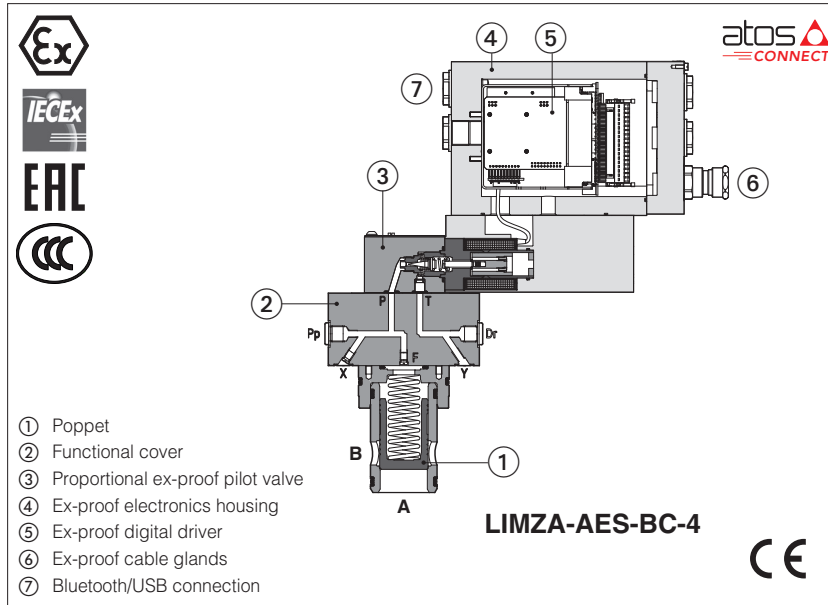


Ex-proof digital proportional pressure cartridges

with on-board driver and without transducer - **ATEX, IECEx, EAC, CCC**



LICZA-AES, LIMZA-AES, LIRZA-AES

2-way ex-proof digital proportional pressure cartridges without transducer respectively performing: pressure compensator, relief or reducing functions.

They are equipped with ex-proof on-board digital driver and proportional solenoid certified for safe operations in hazardous environments with potentially explosive atmosphere.

- Multicertification **ATEX, IECEx, EAC, CCC** for gas group **II 2G** and dust category **II 2D**

The flameproof enclosure of on-board digital driver and solenoid, prevents the propagation of accidental internal sparks or fire to the external environment.

The driver and solenoid are also designed to limit the surface temperature within the classified limits.

Size: **16 ÷ 80** -ISO7368

Max flow: up to **4500 l/min**

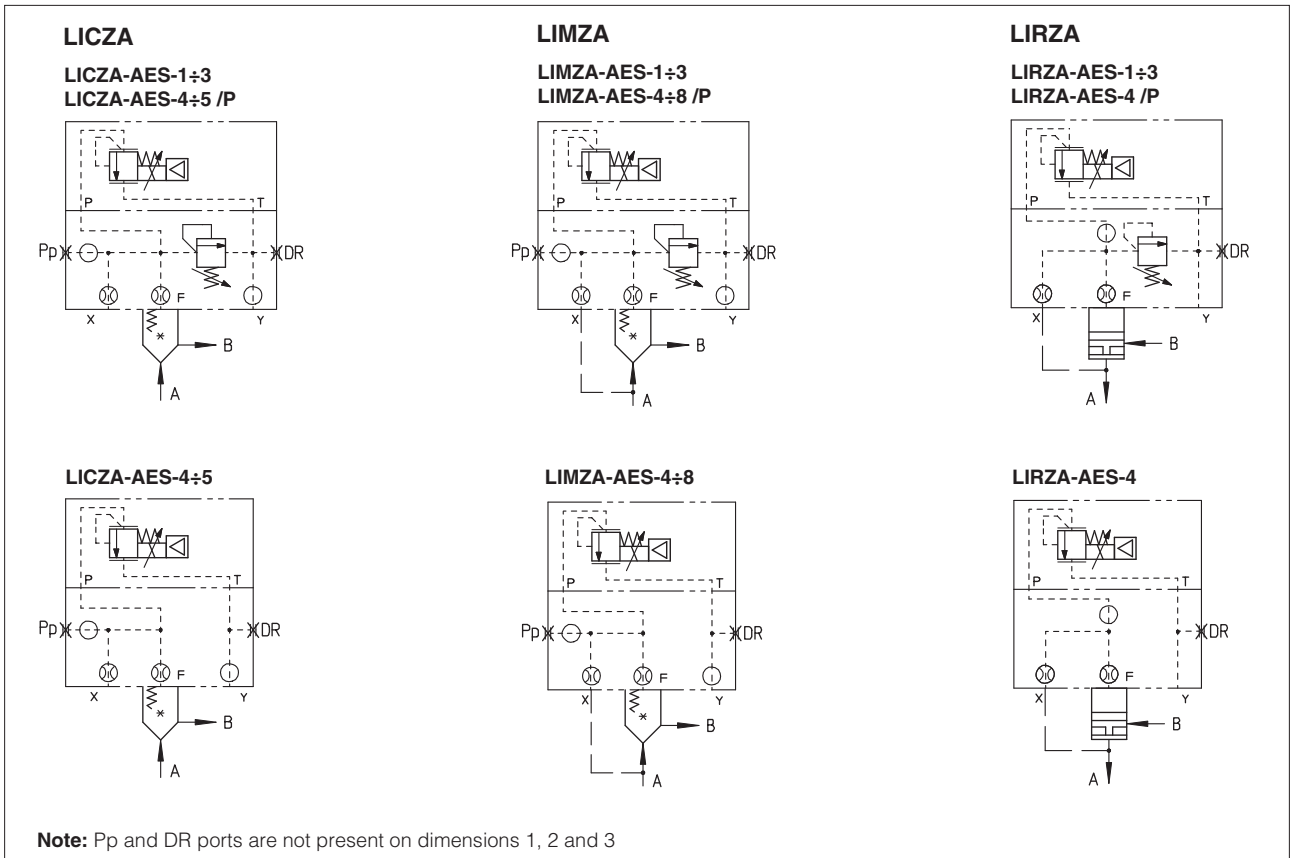
Max pressure: **250 bar**

1 MODEL CODE OF COVERS

LIMZA	-	AES	-	NP	-	3	/	315	/	M	/	*	*	*
<p>Ex-proof proportional pressure cartridges LICZA = pressure compensator LIMZA = pressure relief LIRZA = pressure reducing</p>													<p>Seals material, see section 11 :</p> <p>- = NBR PE = FKM BT = NBR low temp.</p>	
<p>AES = on-board driver, without transducer</p>													<p>Series number</p>	
<p>Fieldbus interface, see section 7 :</p> <p>NP = Not Present BC = CANopen BP = PROFIBUS DP EH = EtherCAT</p>													<p>Hydraulic options (1): P = with integral mechanical pressure limiter (standard for size 1, 2, 3) Electronic options (1): I = current reference input 4 ÷ 20 mA</p>	
<p>Valve size ISO 7368:</p> <p>1 = 16 2 = 25 3 = 32 4 = 40 5 = 50 (not for LIRZA) 6 = 63 (only for LIMZA) 8 = 80; (only for LIMZA)</p>													<p>Cable entrance threaded connection: M = M20x1,5</p>	
<p>Max regulated pressure: 80 = 80 bar 180 = 180 bar 250 = 250 bar</p>														

(1) Possible combined options: /IP

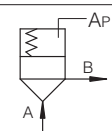
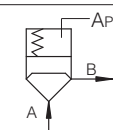
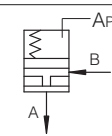
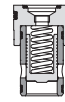
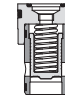
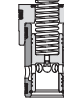
2 HYDRAULICS SYMBOLS



3 MODEL CODE OF CARTRIDGES

SC LI	-	32	31	2	**	/	*
Cartridge according to ISO 7368							Seals material see section [11] :
Cartridges size ISO 7368:							- = NBR
16							PE = FKM
25							BT = NBR low temp.
32							
40							
50							
63							
80							
Type of poppet:							
31 = for LIMZA and LICZA							
36 = for LICZA							
37 = for LIRZA							
						Series number	
					Spring cracking pressure:		
					2 = 1,5 bar for poppet 31		
					3 = 3 bar for poppet 31 and 36		
					4 = 4 bar only for poppet 37		
					6 = 6 bar for poppet 31 and 36		
					7 = 7 bar for poppet 37 (only for size 16, 25, 32, 40)		

4 TYPE OF POPPET

Type of poppet	31	36	37
Functional sketch (Hydraulic symbol)			
Typical section			
Area ratio A: Ap	1:1	1:1	1:1

5 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FX900** and in the user manuals included in the E-SW-SETUP programming software.

6 VALVE SETTINGS AND PROGRAMMING TOOLS - see tech. table **GS500**

WARNING: the below operation must be performed in a safety area!

6.1 Atos CONNECT mobile App

Free downloadable App for smartphones and tablets which allows quick access to valve main functional parameters and basic diagnostic information via Bluetooth, thus avoiding physical cable connection and significantly reducing commissioning time. Atos CONNECT supports Atos digital valve drivers equipped with E-A-BTH adapter or with built-in Bluetooth. It does not support valves with p/Q control or axis controls.



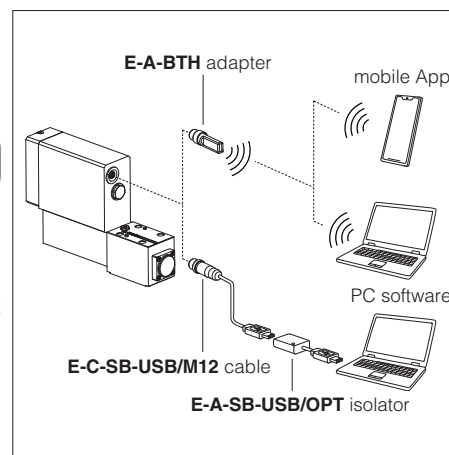
6.2 E-SW-SETUP PC software

Free downloadable software for PC allows to set all valve functional parameters and to access complete diagnostic information of digital valve drivers via Bluetooth/USB service port. Atos E-SW-SETUP PC software supports all Atos digital valve drivers and it is available at www.atos.com in MyAtos area.

WARNING: drivers **USB port is not isolated!** For E-C-SB-USB/M12 cable, the use of E-A-SB-USB/OPT isolator adapter is highly recommended for PC protection

WARNING: for the list of countries where the Bluetooth adapter has been approved, see tech. table **GS500**

Bluetooth or USB connection



7 FIELDBUS - see tech. table **GS510**

Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These executions allow to operate the valves through fieldbus or analog signals available on the terminal board.

8 GENERAL CHARACTERISTICS

Assembly position	Any position
Subplate surface finishing to ISO 4401	Acceptable roughness index, Ra ≤0,8 recommended Ra 0,4 - flatness ratio 0,01/100
MTTFd values according to EN ISO 13849	75 years, for further details see technical table P007
Ambient temperature range	Standard = -20°C ÷ +60°C /PE option = -20°C ÷ +60°C /BT option = -40°C ÷ +60°C
Storage temperature range	Standard = -20°C ÷ +70°C /PE option = -20°C ÷ +70°C /BT option = -40°C ÷ +70°C
Surface protection	Zinc coating with black passivation
Corrosion resistance	Salt spray test (ISO 9227) > 200 h
Vibration resistance	See technical table GX004
Compliance	Explosion proof protection, see section 12 -Flame proof enclosure "Ex d" -Dust ignition protection by enclosure "Ex t" RoHs Directive 2011/65/EU as last update by 2015/863/EU REACH Regulation (EC) n°1907/2006

9 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model	LICZA					LIMZA								LIRZA			
	1	2	3	4	5	1	2	3	4	5	6	8	1	2	3	4	
Valve size [l/min]																	
Max flow [bar]	200	400	750	1000	2000	200	400	750	1000	2000	3000	4500	160	300	550	800	
Min regulated pressure	see section 18																
Max regulated pres. at port A [bar]	80; 180; 250					80; 180; 250								80; 180; 250			
Max pressure [bar]	Ports: T, Y = 210																
	Ports: P, A, B, X = 350																
Response time 0-100% step signal (1) (depending on installation) [ms]	≤ 120 ÷ 430					≤ 120 ÷ 480								≤ 120 ÷ 380			
Hysteresis [% of regulated max pres.]	≤ 2					≤ 1,5								≤ 2			
Linearity [% of regulated max pres.]	≤ 3					≤ 3								≤ 3			
Repeatability [% of regulated max pres.]	≤ 2					≤ 2								≤ 2			

(1) Average response time value; the pressure variation in consequence of a modification of the reference input signal to the valve is affected by the stiffness of the hydraulic circuit: greater is the stiffness of the circuit, faster is the dynamic response


10 ELECTRICAL CHARACTERISTICS

Power supplies	Nominal : +24 VDC Rectified and filtered : $V_{RMS} = 20 \div 32 V_{MAX}$ (ripple max 10 % VPP)			
Max power consumption	35 W			
Analog input signals	Voltage: range ± 10 VDC (24 VMAX tolerant) Current: range ± 20 mA		Input impedance: $R_i > 50 k\Omega$ Input impedance: $R_i = 500 \Omega$	
Insulation class	H (180°) Due to the occurring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account			
Monitor outputs	Voltage: maximum range $\pm 5 V_{bc}$ @ max 5 mA			
Enable input	Range: 0 \div 9 Vdc (OFF state), 15 \div 24 Vdc (ON state), 9 \div 15 Vdc (not accepted); Input impedance: $R_i > 87k\Omega$			
Fault output	Output range : 0 \div 24 Vdc (ON state \equiv VL+ [logic power supply] ; OFF state \equiv 0 V) @ max 50 mA; external negative voltage not allowed (e.g. due to inductive loads)			
Alarms	Solenoid not connected/short circuit, cable break with current reference signal, over/under temperature, current control monitoring, power supplies level			
Protection degree to DIN EN60529	IP66 / IP67 with relevant cable gland			
Duty factor	Continuous rating (ED=100%)			
Tropicalization	Tropical coating on electronics PCB			
Additional characteristics	Short circuit protection of solenoid current supply; current control by P.I.D. with rapid solenoid switching; protection against reverse polarity of power supply			
Electromagnetic compatibility (EMC)	According to Directive 2014/30/UE (Immunity: EN 61000-6-2; Emission: EN 61000-6-3)			
Communication interface	USB Atos ASCII coding	CANopen EN50325-4 + DS408	PROFIBUS DP EN50170-2/IEC61158	EtherCAT EC 61158
Communication physical layer	not insulated USB 2.0 + USB OTG	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX

Note: a maximum time of 500 ms (depending on communication type) has to be considered between the driver energizing with the 24 Vdc power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero

11 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature	NBR seals (standard) = $-20^{\circ}\text{C} \div +60^{\circ}\text{C}$, with HFC hydraulic fluids = $-20^{\circ}\text{C} \div +50^{\circ}\text{C}$ FKM seals (/PE option) = $-20^{\circ}\text{C} \div +80^{\circ}\text{C}$ NBR low temp. seals (/BT option) = $-40^{\circ}\text{C} \div +60^{\circ}\text{C}$, with HFC hydraulic fluids = $-20^{\circ}\text{C} \div +50^{\circ}\text{C}$		
Recommended viscosity	20 \div 100 mm ² /s - max allowed range 15 \div 380 mm ² /s		
Max fluid contamination level	normal operation	ISO4406 class 18/16/13 NAS1638 class 7	see also filter section at
	longer life	ISO4406 class 16/14/11 NAS1638 class 5	www.atos.com or KTF catalog
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard
Mineral oils	NBR, FKM, NBR low temp.	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water (1)	NBR, NBR low temp.	HFC	

 The ignition temperature of the hydraulic fluid must be 50°C higher than the max solenoid surface temperature

(1) Performance limitations in case of flame resistant fluids with water:

- max operating pressure = 210 bar
- max fluid temperature = 50°C

12 CERTIFICATION DATA

Valve type	LICZA, LIMZA, LIRZA		
Certifications	Multicertification Group II ATEX IECEx EAC CCC		
Solenoid certified code	OZA-AES		
Type examination certificate (1)	<ul style="list-style-type: none"> • ATEX: TUV IT 18 ATEX 068 X • IECEx: IECEx TPS 19.0004X • EAC: RU C - IT.AXJ38.B.00425/21 • CCC: 2021322307004057 		
Method of protection	<ul style="list-style-type: none"> • ATEX Ex II 2G Ex db IIC T6/T5/T4 Gb; Ex II 2D Ex tb IIIC T85°C/T100°C/T135°C Db • IECEx Ex db IIC T6/T5/T4 Gb Ex tb IIIC T85°C/T100°C/T135°C Db • EAC 1Ex d IIC T6/T5/T4 Gb X; Ex tb IIIC T85°C/T100°C/T135°C Db X • CCC Ex d IIC T6/T5/T4 Gb; Ex tD A21 IP66/IP67 T85°C/T100°C/T135°C 		
Temperature class	T6	T5	T4
Surface temperature	$\leq 85^{\circ}\text{C}$	$\leq 100^{\circ}\text{C}$	$\leq 135^{\circ}\text{C}$
Ambient temperature (2)	$-40 \div +40^{\circ}\text{C}$	$-40 \div +55^{\circ}\text{C}$	$-40 \div +70^{\circ}\text{C}$
Applicable Standards	EN 60079-0 EN 60079-31 EN 60079-1	IEC 60079-0 IEC 60079-1	IEC 60079-31:2013
Cable entrance: threaded connection	M = M20x1,5		

(1) The type examination certificates can be downloaded from www.atos.com

(2) The driver and solenoids are certified for minimum ambient temperature -40°C .

In case the complete valve must withstand with minimum ambient temperature -40°C , select **/BT** in the model code.

 **WARNING: service work performed on the valve by the end users or not qualified personnel invalidates the certification.**

13 CABLE SPECIFICATION AND TEMPERATURE - Power supply and grounding cables have to comply with following characteristics:

Power supply and signals: section of wire = 1,0 mm ²	Grounding: section of external ground wire = 4 mm ²
------------------------------------------------------------------------	-----------------------------------------------------------------------

13.1 Cable temperature

The cable must be suitable for the working temperature as specified in the "safety instructions" delivered with the first supply of the products.

Max ambient temperature [°C]	Temperature class	Max surface temperature [°C]	Min. cable temperature [°C]
40 °C	T6	85 °C	80 °C
55 °C	T5	100 °C	90 °C
70 °C	T4	135 °C	110 °C

14 CABLE GLANDS

Cable glands with threaded connections M20x1,5 for standard or armoured cables have to be ordered separately, see tech table **KX800**

Note: a Loctite sealant type 545, should be used on the cable gland entry threads

15 HYDRAULIC OPTIONS

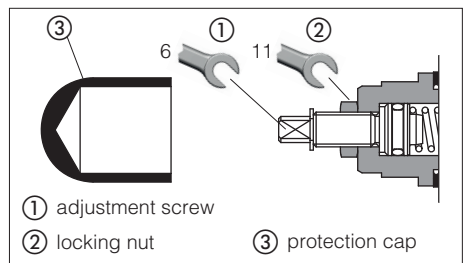
P = Integral mechanical pressure limiter (standard for size 1, 2 and 3)

The LICZA, LIMZA and LIRZA standard size 1, 2, 3 and option /P are provided with mechanical pressure limiter acting as protection against overpressure. For safety reasons the factory setting of the mechanical pressure limiter is fully unloaded (min pressure).

At the first commissioning it must be set at a value lightly higher than the max pressure regulated with the proportional control.

For the pressure setting of the mechanical pressure limiter, proceed according to following steps:

- apply the max reference input signal to the valve's driver. The system pressure will not increase until the mechanical pressure limiter remains unloaded.
- turn clockwise the adjustment screw ① until the system pressure will increase up to a stable value corresponding to the pressure setpoint at max reference input signal.
- turn clockwise the adjustment screw ① of additional 1 or 2 turns to ensure that the mechanical pressure limiter remains closed during the proportional valve working.



16 ELECTRONIC OPTIONS

I = It provides 4 ÷ 20 mA current reference signal, instead of the standard 0 ÷ 10 V_{bc}. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 V_{bc} or ±20 mA. It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

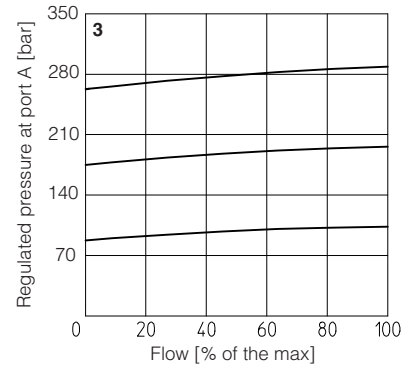
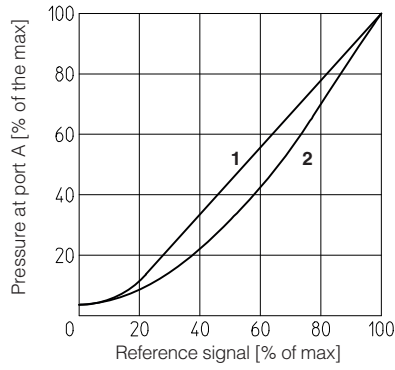
17 POSSIBLE COMBINED OPTIONS

/IP

18 DIAGRAMS (based on mineral oil ISO VG 46 at 50 °C)

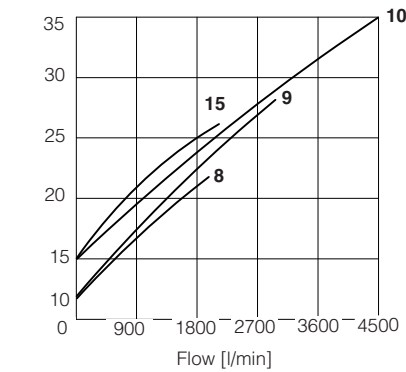
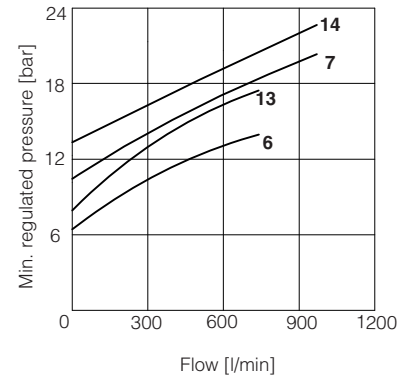
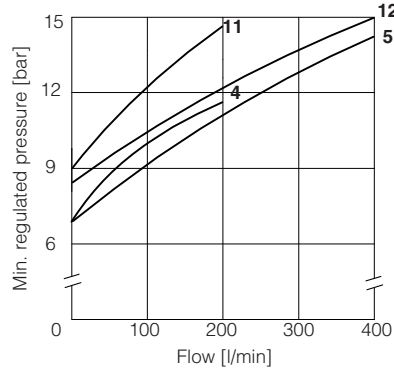
- 1 Regulation diagrams LIMZA**
- 2 Regulation diagrams LICZA**

- 3 Pressure/flow diagrams LICZA, LIMZA**



4-14 Min. pressure/flow diagrams
with zero reference signal

- 4 = LIMZA*-1** **11 = LICZA*-1**
- 5 = LIMZA*-2** **12 = LICZA*-2**
- 6 = LIMZA*-3** **13 = LICZA*-3**
- 7 = LIMZA*-4** **14 = LICZA*-4**
- 8 = LIMZA*-5** **15 = LICZA*-5**
- 9 = LIMZA*-6**
- 10 = LIMZA*-8**

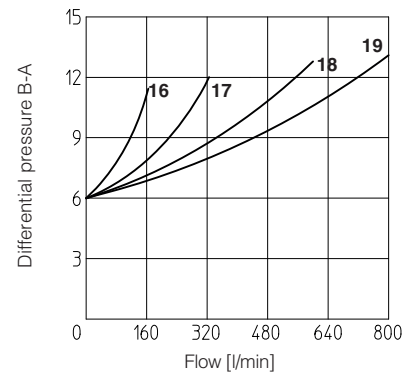
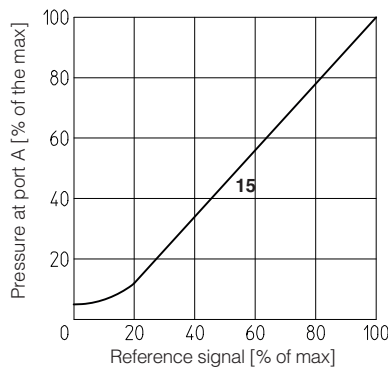


Regulation diagrams LIRZA

- 15 = LIRZA-A**

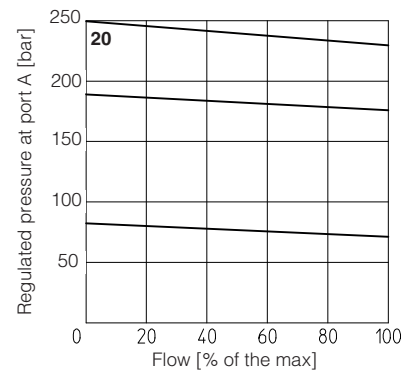
16-19 Min. pressure/flow diagrams
with reference signal "null"

- 16 = LIRZA*-1**
- 17 = LIRZA*-2**
- 18 = LIRZA*-3**
- 19 = LIRZA*-4**



Pressure/flow diagrams

- 20 = LIRZA-A**




19 POWER SUPPLY AND SIGNALS SPECIFICATIONS

Generic electrical output signals of the valve (e.g. fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, ISO 4413).

19.1 Power supply (V+ and V0)


The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers.

 A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

19.2 Power supply for driver's logic and communication (VL+ and VL0)

The power supply for driver's logic and communication must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers.

The separate power supply for driver's logic on pin 3 and 4, allow to remove solenoid power supply from pin 1 and 2 maintaining active the diagnostics, USB and fieldbus communications.

 A safety fuse is required in series to each driver's logic and communication power supply: 500 mA fast fuse.

19.3 Flow reference input signal (INPUT+)

The driver controls in closed loop the valve spool position proportionally to the external reference input signal.

Reference input signal is factory preset according to selected valve code, defaults are 0 \div 10 VDC for standard and 4 \div 20 mA for /I option.

Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of \pm 10 VDC or \pm 20 mA.

Drivers with fieldbus interface can be software set to receive reference signal directly from the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range 0 \div 24VDC.

19.4 Monitor output signal (MONITOR)

The driver generates an analog output signal (MONITOR) proportional to the actual coil current of the valve; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference).

Monitor output signal is factory preset according to selected valve code, default settings is 0 \div 5 Vdc (1V = 1A).

Output signal can be reconfigured via software, within a maximum range of \pm 5 Vdc.

19.5 Enable input signal (ENABLE)

To enable the driver, supply a 24 VDC on pin 6: Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition **does not comply** with norms IEC 61508 and ISO 13849.

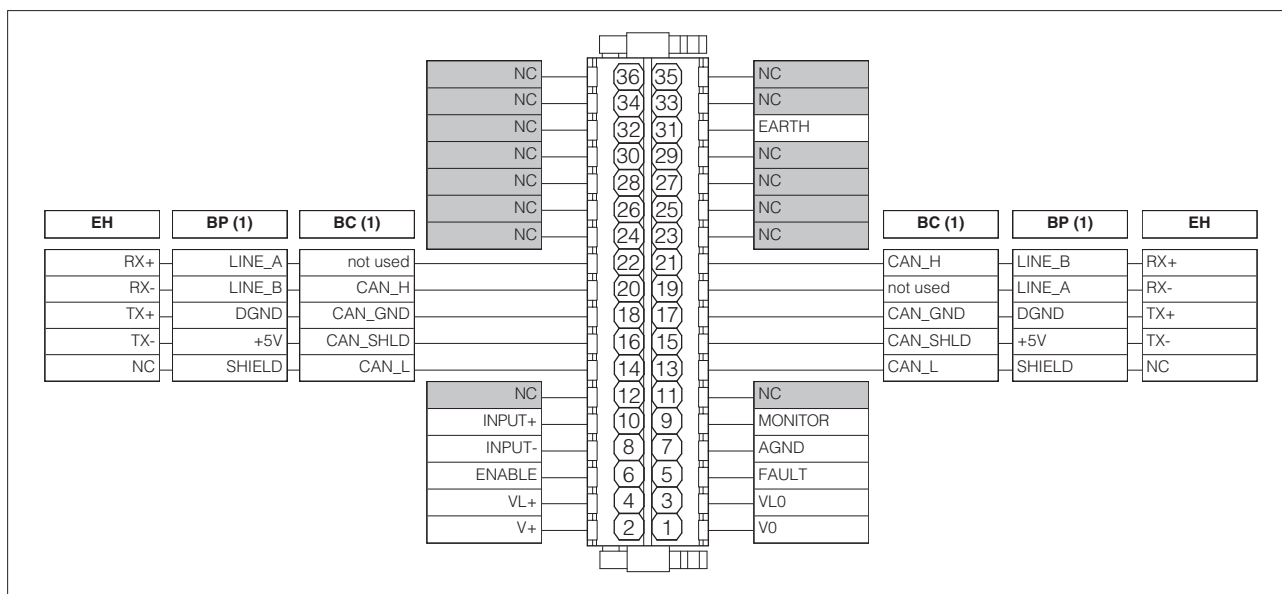
Enable input signal can be used as generic digital input by software selection.

19.6 Fault output signal (FAULT)

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for 4 \div 20 mA input, spool position transducer cable broken, etc.). Fault presence corresponds to 0 VDC, normal working corresponds to 24 VDC.

Fault status is not affected by the Enable input signal. Fault output signal can be used as digital output by software selection.

20 TERMINAL BOARD OVERVIEW



(1) For BC and BP executions the fieldbus connections have an internal pass-through connection

21 ELECTRONIC CONNECTIONS

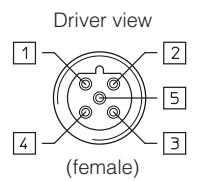
21.1 Main connections signals

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES
A	1	V0	Power supply 0 Vdc	Gnd - power supply
	2	V+	Power supply 24 Vdc	Input - power supply
	3	VL0	Power supply 0 Vdc for driver's logic and communication	Gnd - power supply
	4	VL+	Power supply 24 Vdc for driver's logic and communication	Input - power supply
	5	FAULT	Fault (0 Vdc) or normal working (24 Vdc), referred to VL0	Output - on/off signal
	6	ENABLE	Enable (24 Vdc) or disable (0 Vdc) the driver, referred to VL0	Input - on/off signal
	7	AGND	Analog ground	Gnd - analog signal
	8	INPUT-	Negative reference input signal for INPUT+	Input - analog signal
	9	MONITOR	Monitor output signal: ± 5 Vdc maximum range, referred to AGND Default is: $0 \div 5$ Vdc	Output - analog signal Software selectable
	10	INPUT+	Reference input signal: ± 10 Vdc / ± 20 mA maximum range Defaults are: $0 \div 10$ Vdc for standard and $4 \div 20$ mA for /I option	Input - analog signal Software selectable
31	EARTH	Internally connected to driver housing		

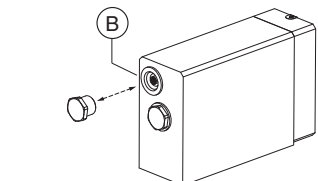
21.2 USB connector - M12 - 5 pin always present

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
B	1	+5V_USB	Power supply
	2	ID	Identification
	3	GND_USB	Signal zero data line
	4	D-	Data line -
	5	D+	Data line +

Driver view



(female)



21.3 BC fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C1	14	CAN_L	Bus line (low)
	16	CAN_SHLD	Shield
	18	CAN_GND	Signal zero data line
	20	CAN_H	Bus line (high)
	22	not used	Pass-through connection (1)

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C2	13	CAN_L	Bus line (low)
	15	CAN_SHLD	Shield
	17	CAN_GND	Signal zero data line
	19	not used	Pass-through connection (1)
	21	CAN_H	Bus line (high)

(1) Pin 19 and 22 can be fed with external +5V supply of CAN interface

21.4 BP fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C1	14	SHIELD	
	16	+5V	Power supply
	18	DGND	Data line and termination signal zero
	20	LINE_B	Bus line (low)
	22	LINE_A	Bus line (high)

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C2	13	SHIELD	
	15	+5V	Power supply
	17	DGND	Data line and termination signal zero
	19	LINE_A	Bus line (high)
	21	LINE_B	Bus line (low)

21.5 EH fieldbus execution connections

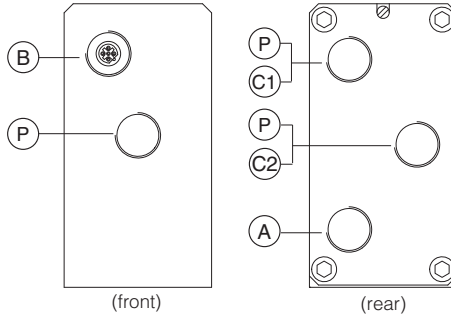
CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C1 (input)	14	NC	do not connect
	16	TX-	Transmitter
	18	TX+	Transmitter
	20	RX-	Receiver
	22	RX+	Receiver

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C2 (output)	13	NC	do not connect
	15	TX-	Transmitter
	17	TX+	Transmitter
	19	RX-	Receiver
	21	RX+	Receiver

CABLE ENTRANCE OVERVIEW

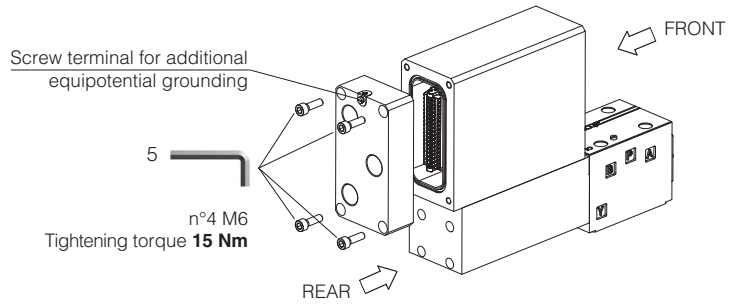
Cables entrance description:

- (A) main connections
- (B) USB connector always present (factory plugged)
- (C1) fieldbus interface (input)
- (C2) fieldbus interface (output)
- (P) threaded plug



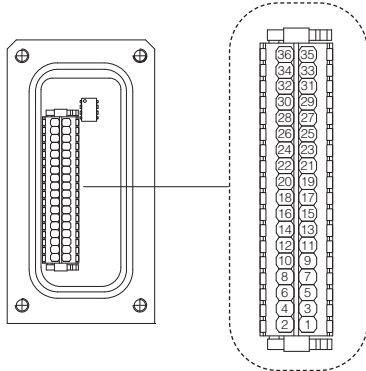
TERMINAL BOARD AND FIELDBUS TERMINATOR

Remove the 4 screws of driver's rear cover to access terminal board and fieldbus terminator

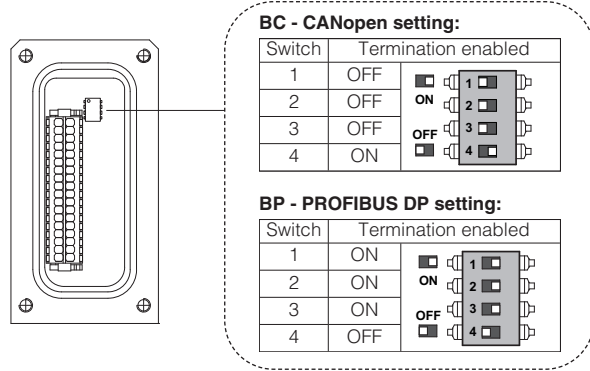


WARNING: the above operation must be performed in a safety area

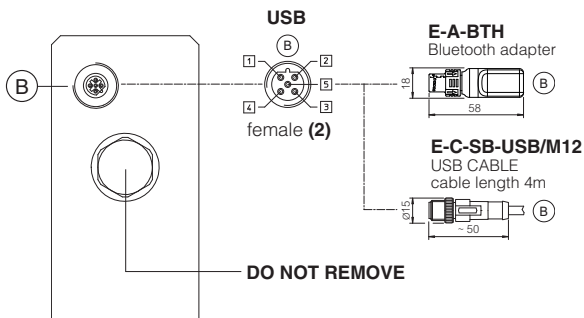
Terminal board - see section 20



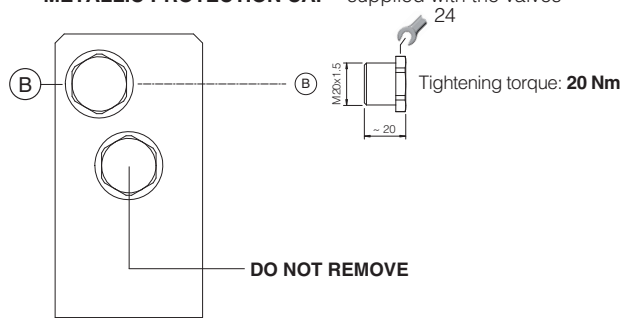
Fieldbus terminator only for BC and BP executions (1)



BLUETOOTH ADAPTER AND USB CONNECTOR

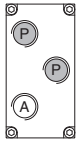
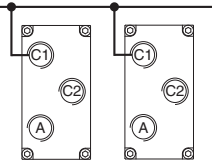
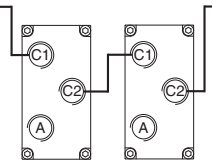


METALLIC PROTECTION CAP - supplied with the valves



(1) Drivers with BC and BP fieldbus interface are delivered by default 'Not Terminated'. All switches are set OFF
 (2) Pin layout always referred to driver's view

22.1 Cable glands and threaded plug - see tech table **KX800**

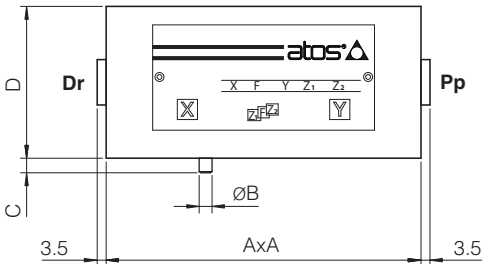
Communication interfaces	To be ordered separately				Cable entrance overview	Notes
	Cable gland quantity	entrance	Threaded plug quantity	entrance		
NP	1	A	none	none		Cable entrance P are factory plugged Cable entrance A is open for costumers
BC, BP, EH "via stub" connection	2	C1 A	1	C2		Cable entrance A, C1, C2 are open for costumers
BC, BP, EH "daisy chain" connection	3	C1 C2 A	none	none		Cable entrance A, C1, C2 are open for costumers

23 FASTENING BOLTS AND SEALS

Type	Size	Fastening bolts	Seals
LIMZA LICZA LIRZA	1 = 16	4 socket head screws M8x45 class 12.9 Tightening torque = 35 Nm	2 OR 108
	2 = 25	4 socket head screws M12x45 class 12.9 Tightening torque = 125 Nm	2 OR 108
	3 = 32	4 socket head screws M16x55 class 12.9 Tightening torque = 300 Nm	2 OR 2043
	4 = 40	4 socket head screws M20x70 class 12.9 Tightening torque = 600 Nm	2 OR 3043
LIMZA LICZA	5 = 50	4 socket head screws M20x80 class 12.9 Tightening torque = 600 Nm	2 OR 3043
LIMZA	6 = 63	4 socket head screws M30x90 class 12.9 Tightening torque = 2100 Nm	2 OR 3050
	8 = 80	8 socket head screws M24x90 class 12.9 Tightening torque = 1000 Nm	2 OR 4075

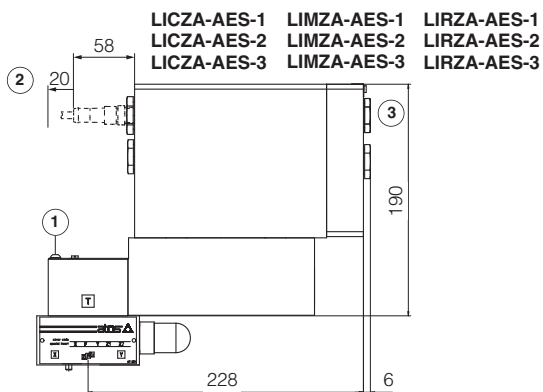
24 COVERS DIMENSIONS [mm]

Size	AxA	øB	C	D	Port Pp - Dr
1 = 16	65x80	3	4	40	-
2 = 25	85x85	5	6	40	-
3 = 32	100x100	5	6	50	-
4 = 40	125x125	5	6	60	G 1/4"
5 = 50	140x140	6	4	70	G 1/4"
6 = 63	180x180	6	4	80	G 3/8"
8 = 80	ø250	8	6	80	G 3/8"

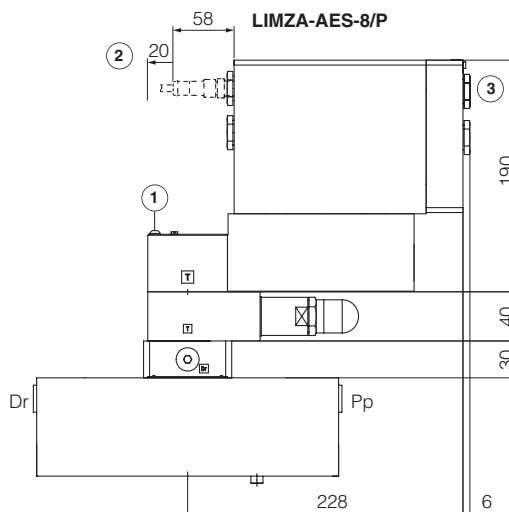
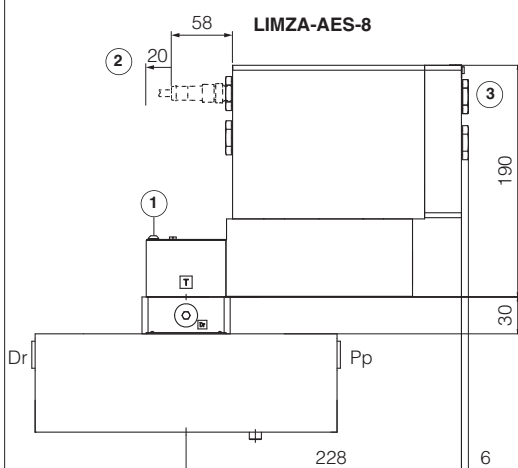
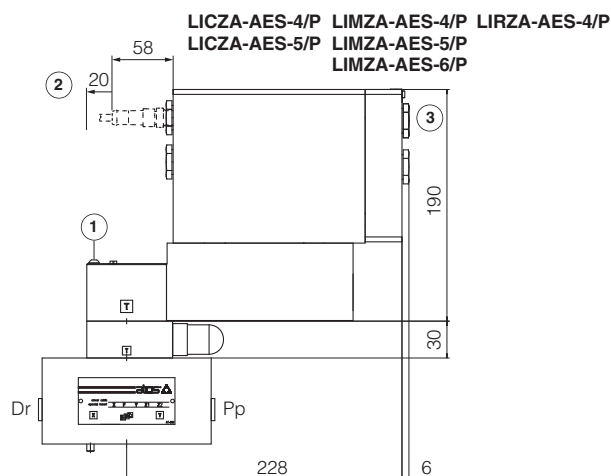
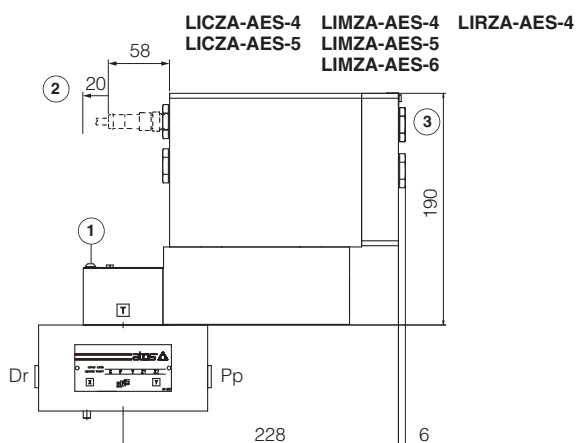


Notes:
size 1 cover is not squared but rectangular, dimensions 65x80
size 8 cover is not squared but circular, dimension ø250

25 INSTALLATION DIMENSIONS [mm]



Mass [kg]			
	LICZA, LIMZA, LIRZA		Cartridge
Size	Standard	Option /P	SC LI
1 = 16	10,5	-	0,2
2 = 25	11	-	0,5
3 = 32	12,3	-	0,9
4 = 40	17,7	12,5	1,7
5 = 50	21,2	16	2,9
6 = 63	30,7	25,5	6,7
8 = 80	39,3	34,1	13,1



Note: for ISO 7368 mounting surface and cavity dimensions, see tech. table P006

- ① = Screw for air bleeding: at the first valve commissioning the air eventually trapped inside the solenoid must be bled-off though the screw
- ② = Space required for connection cable and for Bluetooth adapter or USB connector removal
- ③ = The dimensions of cable glands must be considered (see tech table **KX800**)

26 RELATED DOCUMENTATION

X010 Basics for electrohydraulics in hazardous environments	GS510 Fieldbus
X020 Summary of Atos ex-proof components certified to ATEX, IECEx, EAC, PESO, CCC	KX800 Cable glands for ex-proof valves
FX900 Operating and maintenance information for ex-proof proportional valves	P006 Mounting surfaces and cavities for cartridge valves
GS500 Programming tools	E-MAN-RA-AES AES user manual