consumption are proportional to the rotation speed

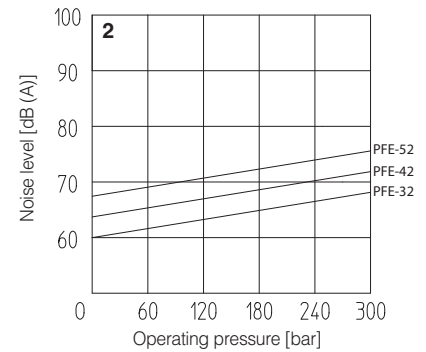
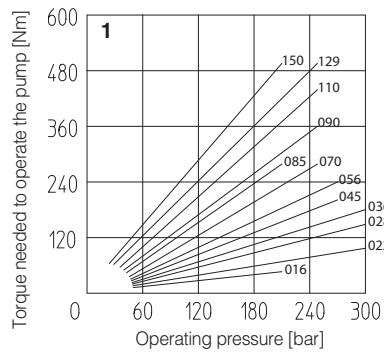
3 MAIN CHARACTERISTICS OF VANE PUMPS TYPE PFE-*2

Installation position	Any position		
Loads on the shaft	Axial and radial loads are not allowed on the shaft. The coupling should be sized to absorb the power peak.		
Ambient temperature	Standard = -25°C ÷ +80°C /PE option -15°C ÷ +80°C		
Fluid	Hydraulic oil as per DIN 51524...535; for other fluids see section I		
Recommended viscosity	max at cold start: 800 mm ² /s; max at full power 100 mm ² /s; during operation 24 mm ² /s; min at full power 10 mm ² /s		
Max fluid contamination level	normal operation	ISO4406 class 21/19/16 NAS1638 class 10	see also filter section at www.atos.com or KTF catalog
	longer life	ISO4406 class 18/16/13 NAS1638 class 8	
Fluid temperature	-20°C +60°C	-20°C +50°C (water glycol)	-20°C +80°C (/PE seals)
Recommended pressure on inlet port	from -0,15 to 1,5 bar for speed up to 1800 rpm; from 0 to +1,5 bar for speed over 1800 rpm		
Compliance	RoHS Directive 2011/65/EU as last update by 2015/65/EU REACH Regulation (EC) n°1907/2006		

4 DIAGRAMS (based on mineral oil ISO VG 46 at 50°C)

1 = Torque versus pressure diagram

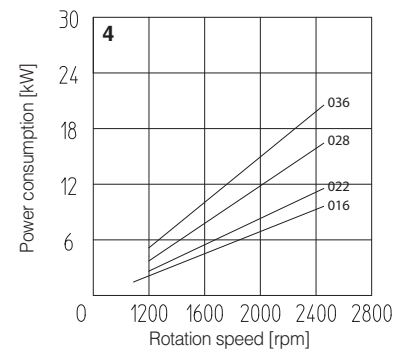
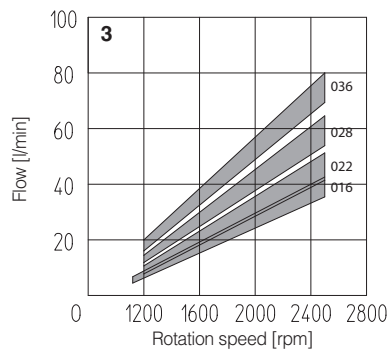
2 = Ambient noise levels measured in compliance with ISO 4412-1 oleohydraulics -Test procedure to define the ambient noise level - Pumps
Shaft speed: 1450 rpm.



PFE-32:

3 = Flow versus speed diagram with pressure variation from 7 bar to 210 bar.

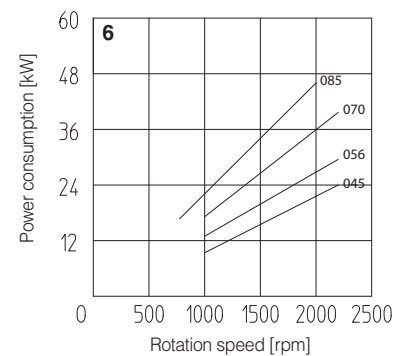
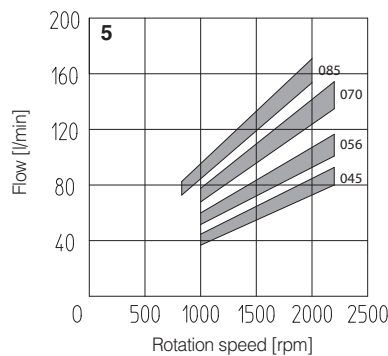
4 = Power consumption versus speed diagram at 140 bar. Power consumption is proportional to operating pressure.



PFE-42:

5 = Flow versus speed diagram with pressure variation from 7 bar to 210 bar.

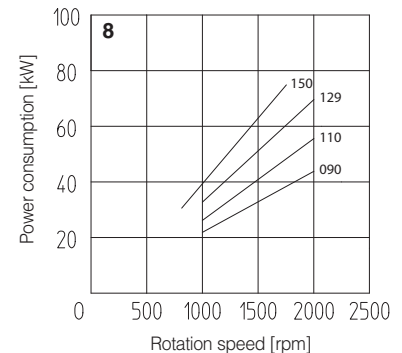
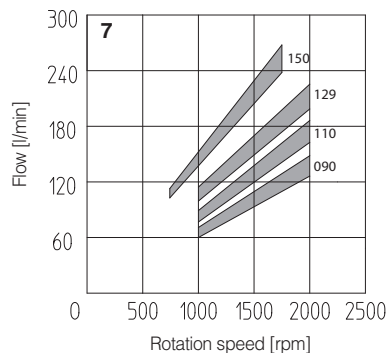
6 = Power consumption versus speed diagram at 140 bar. Power consumption is proportional to operating pressure.



PFE-52:

7 = Flow versus speed diagram with pressure variation from 7 bar to 210 bar.

8 = Power consumption versus speed diagram at 140 bar. Power consumption is proportional to operating pressure.

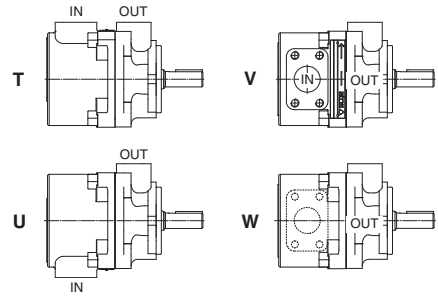


5 PORT ORIENTATION

Single pumps can be supplied with oil ports oriented in different configuration in relation to the drive shaft, as follows (viewed from the shaft end);

- T** = inlet and outlet ports on the same axis (standard)
- U** = outlet orientated 180° with respect to the inlet
- V** = outlet orientated 90° with respect to the inlet
- W** = outlet orientated 270° with respect to the inlet

In multiple pumps inlet ports and outlet ports are in line.
Ports orientation can be easily changed by rotating the pump body that carries inlet port.

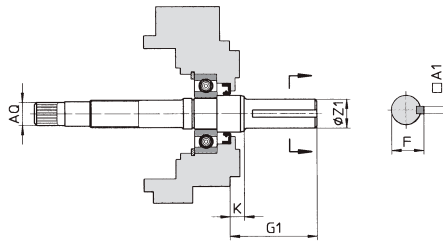


6 DRIVE SHAFT

CYLINDRICAL KEYED SHAFT

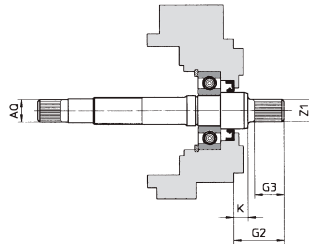
3 = for single and multiple pumps (only first position)
for high torque applications

Model	Keyed shaft type 3					Only for through shaft execution Ø AQ
	A1	F	G1	K	Ø Z1	
PFE-32	4,78	24,54	56,00	8,00	22,22	SAE 16/32-9T
	4,75	24,41			22,20	
PFE-42	6,38	28,30	78,00	11,40	25,38	SAE 32/64-24T
	6,35	28,10			25,35	
PFE-52	7,97	38,58	84,00	14	34,90	SAE 16/32-13T
	7,94	38,46			34,88	



SPLINED SHAFT

- 5** = for single and multiple pumps (any position)
for PFE-32 according to SAE A 16/32 DP, 9 teeth;
for PFE-42 according to SAE B 16/32 DP, 13 teeth;
for PFE-52 according to SAE C 12/24 DP, 14 teeth;
- 6** = for single and multiple pumps (only first position)
for PFE-32 and PFEX*-32 according to SAE B 16/32 DP, 13 teeth;
for PFE-42 and PFEX*-42 according to SAE C 12/24 DP, 14 teeth;
- 7** = for second and third position pump in multiple configuration:
for PFEX*-32 according to SAE B 16/32 DP, 13 teeth;
for PFEX*-42 according to SAE C 12/24 DP, 14 teeth;



Model	Splined shaft type 5				Only for through shaft execution Ø AQ	Splined shaft type 6				Only for through shaft execution Ø AQ	Splined shaft type 7				Only for through shaft execution Ø AQ
	G2	G3	K	Z1		G2	G3	K	Z1		G2	G3	K	Z1	
PFE-32	32,00	19,50	6,50	SAE 16/32-9T	SAE 16/32-9T	41,00	28	8,00	SAE 16/32-13T	SAE 16/32-9T	32,00	19	8,00	SAE 16/32-13T	SAE 16/32-9T
PFE-42	41,25	28	8,00	SAE 16/32-13T	SAE 32/64-24T	55,60	42	8,00	SAE 12/24-14T	SAE 32/64-24T	41,60	28	8,00	SAE 12/24-14T	SAE 32/64-24T
PFE-52	55,60	42	8,10	SAE 12/24-14T	SAE 16/32-13T	-	-	-	-	-	-	-	-	-	-

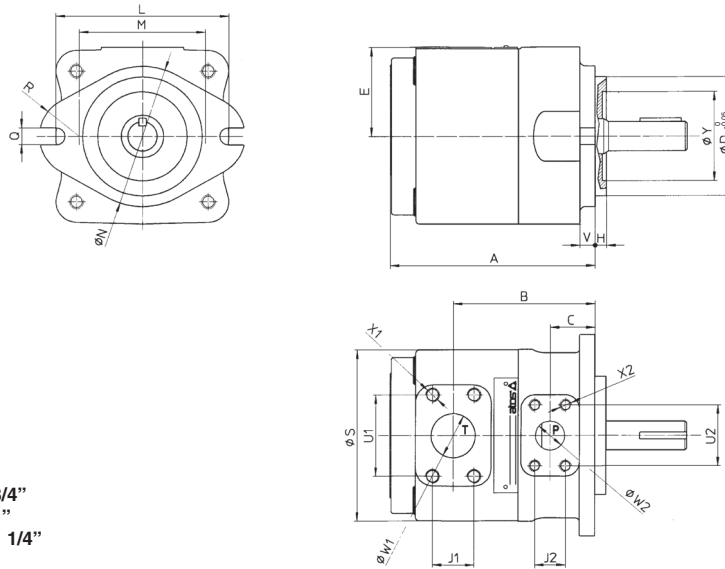
7 LIMITS OF SHAFT TORQUE

Pump model	Maximum driving torque [Nm]				Maximum torque available at the end of the through shaft [Nm]
	Shaft type 3	Shaft type 5	Shaft type 6	Shaft type 7	
PFE-32	240	110	240	240	130
PFE-42	400	200	400	400	250
PFE-52	850	450	-	-	400

The values of torque required to operate the pumps are shown for each type on the "torque versus pressure diagram" at section 4.
In multiple pumps the total torque applied to the shaft of the first element (drive shaft) is the sum of the single torque needed for operating each single pump and it is necessary to verify that this total torque applied to the drive shaft is not higher than the values indicated in the table.

8 DIMENSIONS OF SINGLE PUMPS [mm]

T = inlet port
P = outlet port



SAE FLANGES

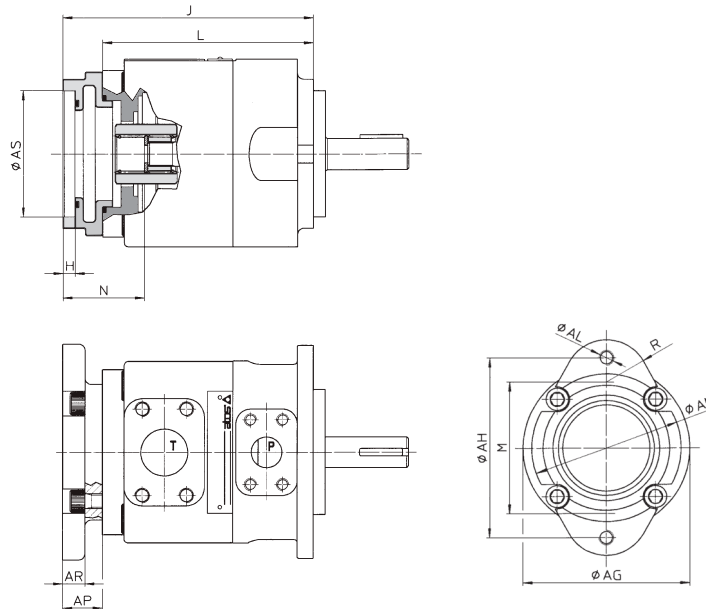
PFE-32: port T = 1 1/4"; port P = 3/4"
PFE-42: port T = 1 1/2"; port P = 1"
PFE-52: port T = 2; port P = 1 1/4"

Mass:
PFE-32 = 9 kg
PFE-42 = 20,5 kg
PFE-52 = 32,1 kg

Model	A	B	C	ØD	E	H	L	M	ØN	Q	R
PFE-32	136	100	28	82,5	70	6,4	106	73	95	11	28,5
PFE-42	175,5	121	38	101,6	78	9,7	146	107	121	14,3	34
PFE-52	189	125	38	127	89	12,7	181	143,5	148	17,5	35
Model	ØS	U1	U2	V	ØW1	ØW2	J1	J2	X1	X2	ØY
PFE-32	114	58,7	47,6	10	32	19	30,2	22,2	M10X20	M10X17	47
PFE-42	148	70	52,4	13	38	25	35,7	26,2	M12X20	M10X17	76
PFE-52	174	77,8	58,7	16,3	50	50	42,9	30,2	M12X20	M10X20	76

9 DIMENSIONS OF PUMPS WITH THROUGH-SHAFT (FOR MULTIPLE PUMPS) [mm]

T = inlet port
P = outlet port



SAE FLANGES

PFEX-32: port T = 1 1/4"; port P = 3/4"
PFEX-42: port T = 1 1/2"; port P = 1"
PFEX-52: port T = 2; port P = 1 1/4"

For other dimensions, see section 8

Model	Ø AG	Ø AH	AL	Tightening torque (Nm) ⁽¹⁾	Ø AN	AP	AR	Ø AS	H	J	L	M	N	R
PFEXA-32	114	106	M10X17	70	95	33	25	82,57 82,63	6,42 6,47	193,7	132,5	79	32	28,5
PFEXA-42	134	106	M10X17	70	95	22,7	11	82,57 82,63	6,42 6,47	194	171	73	34	28,5
PFEXB-42	134	146	M12	125	120	32	18	101,62 101,68	9,73 9,78	203	171	107	43	34
PFEXA-52	134	106	M10X17	70	95	22,7	11	82,57 82,63	6,42 6,47	206,2	183,5	73	34,5	28,5
PFEXB-52	134	146	M12	125	120	32	18	101,62 101,68	9,73 9,78	215,5	183,5	107	43,8	34
PFEXC-52	134	181	M16	300	148	46,7	30,7	127,02 127,02	12,73 12,78	230,2	183,5	143,5	58,5	35

(1) Tightening torque for screw class 12.9