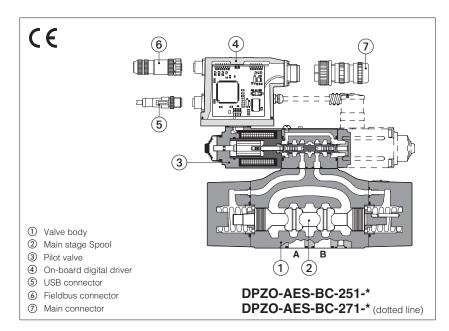


Digital proportional directional valves

piloted, without transducer, with positive spool overlap



DPZO-A, DPZO-AEB, DPZO-AES

Digital proportional valves without position transducer and with positive spool overlap, for open loop directional controls and not compensated flow regulations.

A to be coupled with off-board drivers.

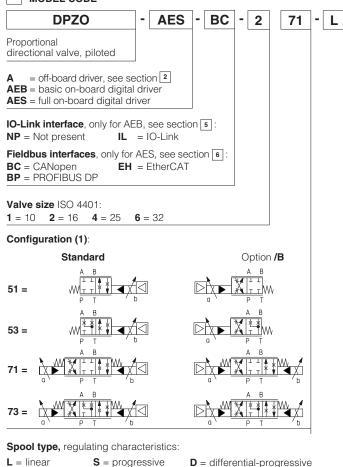
AEB basic execution, with on-board digital driver, with analog reference signal or IO-Link interface for digital reference signal, valve settings, and real-time diagnostics.

AES full execution, with on-board digital driver which includes also fieldbus interfaces for digital reference signal, valve settings, and real-time diagnostics.

For **AEB** and **AES**, USB port is always present for valve settings via Atos PC software.

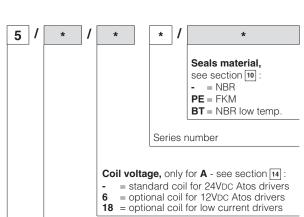
Size: **10** ÷ **32** - ISO 4401 Max flow: **180** ÷ **1500 I/min** Max pressure: **350 bar**

1 MODEL CODE



(1) Hydraulic symbols are represented with on-board digital driver

P-A = Q, B-T = Q/2P-B = Q/2, A-T = Q



Hydraulic options (2):

- **B** = solenoid and on-board digital driver at side of port B of the main stage (side A of pilot valve)
- **D** = internal drain
- = external pilot pressure
- **G** = pressure reducing valve for piloting

Electronics options, only for AEB and AES (2) (3):

- c = current feedback for pressure transducer 4÷20 mA (only for W)
- = current reference input 4÷20 mA
- Q = enable signal
- Z = double power supply, enable, fault and monitor signals -12 pin connector
- **W** = power limitation function

Spool siz	ze:	3 (L,S,D)	5 (L,S,D)
DPZO-1	=	-	100
DPZO-2	=	160	250
DPZO-4	=	-	480
DPZO-6	=	-	640

Nominal flow (I/min) at Δp 10bar P-T

- (2) For possible combined options, see section 15
- (3) /I, /Q, /Z options not available for AEB-IL

2 OFF-BOARD ELECTRONIC DRIVERS - only for A

Drivers model	E-MI-AC-01F		E-MI-	AS-IR	E-BM-AS-PS		E-BM-AES
Type	Ana	Analog		Digital			
Voltage supply (VDC)	12	24	12	24	12	24	24
Valve coil option	/6	std	/6	std	/6	std	std
Format	plug-in to		o solenoid		DIN-rail panel		panel
Tech table		010	GC)20	GO	30	GS050

3 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FS900** and in the user manuals included in the E-SW-* programming software.

USB or Bluetooth connection

E-C-SB-M12/BTH cable

E-C-SB-USB/M12 cable

E-A-SB-USB/BTH adapter

E-A-SB-USB/OPT isolator

AES

AEB

4 VALVE SETTINGS AND PROGRAMMING TOOLS

Valve's functional parameters and configurations, can be easily set and optimized using Atos E-SW programming software connected via USB/Bluetooth to the digital driver. For fieldbus/IO-Link versions, the software permits valve's parameterization through

USB/Bluetooth also if the driver is connected to the central machine unit via fieldbus/IO-Link.

The software is available in different versions according to the driver's options (see table **GS500**):

 E-SW-BASIC
 support:
 NP (USB)
 IL (IO-Link)
 PS (Serial)
 IR (Infrared)

 E-SW-FIELDBUS
 support:
 BC (CANopen)
 BP (PROFIBUS DP)
 EH (EtherCAT)

 EW (POWERLINK)
 EI (EtherNet/IP)
 EP (PROFINET)

E-SW-*/PQ support: valves with SP, SF, SL alternated control (e.g. E-SW-BASIC/PQ)

WARNING: drivers USB port is not isolated! For E-C-SB-USB/M12 cable, the use of isolator adapter is highly recommended for PC protection

WARNING: see tech table GS500 for the list of countries where the Bluetooth adapter has been approved

5 IO-LINK - only for AEB, see tech. table GS520

IO-Link allows low cost digital communication between the valve and machine central unit. The valve is directly connected to a port of an IO-Link master (point-to-point connection) via low-cost unshielded cables for digital reference, diagnostic and settings. The IO-Link master works as a hub exchanging this information with the machine central unit via fieldbus.

6 FIELDBUS - only for AES, see tech. table GS510

Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These execution allow to operate the valves through fieldbus or analog signals available on the main connector.

7 GENERAL CHARACTERISTICS

Assembly position	Any position
Assembly position	Any position
Subplate surface finishing to ISO 4401	Acceptable roughness index: Ra ≤ 0,8, recommended Ra 0,4 – Flatness ratio 0,01/100
MTTFd valves according to EN ISO 13849	75 years, for further details see technical table P007
Ambient temperature range	A: Standard = -20° C \div + 70° C /PE option = -20° C \div + 70° C /BT option = -40° C \div + 60° C AEB, AES: Standard = -20° C \div + 60° C /PE option = -20° C \div + 60° C /BT option = -40° C \div + 60° C
Storage temperature range	A: Standard = -20° C \div +80°C /PE option = -20° C \div +80°C /BT option = -40° C \div +70°C AEB, AES: Standard = -20° C \div +70°C /PE option = -20° C \div +70°C /BT option = -40° C \div +70°C
Surface protection	Zinc coating with black passivation, galvanic treatment (driver housing for AEB and AES)
Corrosion resistance	Salt spray test (EN ISO 9227) > 200 h
Vibration resistance	See technical table G004 (for AEB and AES)
	CE according to EMC directive 2014/30/EU (Immunity: EN 61000-6-2; Emission: EN 61000-6-3)
Compliance	RoHS Directive 2011/65/EU as last update by 2015/863/EU
	REACH Regulation (EC) n°1907/2006

8 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model		DPZO-*-1	DPZO-*-2		DPZO-*-4	DPZO-*-6
Pressure limits	[bar]			ports P , A , B , X = 350 ; (10 with internal drain /[
Spool type and	size	L5, S5, D5	L3, S3, D3		L5, S5, D5	
Nominal flow Δp	P-T [l/min]					
(1)	Δp= 10 bar	100	160	250	480	640
	Δp= 30 bar	160	270	430	830	1100
Max perm	nissible flow	180	400	550	900	1500
Piloting pressure	e [bar]	r	min = 25; max = 350 (c)	ption /G advisable for p	oilot pressure > 150 ba	r)
Piloting volume	[cm³]	1,4	3	,7	9,0	21,6
Piloting flow (2)	[l/min]	1,7	3	,7	6,8	14,4
Leakage (3)	[l/min]	0,15 / 0,5	0,2	/ 0,6	0,3 / 1,0	1,0 / 3,0
Response time	(4) [ms]	≤ 80	≤ 1	100	≤ 120	≤ 180
Hysteresis			≤	5 [% of max regulation	n]	
Repeatibility			<u>+</u>	1 [% of max regulation	n]	

Note: above performance data refer to valves coupled with Atos electronic drivers, see section 2

(1) For different Δp , the max flow is in accordance to the diagrams in section 11.2

(3) At p = 100/350 bar

(2) With step reference input signal 0 ÷100 %

(4) 0-100% step signal

9 ELECTRICAL CHARACTERISTICS

Power supplies	Nominal Rectified and filtered	: +24 VDC d : VRMS = 20 ÷ 32 \	/MAX (ripple max 10 °	% VPP)	
Max power consumption	A = 30 W	AEB , AES = 50 V	/		
Coil voltage code	standa	rd	option /6		option /18
Max. solenoid current	2,2 A	١	2,75 A		1 A
Coil resistance R at 20°C	3 ÷ 3,3	Ω	2 ÷ 2,2 Ω		13 ÷ 13,4 Ω
Analog input signals	Voltage: range ±10 Current: range ±20	VDC (24 VMAX tolers) mA	, , , ,	pedance: Ri > 50 ks pedance: Ri = 500 s	
Monitor output	Output range:	voltage ±5 VDC @	max 5 mA		
Enable input	Range: 0 ÷ 9 VDC (OI	FF state), 15 ÷ 24 VDC	(ON state), 9 ÷ 15 VDC	(not accepted); Input	impedance: Ri > 87 k Ω
Fault output	'	24 VDC (ON state ≅ bltage not allowed (e.		pply]; OFF state ≅ 0 ads)	V) @ max 50 mA;
Pressure transducer power supply (only for /W option)	+24VDC @ max 100	mA (E-ATR-8 see tec	h table GS465)		
Alarms	Solenoid not connected/short circuit, cable break with current reference signal, over/under temperature, current control monitoring, power supplies level, pressure transducer failure (/W option)				
Insulation class	\ /	occurring surface ter ards ISO 13732-1 an		,	
Protection degree to DIN EN60529	A = IP65; AEB , AES	S = IP66 / IP67 with m	ating connectors		
Duty factor	Continuous rating (E	D=100%)			
Tropicalization	Tropical coating on	electronics PCB			
Additional characteristics		ion of solenoid's curre everse polarity of pov	1 1 2 /	ontrol by P.I.D. with ra	pid solenoid switching;
Communication interface	USB Atos ASCII coding	IO-Link Interface and System Specification 1.1.3	CANopen EN50325-4 + DS408	PROFIBUS DP EN50170-2/IEC61158	EtherCAT IEC 61158
Communication physical layer	not insulated USB 2.0 + USB OTG	SDCI class port B	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX
Recommended wiring cable	LiYCY shielded cab	les, see section 19			

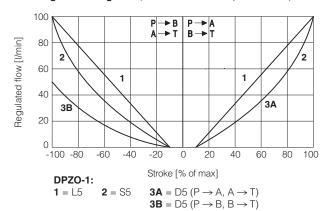
Note: a maximum time of 500 ms (depending on communication type) has to be considered between the driver energizing with the 24 Vpc power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

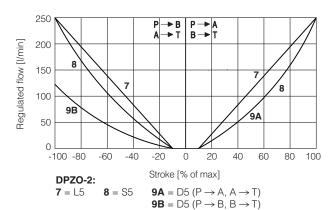
10 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

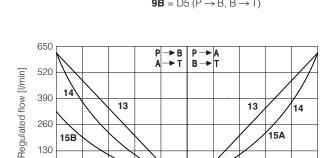
Seals, recommended fluid	d temperature	FKM seals (/PE option) = -20°C ÷	+60°C (+80°C for A), with HFC hydrather +80°C \div +60°C, with HFC hydrather +60°C, with HFC h		
Recommended viscosity		20 ÷ 100 mm²/s - max allowed range 15 ÷ 380 mm²/s			
Max fluid	normal operation	ISO4406 class 18/16/13 NAS1	see also filter section at		
contamination level	longer life	ISO4406 class 16/14/11 NAS1	www.atos.com or KTF catalog		
Hydraulic fluid		Suitable seals type	Classification	Ref. Standard	
Mineral oils		NBR, FKM, NBR low temp.	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524	
Flame resistant without water		FKM HFDU, HFDR		- ISO 12922	
Flame resistant with water		NBR, NBR low temp.			

11 DIAGRAMS (based on mineral oil ISO VG 46 at 50 °C)

11.1 Regulation diagrams (values measure at Δp 10 bar P-T)

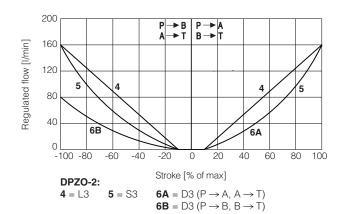


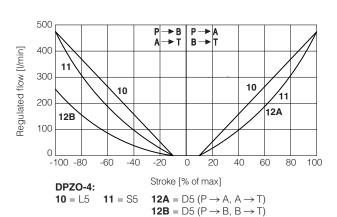




-100 -80 -60 Stroke [% of max] DPZO-6: **15A** = D5 (P \rightarrow A, A \rightarrow T) **15B** = D5 (P \rightarrow B, B \rightarrow T) **13** = L5 **14** = S5

15B 130





Note: Hydraulic configuration vs. reference signal for configuration 71 and 73 (standard and option /B)

Reference signal $\begin{array}{cc} 0 \; \div \; +10 \; V \\ 12 \; \div \; 20 \; mA \end{array} \right\} \; P \rightarrow A \; / \; B \rightarrow T$ Reference signal $\begin{array}{c} 0 \div - 10 \text{ V} \\ 12 \div 4 \text{ mA} \end{array} \} P \rightarrow B / A \rightarrow T$

80

11.2 Flow /∆p diagram

stated at 100% of spool stroke

DPZO-1:

1 = spools L5, S5, D5

DPZO-2:

2 = spools L3, S3, D3

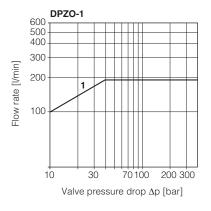
3 = spools L5, S5, D5

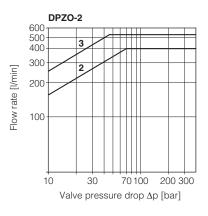
DPZO-4:

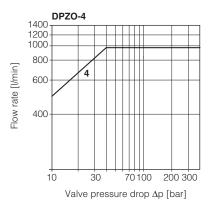
4 = spools L5, S5, D5

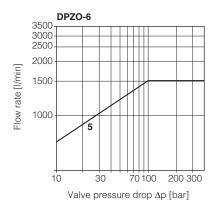
DPZO-6:

5 = spools L5, S5, D5



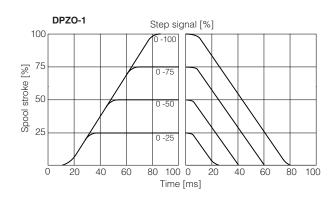


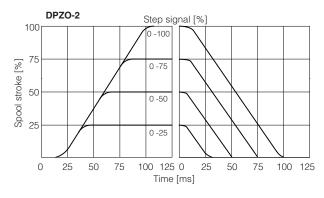


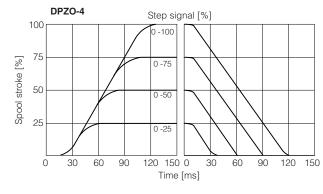


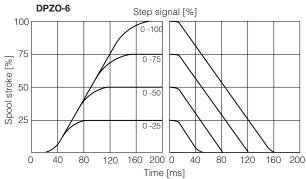
11.3 Response time (measured at pilot pressure = 100 bar)

The response times in below diagrams are measured at different steps of the reference input signal. They have to be considered as average values. For the valves with digital electronics the dynamics performances can be optimized by setting the internal software parameters.







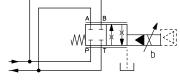


11.4 Operation as throttle valve

Single solenoid valves (*51) can be used as simple throttle valves:

Pmax = 250 bar

For this application, the use of valve -TEB or -TES (see tab. FS172) is advisable (consult our technical office)



DPZO-*-	151-L5	251-L5	451-L5	651-L5
Max flow [l/min]	320	860	1600	2200
Δp = 15 bar	520	000	1000	2200

12 HYDRAULIC OPTIONS

- **B** = DPZO-*-*5 = solenoid and on-board digital driver at side B of the main stage (side A of pilot valve). DPZO-*-*7 = on-board digital driver at side of port B of the main stage (side A of pilot valve).
- **D** = Internal drain.

Pilot and drain configuration can be modified as shown in section 20. The valve's standard configuration provides internal pilot and external drain.

E = External pilot (through port X).

Pilot and drain configuration can be modified as shown in section 20,

The valve's standard configuration provides internal pilot and external drain. **G** = Pressure reducing valve installed between pilot valve and main body with fixed setting:

DPZO-1 and DPZO-2 = 40 barDPZO-4 and DPZO-6 = 100 bar

It is advisable for valves with internal pilot in case of system pressure higher than 150 bar.

13 ELECTRONICS OPTIONS - only for AEB and AES

I = This option provides 4 ÷ 20 mA current reference and monitor signals, instead of the standard ±10 VDC. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ±20 mA

It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

Note: /I option not available for AEB-IL

Q = This option permits to inhibit the valve function without removing the power supply to the driver. Upon disable command the current to the solenoid is zeroed and the valve's spool moves to rest position. The option /Q is suggested for all cases where the valve has to be frequently inhibited during the machine cycle - see 16.5 for signal specifications.

Note: /Q option not available for AEB-IL

Z = This option provides, on the 12 pin main connector, the following additional features:

Fault output signal - see 16.6 Enable input signal - see above option /Q

Power supply for driver's logics and communication - see 16.2

Note: /Z option not available for AEB-IL

C = Only in combination with option /W

This option is available to connect pressure transducers with 4 ÷ 20 mA current output signal, instead of the standard ±10 VDC.

Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ±20 mA.

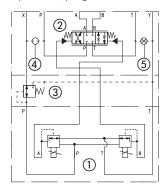
W = Only for valves coupled with pressure compensator, see tech table **D150**. It provides the hydraulic power limitation function. The driver receives the flow reference signal by the analog input INPUT+ and a pressure transducer, installed in the hydraulic system, has to be connected to the driver's analog input TR. When the actual requested hydraulic power $\mathbf{p} \times \mathbf{Q}$ (TR x INPUT+) reaches the max power limit (p1xQ1), internally set by software, the driver automatically reduces the flow regulation of the valve. The higher is the pressure feedback the lower is the valve's regulated flow:

$$\label{eq:Flow regulation = Min (PowerLimit [sw setting] } \frac{\text{PowerLimit [sw setting]}}{\text{Transducer Pressure [TR]}} \;\;; \;\; \text{Flow Reference [INPUT+])}$$

Notes: for AEB-IL the drive receives the flow reference signal directly by IO-Link interface for AES the drive can receive the flow reference signal directly by fieldbus interface

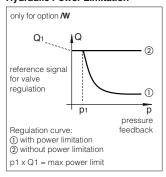
Functional Scheme

Example of configuration 7* 3 positions, spring centered



- 1) Pilot valve
- ② Main stage
- 3 Pressure reducing valve
- 4 Plug to be added for external pilot trough port X
- 3 Plug to be removed for internal drain through port T

Hydraulic Power Limitation



14 POSSIBLE COMBINED OPTIONS

For AEB-NP and AES For AEB-IL

Hydraulic options: /BY Hydraulic options: /BY Electronics options: /IQ, /IZ, /IW, /CW, /CWI Electronics options: /CW

15 COIL VOLTAGE OPTIONS - only for A

- 6 = Optional coil to be used with Atos drivers with power supply 12 VDC.
- 18 Optional coil to be used with electronic drivers not supplied by Atos, with power supply 24 VDC and with max current limited to 1A.

16 POWER SUPPLY AND SIGNALS SPECIFICATIONS - only for AEB and AES

Generic electrical output signals of the valve (e.g., fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and componentshydraulics, ISO 4413).

For **AEB-IL** see section [17] for IO-Link signals specifications and see 16.7 for presssure trasducer signal for **/W** option.

16.1 Power supply (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000 μF/40 V capacitance to single phase rectifiers or a 4700 μF/40 V capacitance to three phase rectifiers. In case of separate power supply see 16.2.

A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

16.2 Power supply for driver's logic and communication (VL+ and VL0) - only for /Z and /W options

The power supply for driver's logic and communication must be appropriately stabilized or rectified and filtered: apply at least a 10000 µF/40 V capacitance to single phase rectifiers or a 4700 $\mu\text{F}/40\ \text{V}$ capacitance to three phase rectifiers.

The separate power supply for driver's logic on pin 9 and 10, allow to remove solenoid power supply from pin 1 and 2 maintaining active the diagnostics, USB and fieldbus communications.



A safety fuse is required in series to each driver's logic and communication power supply: 500 mA fast fuse.

16.3 Reference input signal (INPUT+)

The driver controls in closed loop the current to the valve proportionally to the external reference input signal.

Reference input signal is factory preset according to selected valve code, defaults are ±10 Vpc for standard and 4 ÷ 20 mA for /I option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 Vpc or ± 20 mA. Drivers with fieldbus interface (BC, BP, EH) can be software set to receive reference signal directly from the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range 0 ÷ 24Vpc.

16.4 Monitor output signals (MONITOR and MONITOR2)

The driver generates an analog output signal (MONITOR) proportional to the actual coil current of the valve; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference).

Monitor output signal is factory preset according to selected valve code, default settings is ±5 Vpc (1V = 1A).

Output signal can be reconfigured via software, within a maximum range of ±5 Vpc.

The driver generates a second analog output signal (MONITOR2) proportional to the actual system pressure.

The output maximum range is ±5 Vpc; default setting is 0 ÷ 5 Vpc.

16.5 Enable input signal (ENABLE) - not for standard

To enable the driver, supply a 24 Vpc on pin 3 (pin C): Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition does not comply with norms IEC 61508 and ISO 13849. Enable input signal can be used as generic digital input by software selection.

16.6 Fault output signal (FAULT) - only for /Z and /W options

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal broken for 4 ÷ 20 mA input, etc.). Fault presence corresponds to 0 Vpc, normal working corresponds to 24 Vpc.

Fault status is not affected by the Enable input signal.

16.7 Remote pressure transducer input signal (TR) - only for /W option

Analog pressure transducers can be directly connected to the driver (see 18.5).

Analog input signal is factory preset according to selected driver code, defaults are 0 ÷ 10 Vpc for standard and 4 ÷ 20 mA for /C option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 Vpc or ± 20 mA. Note: transducer feedback can be read as a digital information through fieldbus and IO-Link communication - software selectable.

17 IO-LINK SIGNALS SPECIFICATIONS - only for AEB-IL

17.1 Power supply for IO-Link communication (L+ and L-)

The IO-Link master provides dedicated 24 VDC power supply for IO-Link communication.

Maximum power consumption: 2 W

Internal electrical isolation of power L+, L- from P24, N24

17.2 Power supply for driver's logic and valve regulation (P24 and N24)

The IO-Link master provides dedicated 24 VDC power supply for valve regulation, logics and diagnostics.

Maximum power consumption: 50 W

Internal electrical isolation of power P24, N24 from L+, L-

17.3 IO-Link data line (C/Q)

C/Q signal is used to establish communication between IO-Link master and valve.

18 ELECTRONIC CONNECTIONS

18.1 Main connector signals - 7 pin (A1) Standard and /Q option - for AEB-NP and AES

PIN	Standard	/Q	TECHNICAL SPECIFICATIONS	NOTES
Α	V+		Power supply 24 Vpc	Input - power supply
В	V0		Power supply 0 Vpc	Gnd - power supply
С	AGND		Analog ground	Gnd - analog signal
C		ENABLE	Enable (24 Vpc) or disable (0 Vpc) the driver, referred to V0	Input - on/off signal
D	INPUT+		Reference input signal: ±10 Vpc / ±20 mA maximum range Defaults are ±10 Vpc for standard and 4 ÷ 20 mA for /I option	Input - analog signal Software selectable
Е	INPUT-		Negative reference input signal for INPUT+	Input - analog signal
F	MONITOR re	eferred to:	Monitor output signal: ±5 Vpc maximum range Default is ± 5 Vpc (1V = 1A)	Output - analog signal Software selectable
G	G EARTH		Internally connected to driver housing	

18.2 Main connector signals - 12 pin \bigcirc A2 /Z and /W options - for AEB-NP and AES

PIN	/Z	/W	TECHNICAL SPECIFICATIONS	NOTES
1	V+		Power supply 24 Voc	Input - power supply
2	V0		Power supply 0 Vpc	Gnd - power supply
3	ENABLE		Enable (24 VDC) or disable (0 VDC) the driver, referred to VL0	Input - on/off signal
4	INPUT+		Reference input signal: ±10 Vpc / ±20 mA maximum range Defaults are ±10 Vpc for standard and 4 ÷ 20 mA for /l option	Input - analog signal Software selectable
5	INPUT-		Negative reference input signal for INPUT+	Input - analog signal
6	MONITOR		Monitor output signal: ± 5 Vpc maximum range, referred to VL0 Default is ± 5 Vpc (1V = 1A)	Output - analog signal Software selectable
7	NC		Do not connect	
8	NC		Do not connect	
0		MONITOR2	2nd monitor output signal: ±5 Vpc maximum range, referred to VLO. Default is 0 ÷ 5 Vpc	Output - analog signal
9	VL+		Power supply 24 Vpc for driver's logic and communication	Input - power supply
10	0 VL0		Power supply 0 Vpc for driver's logic and communication	Gnd - power supply
11	1 FAULT		Fault (0 Vpc) or normal working (24 Vpc), referred to VL0	Output - on/off signal
PE	EARTH		Internally connected to driver housing	

Note: do not disconnect VL0 before VL+ when the driver is connected to PC USB port

18.3 IO-Link connector signals - M12 - 5 pin - Coding A, port class B (A) only for AEB-IL

PIN	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES
1	L+	Power supply 24 Vpc for IO-Link communication	Input - power supply
2	P24	Power supply 24 Vpc for valve regulation, logics and diagnostics	Input - power supply
3	L-	Power supply 0 Vpc for IO-Link communication	Gnd - power supply
4	C/Q	IO-Link data line	Input / Output - signal
5	N24	Power supply 0 Vpc for valve regulation, logics and diagnostics	Gnd - power supply

Note: L+, L- and P24, N24 are electrically isolated

			_	_
В	USB con	nector - M12 - 5 pin	always present	
PIN	SIGNAL	TECHNICAL SPECI	FICATION (1)	
1	+5V_USB	Power supply		
2	ID	Identification		
3	GND_USB	Signal zero data line	!	
4	D-	Data line -		
5	D+	Data line +		

©2 BP fieldbus execution, connector - M12 - 5 pin (2)		
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)
1	+5V	Termination supply signal
2	LINE-A	Bus line (high)
3	DGND	Data line and termination signal zero
4	LINE-B	Bus line (low)
5	SHIELD	

(1) Shield connection on connector's housing is recommended

(C1)	BC fieldbus execution, connector - M12 - 5 pin (2)			
PIN	SIGNAL TECHNICAL SPECIFICATION (1)			
1	CAN_SHLD	Shield		
2	NC do not connect			
3	CAN_GND Signal zero data line			
4	CAN_H	Bus line (high)		
5	CAN_L	Bus line (low)		

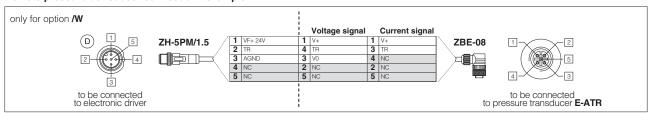
(©3 ©4 EH fieldbus execution, connector - M12 - 4 pin (2)				
P	IN	SIGNAL	TECHNICAL SPECIFICATION (1)		
	1	TX+	Transmitter		
2	2	RX+	Receiver		
3	3	TX-	Transmitter		
4	4	RX-	Receiver		
Hou	using	SHIELD			

(2) Only for AES execution

18.5 Remote pressure transducer connector - M12 - 5 pin - only for /W option - for AEB and AES (D)

PIN	SIGNAL	TECHNICAL SPECIFICATION	Voltage	Current
1	VF +24V	Power supply +24Vpc	Connect	Connect
2	TR	Signal transducer maximum range ± 10 Vpc / ± 20 mA, software selectable Defaults are 0 \div 10 Vpc for standard and 4 \div 20 mA for /C option	Connect	Connect
3	3 AGND Common GND for transducer power and signals		Connect	/
4	4 NC Not Connect		/	/
5	NC	Not Connect	/	/

Remote pressure transducer connection - example

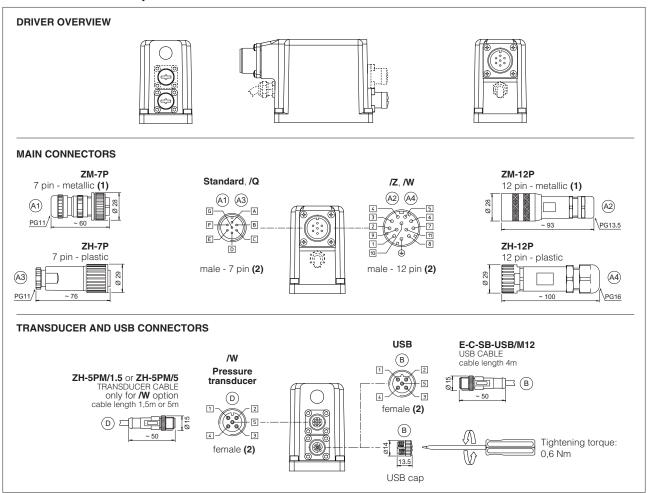


Note: connectors front view

18.6 Solenoid connection - only for A

PIN	SIGNAL	TECHNICAL SPECIFICATION	Connector code 666
1	COIL	Power supply	250
2	COIL	Power supply	
3	GND	Ground	

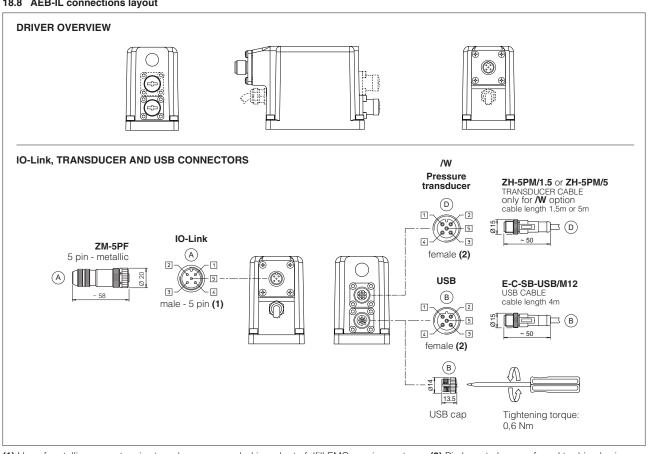
18.7 AEB-NP connections layout



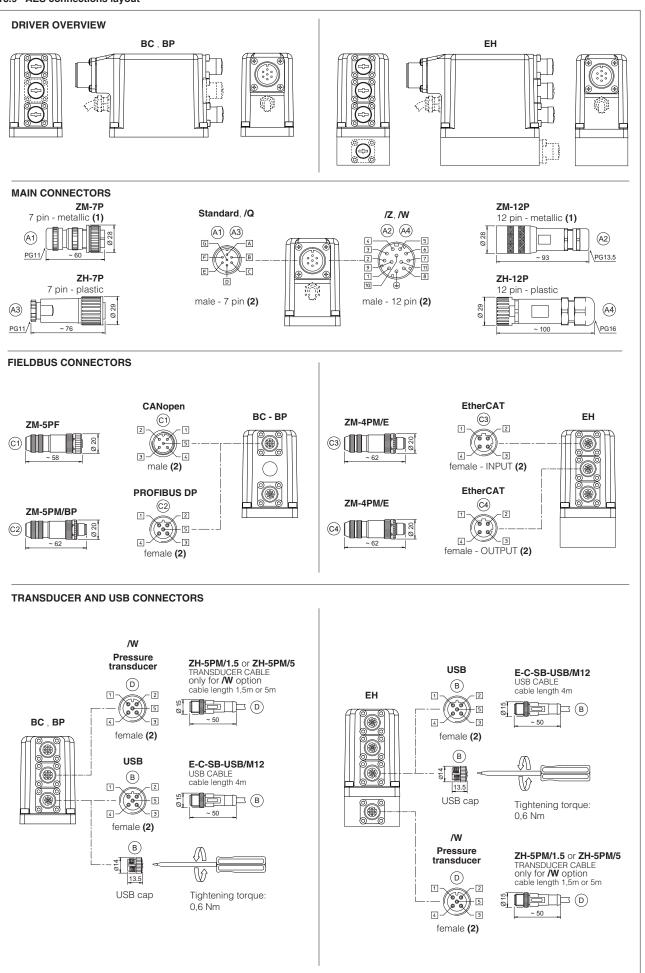
(1) Use of metallic connectors is strongly recommended in order to fulfill EMC requirements

(2) Pin layout always referred to driver's view

18.8 AEB-IL connections layout



18.9 AES connections layout



19 CONNECTORS CHARACTERISTICS - to be ordered separately

19.1 Main connectors - 7 pin - for AEB-NP and AES

CONNECTOR TYPE	POWER SUPPLY AND SIGNALS	POWER SUPPLY AND SIGNALS
CODE	A1 ZM-7P	A3 ZH-7P
Туре	7pin female straight circular	7pin female straight circular
Standard	According to MIL-C-5015	According to MIL-C-5015
Material	Metallic	Plastic reinforced with fiber glass
Cable gland	PG11	PG11
Recommended cable	LiYCY 7 x 0,75 mm ² max 20 m (logic and power supply) or LiYCY 7 x 1 mm ² max 40 m (logic and power supply)	LiYCY 7 x 0,75 mm² max 20 m (logic and power supply) or LiYCY 7 x 1 mm² max 40 m (logic and power supply)
Conductor size	up to 1 mm ² - available for 7 wires	up to 1 mm ² - available for 7 wires
Connection type	to solder	to solder
Protection (EN 60529)	IP 67	IP 67

19.2 Main connectors - 12 pin - for AEB-NP and AES

CONNECTOR TYPE	POWER SUPPLY AND SIGNALS	POWER SUPPLY AND SIGNALS
CODE	(A2) ZM-12P	(A4) ZH-12P
Туре	12pin female straight circular	12pin female straight circular
Standard	DIN 43651	DIN 43651
Material	Metallic	Plastic reinforced with fiber glass
Cable gland	PG13,5	PG16
Recommended cable	LiYCY 12 x 0,75 mm² max 20 m (logic and power supply)	LiYCY 10 x 0,14mm² max 40 m (logic) LiYY 3 x 1mm² max 40 m (power supply)
Conductor size	0,5 mm² to 1,5 mm² - available for 12 wires	0,14 mm² to 0,5 mm² - available for 9 wires 0,5 mm² to 1,5 mm² - available for 3 wires
Connection type	to crimp	to crimp
Protection (EN 60529)	IP 67	IP 67

19.3 IO-Link connector - only for AEB-IL

CONNECTOR TYPE	IL IO-Link
CODE	A ZM-5PF
Туре	5pin female straight circular
Standard	M12 coding A – IEC 61076-2-101
Material	Metallic
Cable gland	Pressure nut - cable diameter 6÷8 mm
Recommended cable	5 x 0,75 mm² max 20 m
Connection type	screw terminal
Protection (EN 60529)	IP 67

19.4 Fieldbus communication connectors - only for AES

CONNECTOR TYPE	BC CANopen (1)		BP PROFIBUS DP (1)		EH EtherCAT (2)	
CODE	©1 ZM-5PF	©2 ZM-5PM	C1 ZM-5PF/BP	©2 ZM-5PM/BP	C1 C2	ZM-4PM/E
Туре	5 pin female straight circular	5 pin male straight circular	5 pin female straight circular	5 pin male straight circular		4 pin male straight circular
Standard	M12 coding A –	IEC 61076-2-101	M12 coding B -	IEC 61076-2-101	M12 co	ding D – IEC 61076-2-101
Material	Metallic		Me	tallic		Metallic
Cable gland	Pressure nut - cable diameter 6÷8 mm Pressure nut - cable		le diameter 6÷8 mm	Pressure r	nut - cable diameter 4÷8 mm	
Cable	able CANbus Standard (DR 303-1)		PROFIBUS	DP Standard	Ethe	ernet standard CAT-5
Connection type screw terminal		screw terminal		terminal block		
Protection (EN 60529)	IF	P67	IP 67 IP 67		IP 67	

(1) E-TRM-** terminators can be ordered separately - see tech table ${\bf GS500}$

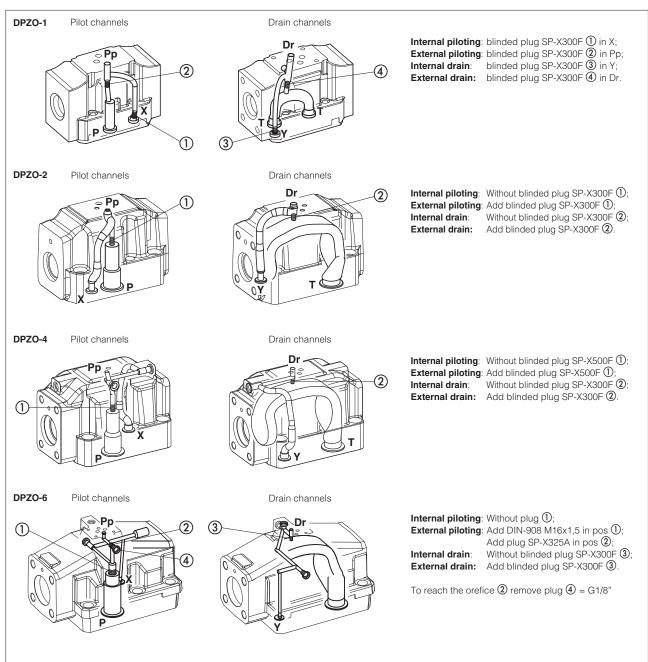
(2) Internally terminated

19.5 Remote pressure transducer connectors - only for $\mbox{\it IW}$ option

CONNECTOR TYPE	TRANSDUCER		
CODE	D1 ZH-5PM/1.5	①1 ZH-5PM/5	
Туре	5 pin male s	straight circular	
Standard	M12 coding A – IEC 61076-2-101		
Material	Plastic		
Cable gland	Connector moulded on cables		
Cable glarid	1,5 m length	5 m length	
Cable	5 x 0,25 mm ²		
Connection type	molded cable		
Protection (EN 60529)	IP 67		

20 PLUGS LOCATION FOR PILOT/DRAIN CHANNELS

Depending on the position of internal plugs, different pilot/drain configurations can be obtained as shown below. To modify the pilot/drain configuration, proper plugs must only be interchanged. The plugs have to be sealed using loctite 270. Standard valves configuration provides internal pilot and external drain

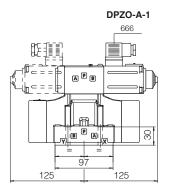


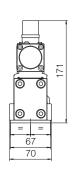
21 FASTENING BOLTS AND SEALS

Туре	Size	Fastening bolts	Seals
	1 = 10	4 socket head screws M6x40 class 12.9 Tightening torque = 15 Nm	5 OR 2050; Diameter of ports A, B, P, T: Ø 11 mm (max) 2 OR 108 Diameter of ports X, Y: Ø = 5 mm (max)
	0 10	4 socket head screws M10x50 class 12.9 Tightening torque = 70 Nm	4 OR 130; Diameter of ports A, B, P, T: Ø 20 mm (max)
DPZO	Tightening torque = 15 Nn	2 socket head screws M6x45 class 12.9 Tightening torque = 15 Nm	2 OR 2043 Diameter of ports X, Y: Ø = 7 mm (max)
DPZO	4 = 25	= 25 6 socket head screws M12x60 class 12.9 Tightening torque = 125 Nm	4 OR 4112; Diameter of ports A, B, P, T: Ø 24 mm (max)
	4 = 20		2 OR 3056 Diameter of ports X, Y: Ø = 7 mm (max)
	6 = 32	6 socket head screws M20x80 class 12.9 Tightening torque = 600 Nm	4 OR 144; Diameter of ports A, B, P, T: Ø 34 mm (max)
	0 = 32		2 OR 3056 Diameter of ports X, Y: Ø = 7 mm (max)

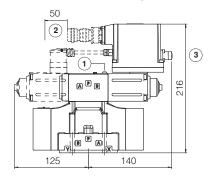
Mounting surface: 4401-05-05-0-05 (see table P005)

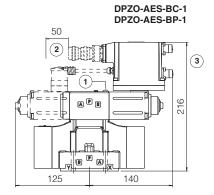
	Mass [kg]				
	Α	AEB, AES	AES-EH		
DPZO-*-15	7,7	8,1	8,2		
DPZO-*-17	8,6	9	9,1		
Option /G	+0,9				

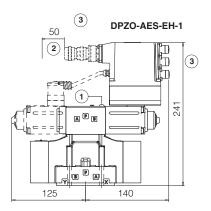


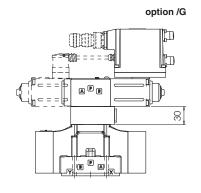


DPZO-AEB-NP-1 DPZO-AEB-IL-1









Dotted line = double solenoid version

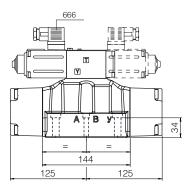
- 1 = Air bleeding
- (2) = Space required for connection cable and for connector removal
- (3) = The dimensions of all connectors must be considered, see section 18.7, 18.8 and 18.9

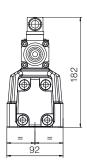
Note: for /B option the solenoid and the on-board digital driver are at side of port B of the main stage

Mounting surface: 4401-07-07-0-05 (see table P005)

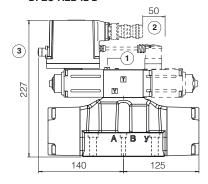
	Mass [kg]				
	Α	AEB, AES	AES-EH		
DPZO-*-25	11,9	12,3	12,4		
DPZO-*-27	12,8	13,2	13,3		
Option /G	+0,9				

DPZO-A-2

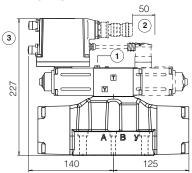




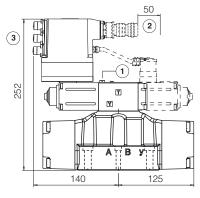
DPZO-AEB-NP-2 DPZO-AEB-IL-2



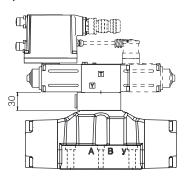




DPZO-AES-EH-2



option /G



Dotted line = double solenoid version

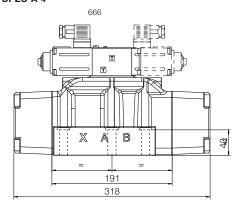
- 1 = Air bleeding
- (2) = Space required for connection cable and for connector removal
- (3) = The dimensions of all connectors must be considered, see section 18.7, 18.8 and 18.9

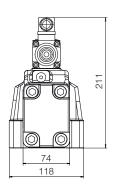
Note: for /B option the solenoid and the on-board digital driver are at side of port B of the main stage

Mounting surface: 4401-08-08-0-05 (see table P005)

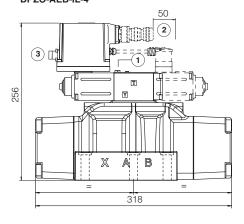
	Mass [kg]				
	Α	AEB, AES	AES-EH		
DPZO-*-45	17,1	18	18,1		
DPZO-*-47	18	18,9	19		
Option /G	+0,9				

DPZO-A-4

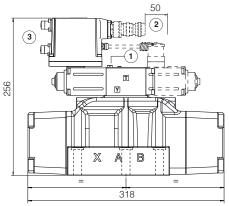




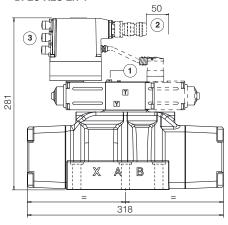
DPZO-AEB-NP-4 DPZO-AEB-IL-4



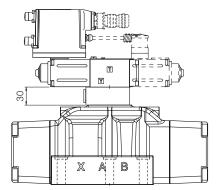




DPZO-AES-EH-4



option /G

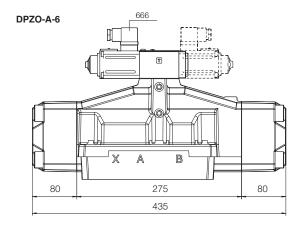


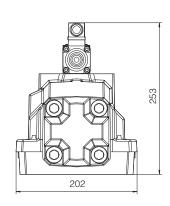
Dotted line = double solenoid version

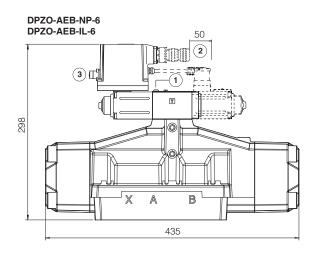
- 1 = Air bleeding
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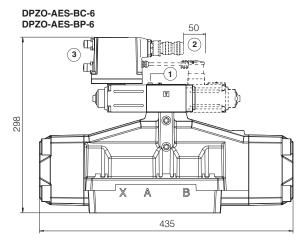
Mounting surface: 4401-10-09-0-05 (see table P005)

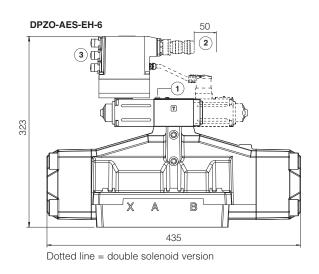
	Mass [kg]				
	Α	AEB, AES	AES-EH		
DPZO-*-65	42,1	42,5	42,6		
DPZO-*-67	42,7	43,1	43,2		
Option /G	+2,3				

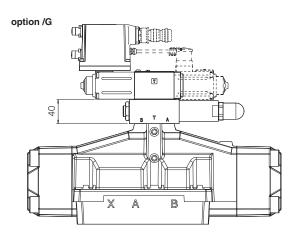












- 1 = Air bleeding
- (2) = Space required for connection cable and for connector removal
- (3) = The dimensions of all connectors must be considered, see section 18.7, 18.8 and 18.9

Note: for /B option the solenoid and the on-board digital driver are at side of port B of the main stage

26 RELATED DOCUMENTATION

FS001	Basics for digital electrohydraulics	K800	Electric a	and electronic connectors
FS900	Operating and maintenance information for proportional valves	P005	Mounting surfaces for electrohydraulic valves	
G010	E-MI-AC analog driver	QB120	Quickstart for AEB valves commissioning	
G020	E-MI-AS-IR digital driver	QF120	Quickstart for AES valves commissioning	
G030	E-BM-AS digital driver	E-MAN-	MI-AS	E-MI-AS-IR user manual (off-board)
GS050	E-BM-AES digital driver	E-MAN-	BM-AS	E-BM-AS user manual (off-board)
GS500	Programming tools	E-MAN-	BM-AES	E-BM-AES user manual (off-board)
GS510	Fieldbus	E-MAN-	RI-AEB	AEB user manual
GS520	IO-Link interface	E-MAN-	RI-AES	AES user manual