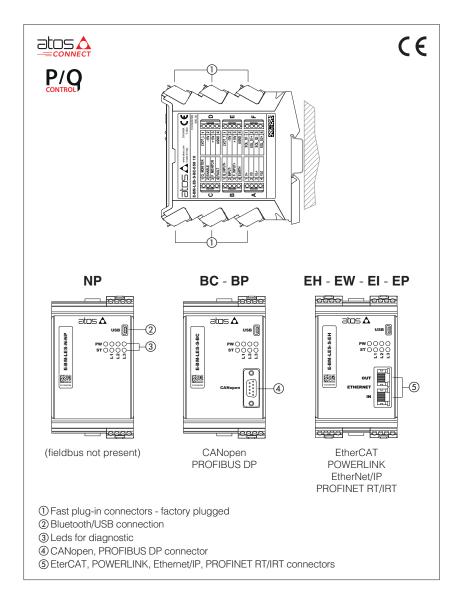


Digital E-BM-TES/LES drivers

DIN-rail format, for proportional valves with one or two LVDT transducers



E-BM-TES/LES

Digital drivers control in closed loop the position of the spool or poppet of direct and pilot operated proportional valves, according to the electronic reference input signal.

TES execution controls direct operated directional/flow valves with one LVDT transducer.

LES execution controls pilot operated directional valves with two LVDT transducers. Option S adds the closed loop control of pressure (SP) or force (SF and SL) to the basic functions of proportional directional valves flow regulation (see section 4). Bluetooth/USB connection is always present for valve settings via mobile App and Atos PC software.

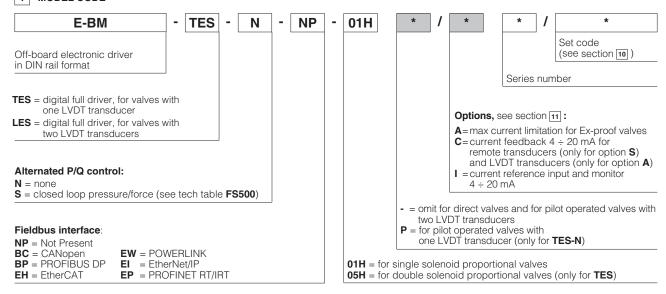
General Features:

- up to 9 fast plug-in connectors
- Mini USB connector for Bluetooth/USB connection always present
- DB9 connector for CANopen and PROFIBUS DP
- RJ45 connectors input/output for EtherCAT, POWERLINK, EtherNet/IP, PROFINET
- 8 leds for diagnostics (see 9.1)
- Electrical protection against reverse polarity of power supply
- Ambient temperature range: -20 ÷ +50 °C
- Plastic box with IP20 protection degree and standard DIN-rail mounting
- CE mark according to EMC directive

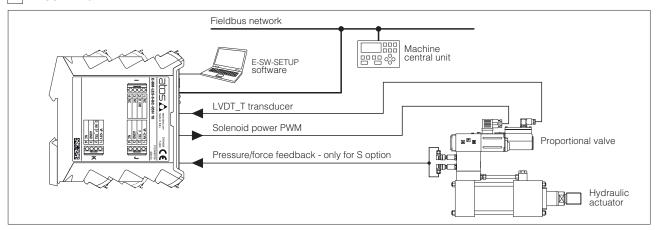
Software Features:

- Intuitive graphic interface
- Setting of valve's functional parameters: bias, scale, ramps, dither
- Linearization function for hydraulic regulation
- Setting of PID gains
- Selection of analog IN / OUT range
- Complete diagnostic of driver status
- Internal oscilloscope function
- In field firmware update through USB





2 BLOCK DIAGRAM EXAMPLE



3 VALVES RANGE

Valves	Directional			Flow	Directional	Cartridge
Industrial	DHZO-T, DKZOR-T	DLHZO-T, DLKZOR-T	DPZO-T	QVHZO-T, QVKZOR-T	DPZO-L	LIQZP-L
Tech table	F165, F168	F180	F172	F412	F175, F178	F330, F340
Ex-proof	DHZA-T, DKZA-T	DLHZA-T, DLKZA-T	DPZA-T	QVHZA-T, QVKZA-T	DPZA-L	LIQZA-L
Tech table	FX120	FX140	FX220	FX420	FX232, FX237	FX350, FX370
Driver model		E-BM-T	E-E	BM-LES		

Option S not available

4 ALTERNATED p/Q CONTROL - only for S option

S option on digital drivers adds the closed loop control of pressure (SP) or force (SF and SL) to the basic functions of proportional directional valves flow regulation.

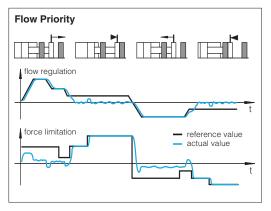
The alternated p/Q control operates according to the two electronic reference signals by a dedicated algorithm that automatically selects which control will be active time by time. The dynamics of the switching between the two controls can be regulated thanks to specific software setting, in order to avoid instability or vibrations.

Flow regulation is active when the actual system pressure/force is lower than the relevant input reference signal - the valve works normally to regulate the flow by controlling in closed-loop the spool/poppet position through the integral LVDT transducer.

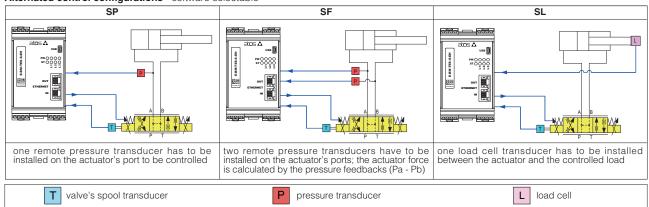
Pressure/force control is activated when the actual system pressure/force, measured by remote transducers, grows up to the relevant input reference signal - the driver reduces the valve's flow regulation in order to keep steady the system pressure/force. If the pressure/force tends to decrease under its input reference signal, the flow control returns active

The dynamic response of pressure/force control can be adapted to different system's characteristics, by setting the internal PID parameters using Atos PC software.

Up to 4 different PIDs are selectable to optimize the system dynamic response according to different hydraulic working conditions.



Alternated control configurations - software selectable



SP - flow/pressure control

Adds pressure control to standard flow control and permits to limit the max force in one direction controlling in closed loop the pressure acting on one side of the hydraulic actuator. A single pressure transducer has to be installed on hydraulic line to be controlled.

SF - flow/force control

Adds force control to standard flow control and permits to limit the max force in two directions controlling in closed loop the delta pressure acting on both sides of the hydraulic actuator. Two pressure transducers have to be installed on both hydraulic line.

SL - flow/force control

Adds force control to standard flow control and permits to limit the max force in one or two directions controlling in closed loop the force performed by the hydraulic actuator. A load cell has to be installed on hydraulic actuator.

General Notes:

- auxiliary check valves are recommended in case of specific hydraulic configuration requirements in absence of power supply or fault see tech table EY105
- for additional information about alternated P/Q controls configuration please refer to tech table FS500
- Atos technical service is available for additional evaluations related to specific applications usage

5 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FS900** and in the user manuals included in the Z-SW-* programming software.

6 VALVE SETTINGS AND PROGRAMMING TOOLS - see tech. table GS500

6.1 Atos CONNECT mobile App

Free downloadable App for smartphones and tablets which allows quick access to valve main functional parameters and basic diagnostic information via Bluetooth, thus avoiding physical cable connection and significantly reducing commissioning time.

Atos CONNECT supports Atos digital valve drivers equipped with E-A-BTH adapter or with built-in Bluetooth. It does not support valves with p/Q control or axis controls.









6.2 E-SW-SETUP PC software

Free downloadable software for PC allows to set all valve functional parameters and to access complete diagnostic information of digital drivers via Bluetooth/USB service port. Atos E-SW-SETUP PC software supports all Atos digital valve drivers and it is available at www.atos.com in MyAtos area.



WARNING: drivers USB port is not isolated! For E-C-SB-USB/BM cable, the use of E-A-SB-USB/OPT isolator adapter is highly recommended for PC protection



WARNING: for the list of countries where the Bluetooth adapter has been approved, see tech. table GS500

7 FIELDBUS - see tech. table GS510

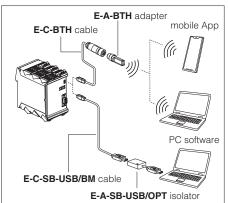
Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These execution allow to operate the valves through fieldbus or analog signals available on the main connector.

8 MAIN CHARACTERISTICS

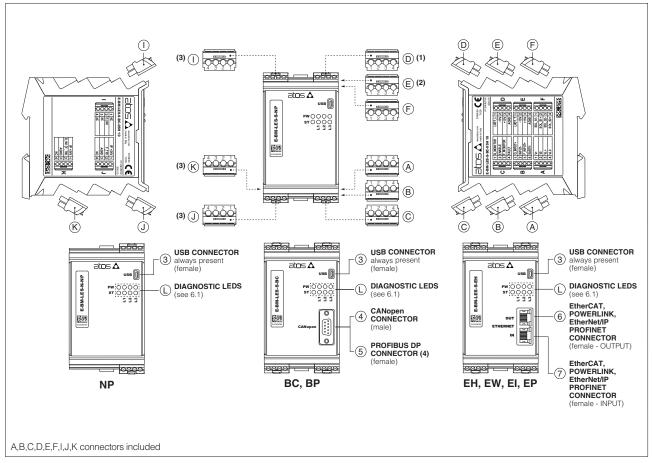
50 W					
IMAX = 3.0 A for standard driver IMAX = 2.5 A for ex-proof driver (/A option)					
ance: Ri > 10 kΩ					
Output range: 0 ÷ 24 Vpc (ON state > [power supply - 2 V]; OFF state < 1 V) @ max 50 mA; external negative voltage not allowed (e.g. due to inductive loads)					
Solenoid not connected/short circuit, cable break with current reference signal, over/under temperature, valve spool transducer malfunctions, alarms history storage function					
+24Vpc @ max 100 mA (E-ATR-8 see tech table GS465)					
6-3)					
LINK, ET IO RT / IRT					
ted					
LiYCY shielded cables: 0,5 mm² max 50 m for logic - 1,5 mm² max 50 m for power supply Note: for transducers wiring cable please consult the transducers datasheet					
2,5 mm²					
n e					

Note: a maximum time of 800 ms (depending on communication type) has to be considered between the driver energizing with the 24 Vpc power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

Bluetooth or USB connection



9 CONNECTIONS AND LEDS



- (1) D connector is available only for TES-N versions 01HP / 05HP and LES-*
- (2) E connector is available only for TES-* versions 01H / 05H and LES-*
- (3) I , J and K connectors are available only for TES-S and LES-S $\,$
- (4) To interface with Siemens 6ES7972-0BA12-0XA connector, it is mandatory to use also one of the following adapters to avoid interference with the USB connector: DG909MF1 - the connector will be oriented upwards DG909MF3 - the connector will be oriented downwards

9.1 Diagnostic LEDs (L)

Eight leds show driver operative conditions for immediate basic diagnostics. Please refer to the driver user manual for detailed information.

FIELDBUS	NP Not Present	BC CANopen	BP PROFIBUS DP	EH EtherCAT	EW POWERLINK	EI EtherNet/IP	EP PROFINET	PW L1 L2 L3
L1	,	VALVE STATUS	3		LINK	/ACT		GREEN GREEN
L2	NE	TWORK STAT	JS		NETWORI	K STATUS		O O O O GILLEN
L3	SC	LENOID STAT	US	LINK/ACT				
PW	OFF = Power s	upply OFF	ON = Pow	er supply ON				
ST	OFF = Fault pro	esent	ON = No f	ault				ST

CONNECTOR	PIN	ALTERNATED F N none	P/Q CONTROL S pressure/force	TECHNICAL SPECIFICATIONS	NOTES
	A1	V+		Power supply 24 Vpc	Input - power supply
Δ	A2	V0		Power supply 0 Vpc	Gnd - power supply
$\overline{}$	АЗ	VL+		Power supply 24 Vpc for driver's logic and communication	Input - power supply
	A4	VL0		Power supply 0 Vpc for driver's logic and communication	Gnd - power supply
	B1	Q_INPUT+		Flow reference input signal: ±10 Vpc / ±20 mA maximum range Default are ±10 Vpc for standard and 4 ÷ 20 mA for /I option	Input - analog signal Software selectable
	B2	INPUT-		Negative reference input signal for Q_INPUT+ and F_INPUT+	Input - analog signal
В		NC		Do not connect	
	В3		F_INPUT+	Pressure/Force reference input signal ±10 Vpc / ±20 mA maximum range Default are ±10 Vpc for standard and 4 ÷ 20 mA for /I option	Input - analog signal Software selectable
	B4	EARTH		Connect to system ground	
	C1	Q_MONITOR		Flow monitor output signal: ±10 Vpc / ±20 mA maximum range, referred to AGND. Default are ±10 Vpc for standard and 4 ÷ 20 mA for /l option	Output - analog signal Software selectable
	C2	ENABLE		Enable (24 Vbc) or disable (0 Vbc) the controller, referred to VL0	Input - on/off signal
\cap		NC		Do not connect	
O	С3		F_MONITOR	Pressure/Force monitor output signal: ±10 Vpc / ±20 mA maximum range, referred to AGND Default are ±10 Vpc for standard and 4 ÷ 20 mA for /I option	Output - analog signal Software selectable
	C4	FAULT		Fault (0 Vpc) or normal working (24 Vpc), referred to VL0	Output - on/off signal
	D1	LVDT_L		Main stage valve position transducer signal	Input - analog signal
D	D2	-15V		Main stage valve position transducer power supply -15V	Output power supply
D (1)	D3	+15V		Main stage valve position transducer power supply +15V	Output power supply
	D4	AGND		Common gnd for transducer power and monitor outputs	Common gnd
	E1	LVDT_T		Direct valve or pilot valve position transducer signal	Input - analog signal
	E2	-15V		Direct valve or pilot valve position transducer power supply -15V	Output power supply
E (2)	E3	+15V		Direct valve or pilot valve position transducer power supply +15V	Output power supply
	E4	AGND		Common gnd for transducer power and monitor outputs	Common gnd
	F1	SOL_S1-		Negative current to solenoid S1	Output - power PWM
F	F2	SOL_S1+		Positive current to solenoid S1	Output - power PWM
ı	F3	SOL_S2-		Negative current to solenoid S2	Output - power PWM
	F4	SOL_S2+		Positive current to solenoid S2	Output - power PWM
	l1		NC	Do not connect	
1	12		D_IN0	NP execution: multiple pressure/force PID selection, referred to VL0 Fieldbus execution: general purpose digital input 0 ÷ 24Vbc, referred to VL0	Input - on/off signal
	13		NC	Do not connect	
	14		NC	Do not connect	
	J1		VF +24V	Power supply: +24Vpc or OFF (default OFF)	Output - power supply Software selectable
J	J2		F_TR1	1st signal pressure/force transducer: ±10 Vpc / ±20 mA maximum range	Input - analog signal Software selectable
	J3		AGND	Common gnd for transducer power and signals	Common gnd
	J4	NC		Do not connect	
	K1		VF +24V	Power supply: +24Vpc or OFF (default OFF)	Output - power supply Software selectable
			F_TR2 (3)	2nd signal pressure transducer: ±10 Vpc / ±20 mA maximum range	Input - analog signal Software selectable
K	K2		D_IN1 (4)	NP execution: multiple pressure/force PID selection, referred to VL0 Fieldbus execution: general purpose digital input 0 ÷ 24Vbc, referred to VL0	Input - on/off signal
	КЗ		AGND	Common gnd for transducer power and signals	Common gnd
	K4		NC	Do not connect	

⁽¹⁾ D connector is available only for TES-N versions 01HP / 05HP and LES-* (2) E connector is available only for TES-* versions 01H / 05H and LES-*

⁽³⁾ Only for SF control
(4) Only for SP or SL control

9.3 Pressure/force transducers connection - example - only for S option

Voltage	E-ATR 🖳	Current	E-ATR 🖳
	pressure transducer		pressure transducer
	(see GS465)		(see GS465)
(K)	F_TR1 (F_TR2) TR	<u>J</u>	VF +24V V+ FTR1 (F_TR2) TR
(K) [AGND VO	(K)	

9.4 Communication connectors (3) - (4) - (5) - (6) - (7)

3	USB connector - Mini USB type B always present				
PIN	SIGNAL TECHNICAL SPECIFICATION (1)				
1	+5V_USB	Power supply			
2	D-	Data line -			
3	D+	Data line +			
4	ID	Identification			
5	GND_USB	Signal zero data line			

(5)	⑤ BP fieldbus execution, connector - DB9 - 9 pin				
PIN	SIGNAL TECHNICAL SPECIFICATION (1)				
1	SHIELD				
3	LINE-B Bus line (low)				
5	DGND Data line and termination signal zero				
6	+5V Termination supply signal				
8	LINE-A	Bus line (high)			

(1) shield connection on connector's housing is recommended

4	4 BC fieldbus execution, connector - DB9 - 9 pin					
PIN	SIGNAL TECHNICAL SPECIFICATION (1)					
2	CAN_L	Bus line (low)				
3	CAN_GND	Signal zero data line				
5	CAN_SHLD	Shield				
7	CAN_H	Bus line (high)				

⑥⑦ EH, EW, EI, EP fieldbus execution, connector - RJ45 - 8 pin						
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)				
1	TX+	Transmitter	-	white/orange		
2	RX+	Receiver	-	white/green		
3	TX-	Transmitter	-	orange		
6	RX-	Receiver	-	green		

10 SET CODE

The basic calibration of electronic driver is factory preset, according to the proportional valve to be coupled. These pre-calibrations are identified by the set code at the end of driver's model code (see section 1). For correct set code selection, please include in the driver order also the complete code of the coupled proportional valve. For further information about set code, please contact Atos technical office.

11 POWER SUPPLY AND SIGNALS SPECIFICATIONS

Generic electrical output signals of the valve (e.g. fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, ISO 4413).

11.1 Power supply (V+ and V0)

The power supply (pin A1 and A2) must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers.

 \bigwedge A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

11.2 Power supply for driver's logic and communication (VL+ and VL0)

The power supply (pin A3 and A4) for driver's logic and communication must be appropriately stabilized or rectified and filtered: apply at least a $10000 \, \mu\text{F}/40 \, \text{V}$ capacitance to single phase rectifiers or a $4700 \, \mu\text{F}/40 \, \text{V}$ capacitance to three phase rectifiers.

The separate power supply for driver's logic, allow to remove solenoid power supply from pin A1 and A2 maintaining active the diagnostics, USB and fieldbus communications.

A safety fuse is required in series to each driver's logic and communication power supply: 500 mA fast fuse.

11.3 Flow reference input signals (Q_INPUT+)

The driver is designed to receive an analog reference input signal (pin B1) for the valve's spool position.

Reference input signal is factory preset according to selected valve code, defaults are $\pm 10~\rm Vpc$ for standard and $4 \div 20~\rm mA$ for /I option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of $\pm 10~\rm Vpc$ or $\pm 20~\rm mA$. Drivers with fieldbus interface can be software set to receive reference signal directly by the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range $0 \div 24~\rm Vpc$.

11.4 Pressure or force reference input signal (F_INPUT+) - only for S option

Functionality of pressure or force input reference signal (pin B3), is used as reference for the driver pressure/force closed loop, see section $\boxed{4}$. Reference input signal is factory preset according to selected valve code, defaults are $\pm 10~\text{Vpc}$ for standard and $4 \div 20~\text{mA}$ for /l option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of $\pm 10~\text{Vpc}$ or $\pm 20~\text{mA}$. Drivers with fieldbus interface can be software set to receive reference signal directly by the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range $0 \div 24~\text{Vpc}$.

11.5 Flow monitor output signal (Q_MONITOR)

The driver generates an analog output signal (pin C1) proportional to the actual spool position; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference, valve spool position).

Monitor output signal is factory preset according to selected valve code, defaults are ±10 VDC for standard and 4 ÷ 20 mA for /I option. Output signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 Vpc or ± 20 mA.

11.6 Pressure or force monitor output signal (F_MONITOR) - only for S option

The driver generates an analog output signal (C3) proportional to alternated pressure/force control; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, force reference).

Monitor output signal is factory preset according to selected valve code, defaults are ±10 Vpc for standard and 4 ÷ 20 mA for /I option. Output signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 Vpc or ± 20 mA

11.7 Enable input signal (ENABLE)

To enable the driver, supply 24 Vpc on pin C2: Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition **does not comply** with norms IEC 61508 and ISO 13849. Enable input signal can be used as digital input by software selection.

11.8 Fault output signal (FAULT)

Fault output signal (pin C4) indicates fault conditions of the driver (solenoid short circuits/not connected, reference or transducer signal cable broken, maximum error exceeded, etc.). Fault presence corresponds to 0 Vpc, normal working corresponds to 24 Vpc. Fault status is not affected by the status of the Enable input signal.

Fault output signal can be used as digital output by software selection.

11.9 Main stage and direct or pilot position transducer input signals (LVDT_L and LVDT_T)

Main stage (LVDT_L pin D1) and direct or pilot (LVDT_T pin E1) position transducer integrated to the valve have to be directly connected to the driver using ±15 Vpc supply output available at pin D2, D3 and pin E2, E3.

Note: transducer input signals working range is ±10 Vpc for standard or 4 ÷ 20 mA for /AC option and **cannot** be reconfigured via software (input signals setting depends to the driver set code).

11.10Remote pressure/force transducer input signals (F_TR1 and F_TR2) - only for S option

Analog remote pressure transducers or load cell can be directly connected to the driver.

Analog input signal is factory preset according to selected driver code, defaults are ± 10 Vpc for standard and $4 \div 20$ mA for /C option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ± 10 Vpc or ± 20 mA. Refer to pressure/force transducer characteristics to select the transducer type according to specific application requirements (see tech table **FS500**). Note: F_TR2 (pin K2) analog input signal is available only SF control.

11.11 Multiple PID selection or digital input signals (D_IN0 and D_IN1) - only for S option

Two on-off input signals are available on the connectors I and K.

For NP executions pin I2 and/or pin K2 are used to select one of the four pressure (force) PID parameters setting, stored into the driver. Switching the active setting of pressure PID during the machine cycle allows to optimize the system dynamic response in different hydraulic working conditions (volume, flow, etc.). Supply a 24 Vpc or a 0 Vpc on pin I2 and/or pin K2, to select one of the PID settings as indicated by binary code table at side. Gray code can be selected by software. For fieldbus executions pin I2 and/or K2 can be used as generic purpose on-off input signals. Note: D_IN1 (pin K2) on-off input signal is available only for SP or SL control.

	PID SET SELECTION					
PIN	SET 1	SET 2	SET 3	SET 4		
12	0	24 VDC	0	24 VDC		
K2	0	0	24 VDC	24 VDC		

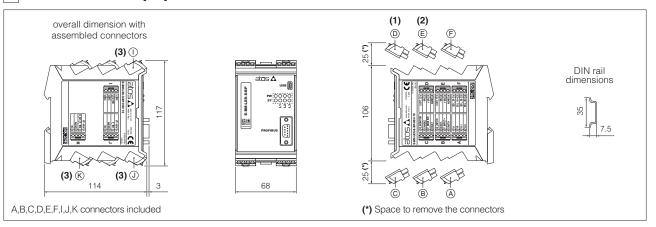
11.12 Possible combined options: /AC, /AI, /ACI, /CI - combined options /CI is available only for E-BM-TES/LES-S.

12 MAIN SOFTWARE PARAMETER SETTINGS

For detailed descriptions of settings, wirings and installation procedures, please refer to the user manual included in the E-SW-SETUP programming software:

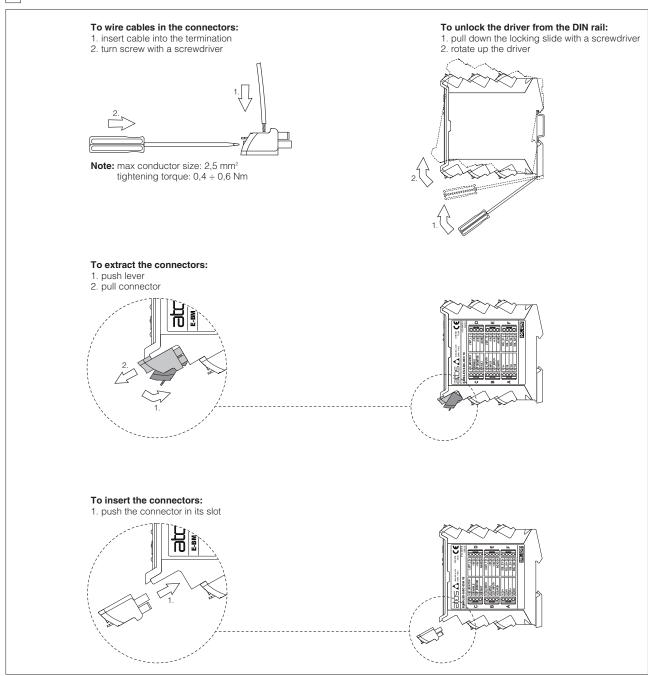
E-MAN-BM-LES - user manual for E-BM-TES-N and E-BM-LES-N digital drivers E-MAN-BM-LES-S - user manual for E-BM-TES-S and E-BM-LES-S digital drivers

13 OVERALL DIMENSIONS [mm]



- (1) D connector is available only for TES-N versions 01HP / 05HP and LES-*
 (2) E connector is available only for TES-* versions 01H / 05H and LES-*
 (3) I , J and K connectors are available only for TES-S and LES-S

14 INSTALLATION



Note: all connectors are supplied with a mechanical coding. This feature ensures a unique insertion of each connector in the own slot. (e.g. connector A can not be inserted into connector slot of B,C,D,E,F,I,J,K)